



INNOVATIVE
TECHNOLOGY
PARTNER

LS TRACTOR OPERATOR'S MANUAL

S3010



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OPERATOR'S MANUAL

S-SERIES

LS TRACTOR



Contents



1. General Notices for Safety

| | |
|--|------|
| 1-1. Before using the tractor | 1-1 |
| 1-2. Safety Precautions (Read this for safety before using) | |
| (1) Notices before using | 1-3 |
| (2) Notices when starting Engine | 1-5 |
| (3) Notices while operating/using the tractor | 1-6 |
| (4) Notices when connecting Implement | 1-8 |
| (5) Notices when towing the tractor | 1-8 |
| (6) Notices when transporting the tractor | 1-9 |
| (7) Notices when parking tractor | 1-9 |
| (8) Notices when checking tractor after work | 1-10 |
| (9) Notices when handling Diesel Fuel | 1-11 |
| (10) Operator Protective Structure (OPS) | 1-11 |
| 1-3. Long-term storage | |
| (1) Preparation for storage | 1-12 |
| (2) Check & Maintenance during storage | 1-13 |
| (3) Preparation for Reuse | 1-13 |
| 1-4. Notices for “Use & Disposal” related to Environment Preservation | 1-14 |
| 1-5. Symbols | 1-15 |
| 1-6. Safety Decals | |
| (1) Handling and Maintenance of Safety Decals | 1-16 |
| (2) Safety Decals and attaching position | 1-16 |



2. The Name of Each Part

| | |
|----------------|-----|
| (1) Frame Type | 2-1 |
|----------------|-----|



3. Instruments and Controls

3-1. Instrument Panel and Switches

| | |
|--------------------------------------|-----|
| (1) The name of each part | 3-1 |
| (2) Key switch | 3-1 |
| (3) Cold start aid indicator | 3-1 |
| (4) Tachometer and Hour meter | 3-2 |
| (5) Engine coolant temperature gauge | 3-2 |
| (6) Fuel level gauge | 3-2 |
| (7) Turn signal light switch | 3-3 |
| (8) Engine oil pressure indicator | 3-3 |

Contents

| | |
|------------------------------------|-----|
| (9) Battery charging indicator | 3-3 |
| (10) Fuel filter warning indicator | 3-3 |
| (11) Light switch | 3-4 |
| (12) Horn switch | 3-4 |
| (13) Hazard warning light switch | 3-4 |
| (14) Work light switch | 3-5 |
| (15) Parking brake indicator | 3-5 |

3-2. Operating Levers and Pedals

| | |
|--------------------------------|------|
| (1) Shuttle lever | 3-7 |
| (2) Throttle lever | 3-7 |
| (3) Throttle pedal | 3-7 |
| (4) Clutch pedal | 3-8 |
| (5) Brake pedal | 3-8 |
| (6) Parking brake lever | 3-9 |
| (7) Main gear shift lever | 3-9 |
| (8) Range gear shift lever | 3-9 |
| (9) PTO gear lever (if fitted) | 3-10 |
| (10) 4WD lever | 3-10 |
| (11) Differential lock pedal | 3-11 |
| (12) Mid. PTO lever (option) | 3-11 |
| (13) Seat adjustment lever | 3-12 |

3-3. Hydraulic System

| | |
|--|------|
| (1) Steering system | 3-13 |
| (2) Hydraulic Lift Controls | 3-13 |
| (3) Down speed control knob | 3-14 |
| (4) Remote control lever and Quick coupler | 3-15 |
| (5) Hydraulic System Diagram | 3-16 |

3-4. Safety Device

| | |
|----------------------------------|------|
| (1) Seat belt | 3-17 |
| (2) Safety frame (R.O.P.S. type) | 3-17 |



4. Operation and Work

4-1. Engine start and stop

| | |
|---------------------------|-----|
| (1) Engine start | 4-1 |
| (2) Start in cold weather | 4-2 |
| (3) Engine stop | 4-2 |

Contents

4-2. How to Drive and how to Stop

| | |
|---------------------------------|-----|
| (1) How to drive | 4-3 |
| (2) Changing speed | 4-4 |
| (3) Emergency Stop | 4-4 |
| (4) Stopping tractor | 4-4 |
| (5) Driving tractor on the road | 4-5 |
| (6) Parking | 4-6 |

4-3. How to handle new tractor

| | |
|-------------------------------------|-----|
| (1) Check points | 4-7 |
| (2) Notices in handling new Tractor | 4-7 |

4-4. Attaching Implement

| | |
|---|------|
| (1) 3-point linkage | 4-8 |
| (2) Upper link installation and adjustment | 4-9 |
| (3) Adjustment of Lift rod's length (Left/ Right) | 4-9 |
| (4) Adjustment of Stabilizer's length | 4-9 |
| (5) Reference of Implement installation part | 4-10 |
| (6) Reference of PTO shaft | 4-10 |
| (7) PTO Safety cover and protection cap | 4-11 |
| (8) Hitch and Drawbar | 4-11 |
| (9) 7-Pole connector (option) | 4-12 |
| (10) Technically maximum permissible mass | 4-13 |
| (11) Adjusting Wheel tracks | 4-14 |
| (12) Tires and Load capacity | 4-15 |
| (13) Adjusting Steering angle | 4-15 |

4-5. Driving Speed



5. Lubrication and Maintenance

5-1. Checking of Each Part

| | |
|-----------------------|-----|
| (1) Checking Parts | 5-1 |
| (2) Maintenance Table | 5-2 |

5-2. Lubricants and Capacity

5-3. Access for maintenance

5-4. First 50 hour check

5-5. Check before Starting (Daily check)

| | |
|-----------------------------------|-----|
| (1) Engine oil | 5-5 |
| (2) Fuel tank | 5-6 |
| (3) Instrument panel & Indicators | 5-6 |

Contents

| | |
|---|------|
| (4) Turn signal lights, Lights and Horn | 5-7 |
| (5) Engine coolant | 5-7 |
| (6) Air cleaner (Dry type) | 5-8 |
| (7) Cleaning of Radiator and Radiator screen | 5-9 |
| (8) Tire air pressure and damage | 5-9 |
| (9) Tightening state of Bolts and Nuts of each part | 5-10 |
| (10) Adjustment of Clutch pedal play | 5-10 |
| (11) Adjustment of Brake pedal play | 5-11 |
| 5-6. First 50 hour check | |
| (1) Lubricating grease nipple | 5-12 |
| (2) Checking Transmission oil | 5-12 |
| (3) Checking Front axle oil | 5-13 |
| (4) Battery check | 5-13 |
| (5) Air cleaner (Dry type) | 5-13 |
| (6) Cleaning of Radiator and Radiator screen | 5-13 |
| 5-7. Every 300 hour check | |
| (1) Replacing Engine oil and Filter | 5-14 |
| (2) Replacing Hydraulic oil filter | 5-15 |
| (3) Replacing Fuel filter cartridge | 5-15 |
| (4) Replacing Air cleaner element | 5-16 |
| (5) Tension adjustment of Fan belt | 5-16 |
| (6) Toe-in | 5-17 |
| 5-8. Every 600 hour check | |
| (1) Changing Front axle oil | 5-18 |
| (2) Changing Transmission oil | 5-18 |
| (3) Replacement of Engine coolant | 5-19 |
| (4) Adjusting Engine Valve clearance | 5-20 |
| (5) Checking Nozzle injection pressure | 5-20 |
| 5-9. General maintenance (When required) | |
| (1) Air-bleeding from Fuel system | 5-21 |
| (2) Fuse & Main fuse | 5-22 |
| (3) Battery handling and Notices | 5-24 |
| 5-10. Troubleshooting | 5-28 |



| | |
|--------------------------------|-----|
| 6. Dimension and Specification | 6-1 |
|--------------------------------|-----|

1. General Notices for Safety

1-1. Before using the tractor



✱ **Read this Operator's manual carefully, before using the tractor, to understand fully.**

◆ General information for right use

- Your tractor is designed and manufactured to be **used for agriculture**. Do not use the product for improper purpose out of the intention of manufacturer, and follow the safety instructions provided by this Operator's manual.
- Especially, read Chapter 1 "**General Notices for Safety**" thoroughly and **never modify or change** the driver's protection device or safety device without permission, **never use tractor without safety** devices or operate in violation of traffic rules, etc. (Do not remove seat belt or safety frame (Roll bar) or PTO shield)
- After using first 50hours, perform "**First 50 hour check**" and periodic regular check. (See page 5-4)
- The manufacturer will not be responsible for the damage or safety problems caused by maintenance or repair with non-genuine parts. It must be requested to **use the genuine parts**.
- When cleaning the tractor by using high pressurized water, do not inject water directly to the electronic parts, wiring, air intake pipe, hot engine or muffler inside bonnet.
- Maintenance and repair of the tractor is performed by **skilled technical experts with the proper tools** authorized by the manufacturer.
- For damage or accidents caused by the miss use or operation in violation of these rules, the manufacturer will not have any responsibility and warranty.
- Keep this Operator's manual for future reference at hand (on the tractor).

◆ Safety Mark Description

- In the places where the cautions in usage are required, the marks such as "**DANGER**", "**WARNING**", "**CAUTION**" are found.
- You should comply with the description marked on the decals attached on the product or the contents marked with safety mark in this Operator's Manual..



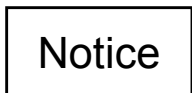
Danger – This indicates a fatal dangerous situation that may cause a serious injury or death if not avoided.



Warning – This indicates a potential dangerous situation that may cause a serious injury or death if not avoided.



Caution – This indicates a potential dangerous situation that may cause a light injury or damage to the properties if not avoided.



Notice – This indicates the instructions for right use for the safety of persons or products.

◆ Product Identification

This tractor has a chassis number, engine number and transmission number marked with product serial number to identify the product.

- Chassis No. : on the Left side of the engine frame. (See Fig. 1-1)
- Engine No. : on the top of the engine rocker cover. (See Fig. 1-2)
- Transmission No. : on the rear of the transmission case. (See Fig. 1-3)

Dealer will need chassis serial number, engine serial number, and also running hours displayed on the instrument panel. (See Fig. 1-4)

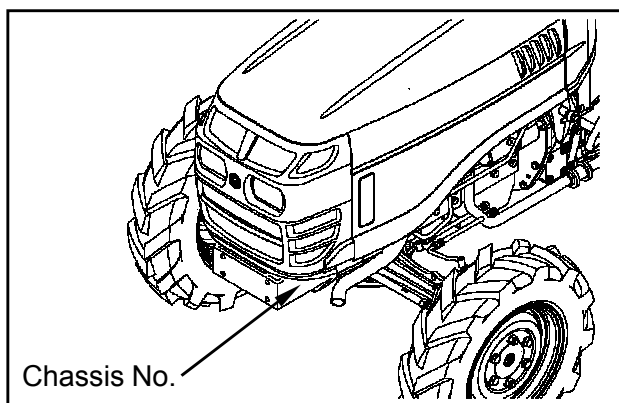


Fig.1-1

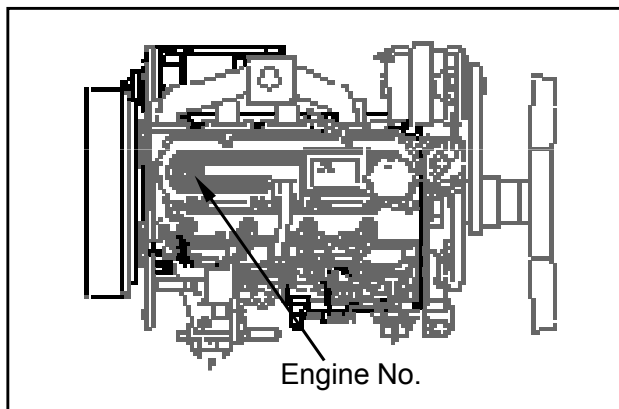


Fig.1-2

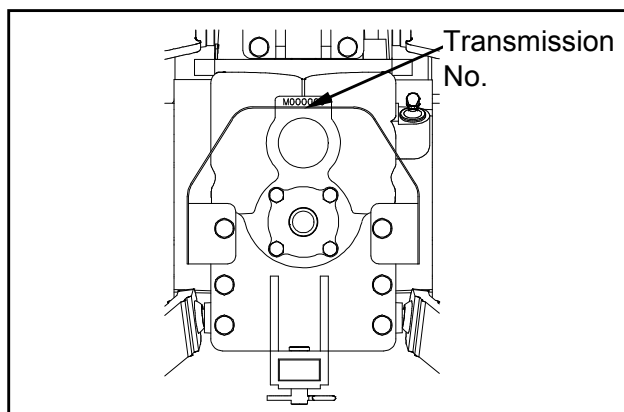


Fig.1-3

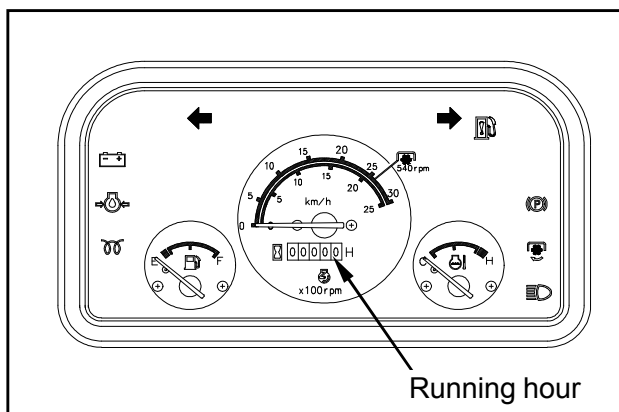
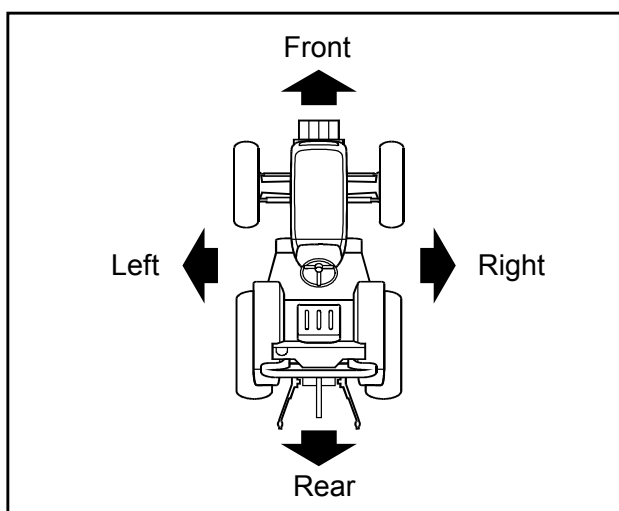


Fig.1-4

◆ Terminology

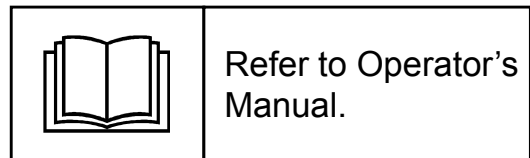
When reading this Operator's Manual, refer to the right figure for the discrimination of the front/ rear/ left/ right direction.



1-2. Safety Precautions - read this for safety before using.

(1) Notices before using

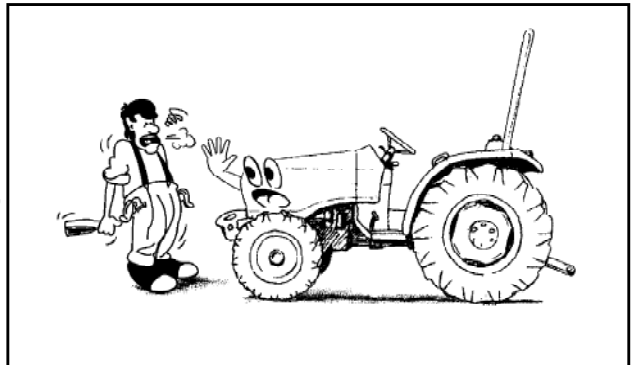
- **For Safety Instruction** : Before using the tractor, read this Operator's Manual carefully and understand the instructions fully for the safety prevention and right usage of the tractor and then use the tractor safely according to the instructions.



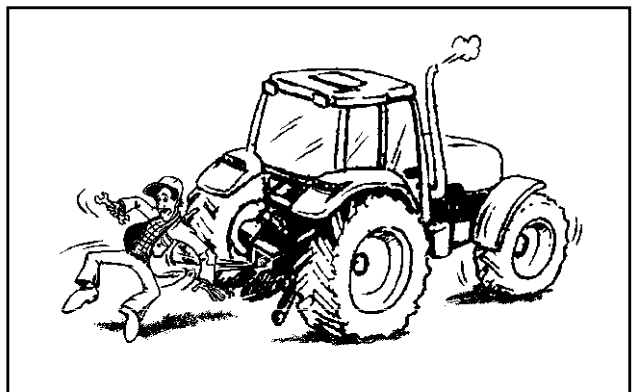
Especially, special cares must be taken for using the tractor in the places where the safety signs such as Danger, Warning, Caution etc. are marked. (For further information, See page 1-1)



- **Safety Decals** : For right use and personal safety of the operator, the safety decals are attached to the parts related with safety operation. Before using the tractor, comply with the safety instructions. (For further information, refer to "1-6 Safety Decals", See page 1-16)

- **Operator's condition** : The persons such as patients, drunks, people on drugs, etc. are never allowed to operate this tractor. Only educated operators can use the tractor after learning the usage of controls for moving, stopping, turning and other operating.




- **Suitable Clothes & Protect Entanglement** : When checking or operating the tractor, wear tight fitting clothes and safety equipment instead of loose or long clothes. Also, slippers, high heel shoes are not suitable for operation. Wear the low shoes or work shoes or boots.



| | | |
|---|----------------|--|
|  | Warning | ▶ Do not approach the rotating shaft such as PTO shaft or cooling fan, especially, with loose clothing and long clothes. The entanglement in rotating shaft can cause serious injury or death. |
|  | | ▶ Stop the engine and be sure PTO shaft is stopped before getting near it. |

- **Keep Riders off** : Riders on the tractor or implements obstruct the operator's view and can be thrown off the tractor. It can cause a serious injury or death. Riders should not be carried on the tractor at any time.

| | | |
|---|----------------|---|
|  | Warning | ▶ Additional seat (where fitted) is used for driver training or instruction. Do not permit anyone to ride on the tractor. |
|---|----------------|---|

- **Protect Children** : Pay special attention to children (or a child) while using the tractor or during storage.
 - Make sure children keep a safe distance from the tractor and all implements before using the tractor. Be alert to the presence of children.
 - Do not let children or an untrained person operate the tractor.
 - Do not allow children to approach the tractor while the engine is running.
 - When parking the tractor, remove the ignition key and lower implements to the ground for children's safety.



Warning

► As children are very curious, they may do unexpected movements or actions. Special care must be taken, when operating tractor or equipment.

- **Periodical Check** : “Lubrication and Maintenance” must be performed periodically. If necessary, do it immediately and if not, it may cause the failure, reduction of product life or physical injury.

* Periodic Lubrication and Maintenance

Fuel, Oil, Filter, Air cleaner, Battery, Belt, Cable, Grease, Pedals such as clutch and brake pedal, Tire air pressure, Wheel bolts, Toe-in, Electrical wirings, other items related to the safety.

- **Genuine Parts** : When replacing parts, you must use “Genuine Parts” of LS tractor. Contact your authorized dealer. If not, it may cause a reduction of product life, failure and serious injury.

- **Restrict Maintenance** : If you repair or change some components and settings arbitrary, the performance of the tractor can NOT be guaranteed, and may void the warranty. And also, maintenance of the heavy weighted parts without special tools can cause serious injury. If it is required to check or repair the tractor due to trouble, or if you have any questions for the usage or operation of the tractor, contact your authorized dealer.

* The items that are not allowed to be modified or changed or removed arbitrarily by user are below :

- Protection structures such as PTO cover, Guards, Safety frame (Roll Bar), Cabin, etc.
- Engine components, Fuel injection control and setting, etc.
- Automatic control equipment, Lamps, Transmission, Hydraulic valve and pressure settings.
- Other parts that detail and where complicated adjustments are needed.



Warning

- Skilled professional technology is needed for the repair.
- For detail maintenance or repair, contact your authorized dealer.


- **Lamps** : Do not modify the lamps or change the bulb capacity arbitrarily.



Warning

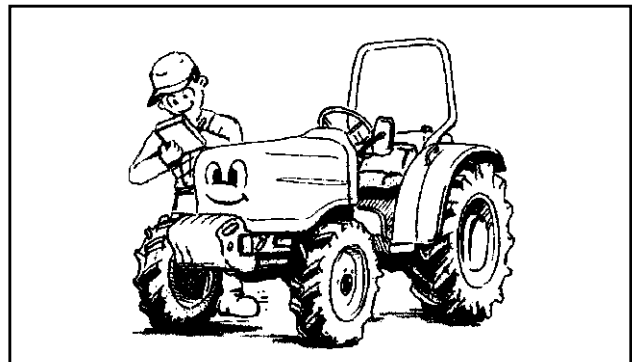
- Modified lamps or change bulb capacity may cause the traffic accident by disturbing approaching driver's views.
- If the lamp is blown out, replace it immediately with a genuine part. In case of driving at night, it may cause a traffic accident.



- **Safety Structure** : For the safety of the driver, various protection structures are attached on the tractor. If these structures are changed or detached by user arbitrarily, it may cause serious accident. Such behaviors are prohibited strictly.

| | |
|--|--|
|  Warning | <ul style="list-style-type: none"> ▶ Do not disassemble or drill the Bonnet (Hood), Fan cover, PTO cover, PTO shaft cover, Safety frame (Roll Bar) or Cabin etc. or do not modify other structures by welding arbitrarily. It may cause the loss of original function of the structures and serious injury may occur, and may void warranty. ▶ If the protections or safety devices are broken, replace them immediately. If not, it can cause a accident or serious injury. |
|--|--|

(2) Notices when starting Engine



- Check each part with reference of “5. Lubrication and Maintenance” in this manual. If necessary, repair or replace it immediately. **Especially, check if safety protection structures or covers are attached originally and the bolts are tightened well.**
- Before starting, **check again if there are other workers or children around the tractor and implements and keep a safe distance.**
- Start engine and operate the tractor **after sitting on the driver’s seat** correctly with seat belt fastened.
- Place the shuttle lever, transmission gear lever in NEUTRAL and especially check if parking brake is applied.
- Lower the implements on the ground.
- Ensure that rear view mirrors and the other mirrors (if fitted) are adjusted correctly, and check the operation of the headlights and other lights
- Depress the clutch pedal fully (if fitted). If not, the start safety switch is not contacted enough and the engine can NOT start.

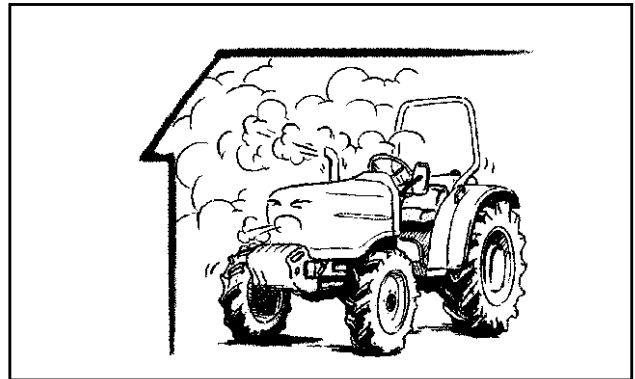


| | |
|---|---|
|  Warning  | <ul style="list-style-type: none"> ▶ Do not start the engine in a closed area. The poisonous exhaust gas can cause fatal damage to the driver or persons around. |
|---|---|

(3) Notices while operating/using the tractor

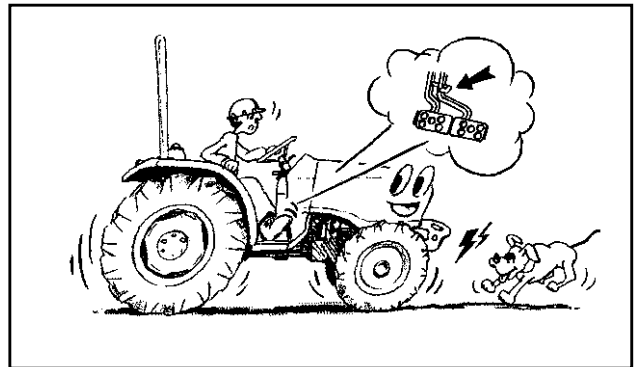
● Ventilation

| | |
|--|--|
|  Warning | <p>► It is very dangerous to work in a closed area. The poisonous exhaust gas may cause serious damage to the human body. If you should work in this area, make sure to ventilate well and put on the protective mask.</p> |
|  | |

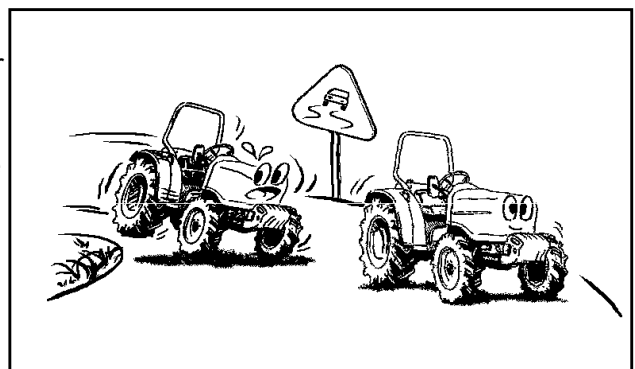


- **Noise and Vibration** : When working between buildings or in confined spaces, the sound pressure level can be increased. Wear suitable ear protectors in high noise level conditions. When working with equipment in the field, Vibration may intensity from the equipment may be increased. To reduce the harm to the body, take a rest periodically.

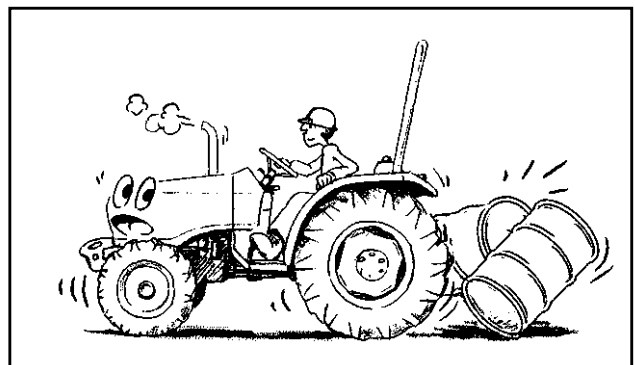
- Connect left and right brake pedals while driving on the road. (if fitted)
- DO NOT use differential lock device while driving on the road or turning in the field.
- DO NOT ride your foot on the brake pedal or clutch pedal.



- Lower the driving speed enough before turning a sharp curve. Especially, when you drive the tractor with implements, make the turning radius wider.
- DO NOT start or stop the tractor suddenly. Engage the clutch and brake softly. If not, front wheels can be lifted up and it is very dangerous.
- Do not jump up and down while tractor is moving. When getting off or on the tractor, use the grip or handrail and sub step to prevent falls.

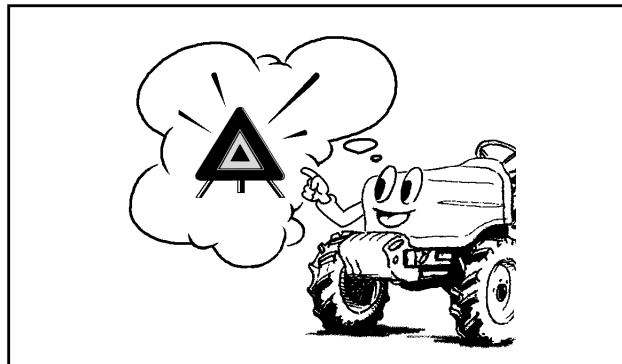


- When driving the tractor in reverse, lower the engine speed. Make sure to check if there is any obstacle or person in the rear.
- DO NOT permit other people and especially children approach within working area while operating tractor and equipment.



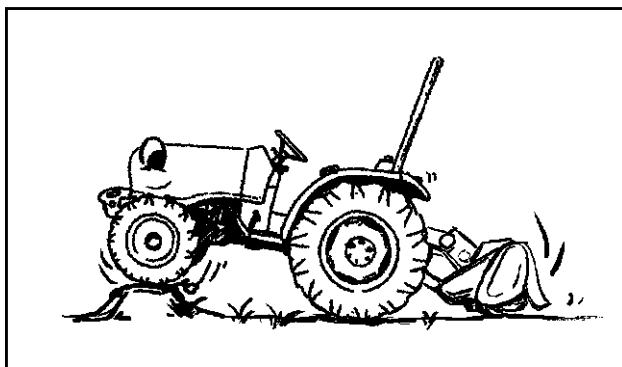
- Obey the traffic rules while driving on public roads.
Do not exceed the local legal speed limit.
Use a sing beacon or slow moving vehicle (SMV) to indicate that the vehicle is slow moving.

- If you can not drive the tractor due to a failure, move the tractor to a safe place and install troubled vehicle (safety tripod).
(Day : backward 100m (328 ft)
Night : backward 200m (656 ft))

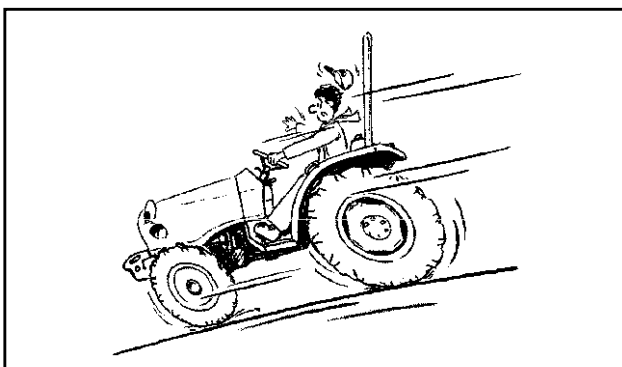


- Do not overuse the fuel, oil, etc and pay attention not to contact the skin directly. Generally, these materials contain harmful materials to the human body. When you work in a area where hazardous chemicals are sprayed, check the cabin filter (if fitted) and replace the filter with suitable one for the purpose being used. To protect the body completely from these harmful materials, wear a safe protection equipment such as mask, and clean the body after working.

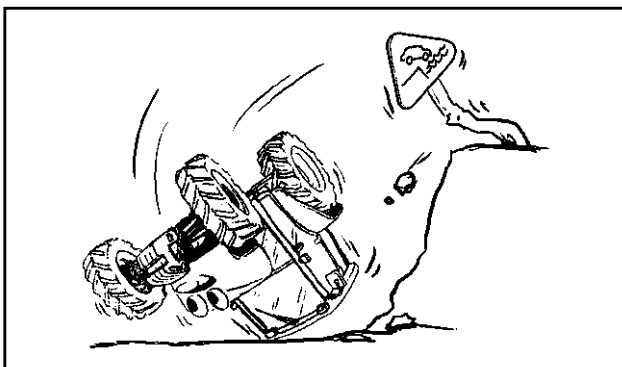
- When crossing a high ridge, let down the implement and go straight across the ridge at low speed.
- When connecting the implements to the front/rear of the tractor, install the proper additional weights in the rear/front of the tractor to keep the balance of the tractor.



- On a downhill, operate the throttle pedal and brake pedal slowly and DO NOT drive while the transmission gear is in NEUTRAL.
- To climb a steep slope, drive tractor slowly in reverse up the slope rather than forward. It is much safer.
- When turning the tractor on a slope, pay attention to safety especially.

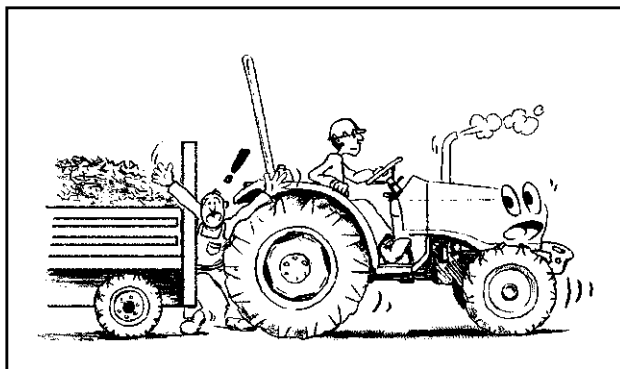






- When working at the edge of steep slope, take special care about a turn-over.
- When working, wear the protection equipment and tighten the seat belt.
- If the authorized passenger seat are not installed, keep riders off.



(4) Notices when connecting Implement

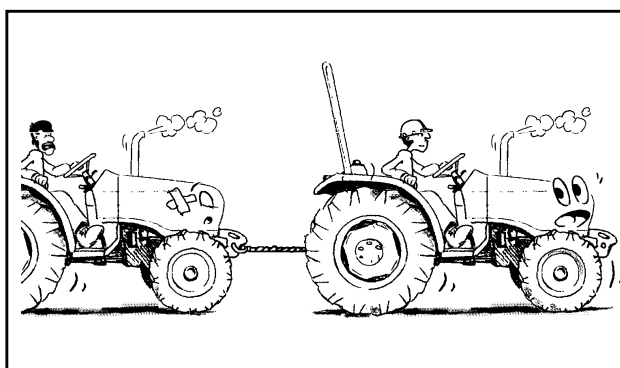
- Attach or detach the implement on wide and level ground.
- Do not stand between tractor and implement.
- Use hitch or drawbar for towing. Do not tow by connecting with any other structures.
- When connecting heavy implements, apply the parking brake and use the wheel chock.
- Do not attach over-weighted implement.



| | |
|---|---|
|  Caution | <ul style="list-style-type: none"> ▶ When connecting or disconnecting hydraulic coupler, lower implement on the ground, turn off engine and check if the pressure of hydraulic line is released. ▶ When installing the implement having big hydraulic cylinders or lines, check oil level in tractor transmission housing after installing the implements. |
|  Warning   | <ul style="list-style-type: none"> ▶ Before connecting or checking the implement, put PTO switch to “OFF” and place PTO gear lever in Neutral position. ▶ When attaching or detaching the implement, make sure to fix the implement and tighten the three point hitch pins correctly. If not, the serious troubles and injury can occur during the operation. ▶ If heavy loaded trailer is connected to 3-point linkage or any structure, it can cause turnover or failure and serious injury. Make sure to use towing hitch or authorized draw bar. |

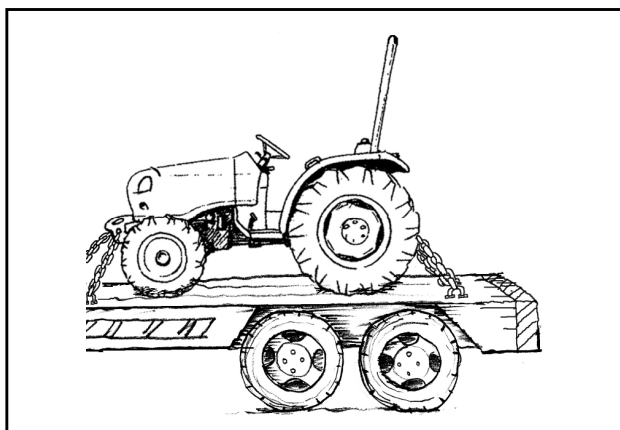
(5) Notices when towing the tractor


- If tractor needs to be towed for a short distance, Use the hitch (or drawbar) or front towing hook. Do not connect to other structures such as rear axle, ROPS, front axle, steering components for towing.
- Tractor can be steered for a short distance without engine running, but it will be hard to turn the steering wheel. If possible, run the engine for steering and lubrication.
- When being towed, disengage the 4WD, differential lock, parking brake and place all gear shift levers in neutral position. Refer to “3-2. Operating levers and pedals”. (See page 3-6)
- Check the horizontal and vertical permissible load of the hitch (or drawbar) before towing. The load is different with trailer brake, and stopping distance increases with speed and weight of towed loads and slope. Make sure you consider the total weight of the equipment and its load. (See page 4-11)



(6) Notices when transporting the tractor

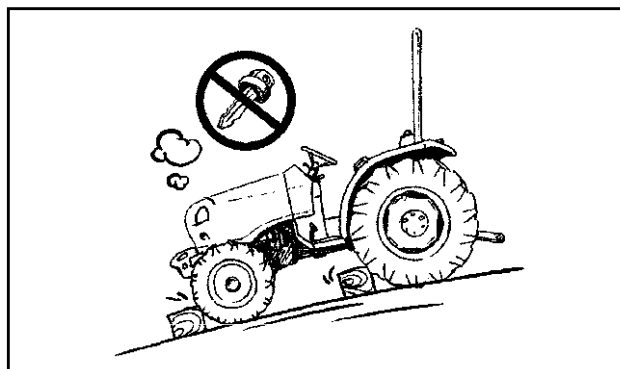
- When transporting the tractor by truck, trailer, etc, use suitable equipment or facilities to load or unload the tractor.
- Fix the tractor tightly to the vehicle with heavy-duty straps or chains.
- When fixing the rear of the tractor, use the hitch or hitch support.
- When fixing the front of the tractor, use the towing hook.
- When driving on public roads, the transporting vehicle must have signs and lights required by local regulation to avoid collision with a vehicle.




| | |
|--|---|
|  Caution | <ul style="list-style-type: none"> ▶ When fixing the tractor, Do not hook or connect chains to the 4WD shaft, steering cylinder, tie-rod or front axle. These can be damaged by the chain or excessive strain. ▶ In case of turbocharger engine (where fitted), cover the exhaust outlet to protect that the turbocharger does not rotate by air without lubrication. |
|--|---|

(7) Notices when parking tractor

- Stop the tractor on level ground. Place the transmission gear in neutral.
- Put PTO switch to “OFF” and lower implements to the ground.
- Stop the engine and remove the ignition key.
- Apply the parking brake.
- Have to apply the wheel chock on a slope.



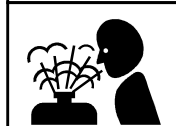
| | |
|--|---|
|  Caution | <ul style="list-style-type: none"> ▶ When parking on a slope while attaching the loaded equipment, the tractor may move even if the parking brake is applied. Apply the wheel chock and low speed transmission gear as follow. <ul style="list-style-type: none"> - . Mechanical : downhill ⇒ Reverse 1gear / uphill ⇒ Forward 1gear - . HST type : Lowest gear |
|--|---|

(8) Notices when checking tractor after work

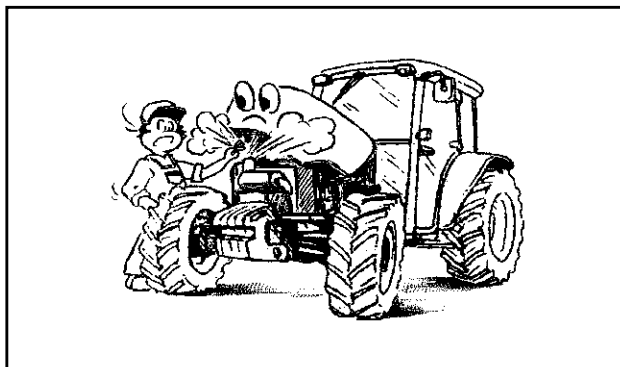
- The check and maintenance must be performed after stopping the engine and cooling down the engine sufficiently.
- DO NOT pour water into the radiator or engine when the engine is hot. The engine or radiator may crack.



Warning



► When opening the radiator cap, hot cooling water or steam may explode. Remove the cap using a thick rag or glove to prevent serious burns.



- When checking or repairing the hydraulic system or fuel system, high pressurized oil or fuel may cause a severe injury.
Make sure the engine is stopped, and all the transmission gears are in NEUTRAL, and lower the implements to the ground, and move once the remote control lever to each direction to release the hydraulic system pressure.



Warning



► Before removing hydraulic pipe or hose and other parts, check if the system pressure is removed. The leakage of pressurized oil can cause a fatal physical injury. Use the proper protection equipment.

► When connecting or disconnecting the hydraulic quick coupler, lower the implements to the ground after checking that hydraulic pressure is released.

- Never fill the fuel tank while the engine is running or the engine is hot. And never smoke or have flames around fuel tank.
- Keep the fire extinguisher near.
- When maintaining the electric system, remove the ground clamp of battery ("-" terminal). To prevent fire or explosion, keep flames or sparks away from battery.



Caution


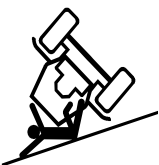
► Always remove grounded (-) battery clamp first and assemble it last. If not, It can cause an explosion by spark. (for further information, see page 5-24)

- Do not attempt to remove or unfasten the air conditioning components arbitrary. There is a possible to be severely frostbitten or injured by escaping refrigerant. Contact your authorized dealer to work air conditioning systems.

(9) Notices when handling Diesel Fuel

- Do not mix gasoline, alcohol or blended fuels to diesel fuel. These mixtures are explosive in fuel tank.
- Never remove the fuel cap or refuel with the engine running or hot.
- Do not smoke while refueling the tractor or when standing near fuel. Keep any type of flame away.
- Maintain control of the fuel filler nozzle when filling the fuel tank.
- Do not fill the fuel tank to capacity. Fill only to the bottom of the filler neck to allow room for expansion.
- Wipe up spilled fuel immediately and always tighten the fuel tank cap securely.
- If the original fuel tank cap is lost, replace it with an approved one.
- Never use fuel for cleaning purposes.
- Arrange fuel purchases so that summer grade fuels are not held over and used in the winter.

(10) Operator Protective Structure (OPS)

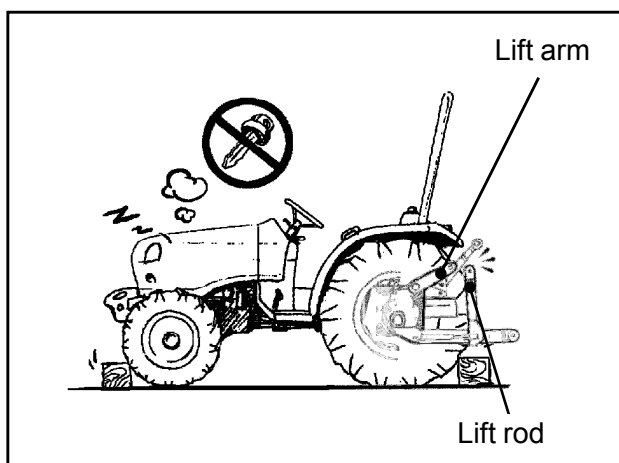
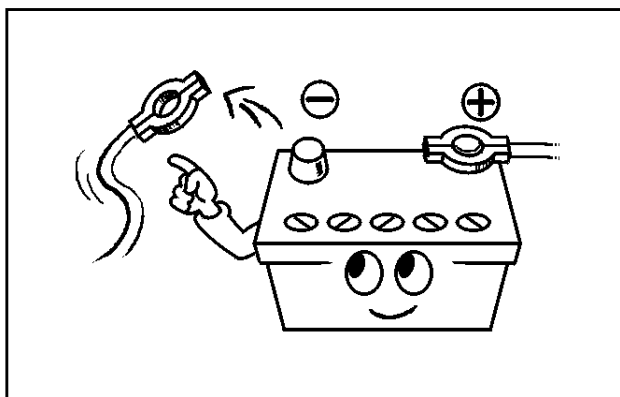
| | |
|--|---|
| <div data-bbox="180 918 339 981">  Warning </div> <div data-bbox="180 1406 339 1570">  </div> | <ul style="list-style-type: none"> ▶ Your tractor is equipped with an Operator Protective Structure (OPS), such as ; Safety frame (Roll Over Protective Structure (ROPS)) or Falling object Protective Structure (FOPS) or Cabin with ROPS (Roll Bar). ▶ This structure is a special safety structure for agricultural tractor that used for the protection of the operator to minimize the possibility of serious injury. This structure does not guarantee full protection against all working conditions, i.e. falling objects, low hanging wires and branches in the forest, orchard or construction area, etc. NEVER enter or operate these hazardous area without certified Operator Protective Structure installed. ▶ The Protective Structure and interconnecting components are a certified system. Any damage, Fire, corrosion or modification will weaken the structure and reduce your protection. If this occurs, the Protective Structure MUST be replaced with a new one. Contact your authorized dealer for Protective Structure inspection and replacement. ▶ In case of an accident, fire, tip or roll over, the following MUST be performed by a qualified technician before operating the tractor again. <ul style="list-style-type: none"> - The Protective Structure MUST be replaced. - The mounting or suspension for the Protective Structure , operator seat and suspension, seat belt and mounting components and wiring within the operator's protective system MUST be carefully inspected for damage. - All damaged parts MUST be replaced. ▶ DO NOT attach any device to the Protective Structure for pulling purposes. ▶ DO NOT weld, drill holes, attempt to straighten or repair the protective structure. The modification can reduce the structural integrity of the structure which can cause death or serious injury in the event of fire, tip, roll over, collision or accident and void the warranty. |
|--|---|

1-3. Long-term storage

(1) Preparation for storage

※ Wash the tractor cleanly and follow the procedure as below.

- Apply grease or lubricant oil or spray paint to the non-painted metal to avoid corrosion. Keep the tractor in a covered, dry and well-ventilated place.
Temperature : 10°C ~ 35°C (50°F ~ 95°F)
Humidity : 45% ~ 70%
- Place all controls, including electrical switches, in neutral position and apply the wheel chock to the tires and disengage the parking brake.
- Check the lubricant capacity of each part and if the engine oil has exceeded 100 hours of work, change the oil and run the engine for 5 minutes at idle rpm.
- Drain the engine coolant completely. If the engine coolant is anti-freeze solution, it is not necessary to drain but check its concentration.
- Fill the fuel tank full with fuel.
- Loosen all drive belts and clean the air cleaner.
- Loosen the rubber plug (if fitted) under the clutch chamber to drain water.
- Remove the battery, clean the cover and smear the terminals with grease. Place the battery in a ventilated place not less than 10°C (50°F) and away from direct sunlight.
- If possible, fit stands or other suitable supports under the axles to raise the wheel off the ground. And let the air out of the tires. If not, check the tire pressure from time to time.
- Remove the lift rod and place the lift arm to the highest position to protect the cylinder.
- Remove the ignition key.
- Cover the tractor with a non-water-proof cover.
- If the implements are attached, lower the implements on a support off the ground.




Warning

► When restarting the engine at the end of long-term storage, follow the instructions of "Preparation for Reuse". (See next page)

(2) Check & Maintenance during storage

- Apply grease or lubricant oil to non-painted metal to avoid corrosion.
- Check the leakage of fuel, oil and coolant. If necessary, repair the damaged part.
- The battery should be charged about once a month not to be discharged entirely.
- Check the tire air pressure and maintain the proper pressure.

| | |
|---|--|
|  Caution | <ul style="list-style-type: none">▶ As the electrolyte of battery is sulfuric acid, it emits the explosive and poisonous gas. It is strong enough to burn skin, clothing and can cause blindness if splashed into eyes.<ul style="list-style-type: none">- Keep the sparks and flames and cigarettes away from the battery.- When handling the battery, wear safety glasses to protect the eyes.- If the electrolyte contacts the eyes and skin, wash with water immediately and go to see a doctor. (※ For further information, refer to the section of “Battery handling and Notices”, See page 5-24)▶ When removing and storing battery, select dry and cool place out of reach of children. |
|---|--|

(3) Preparation for Reuse

- ※ When using first after long-term storage, check each part as below.
- Check the damaged part or loosen part
- Check the leakage of fuel, coolant, engine oil, transmission and front axle oil.
- Check the level and density of the engine coolant.
- Check the level of engine, transmission, rear and front axle oil, and fuel.
(For further information, refer to the section “5. Lubrication and Maintenance” in this manual.)
- Check all drive belts carefully, paying particular attention to the point where the straight run of the belt starts to bend around the pulley. Check the vee groove in the pulley for corrosion.
- Electric system check
 - Is there any open circuit or any other problem in the wiring?
 - Is there any problem of the instruments?
 - Is the charging state of the battery sufficient?
- Start engine and then check the engine oil pressure indicator and battery charging indicator. Run the engine at a fast idling speed (suggest 1000/1500 rpm) until normal operating temperature is resistered, and check for oil, fuel and coolant leakage. (For further information, See page 4-1)

1-4. Notices for "Use & Disposal" related to Environment preservation

Soil, Air and Water are essential elements for human life. To contribute to environment preservation of the Earth, we are trying to minimize the environment pollution necessitated by general business activity such as product design, manufacturing, distribution, etc.

Several substances and products derived from chemical and petrochemical products are major portion of environment pollution and must be disposed of according to environment laws or related regulations, and common sense.

We'd like to notify the following items for "Use & Disposal" related to environment preservation.

1. Avoid the overload work after reading the Operator's Manual.

Overload work may reduce the life of the product as well as the unburned exhaust gas occurred during overload work becomes the major cause of air pollution.

2. When you replace various oils (engine, transmission, anti-freeze solution) directly, do not throw the exhausted waste oil to any place.

This may pollute the soil and water seriously and also is prohibited legally. If violating, you would be responsible for that by civil or criminal case. The waste oil must be disposed according to the environment laws.

3. Use the product according to the Operator's Manual and if the life of product ended, do not throw away (or dispose) to any place. The rust water or oil coming from the disposed product may cause the pollution of soil or water. Thus, the wasted product must be disposed lawfully, contact your authorized dealer nearby.

















































4. Modern lubricants contain additives. Do not burn the disposed oil or fuel in conventional heating systems.

5. When you drain or fill the fuel, lubricants oil and coolants, do not left to be absorbed into the ground. They must be collected and disposed in a suitable manner.

6. Do not adjust the setting of the fuel delivery system. This will alter the emission of exhaust fumes.

1-5. Symbols


The followings show the symbols and its meaning used for the tractor.

| | | | | | |
|---|----------------------------|---|---------------------------------|---|---------------------------------|
|  | Refer to User's Manual. |  | Gear Neutral |  | Low speed |
|  | Caution! |  | Forward/Rearward |  | High speed |
|  | Battery charging |  | Forward |  | Engine speed control (throttle) |
|  | Fuel level |  | Backward |  | Engine speed control (throttle) |
|  | Fuel filter |  | 4WD connection |  | Turn signal light |
|  | Engine coolant temperature |  | 4WD disconnection |  | Direction indicating light |
|  | Transmission oil pressure |  | Quick turn (Optional) |  | Light switch |
|  | Engine oil pressure |  | Cruise drive (Optional) |  | Side lights |
|  | Diesel engine preheat |  | Cruise drive release (optional) |  | Headlights (downward) |
|  | Parking brake |  | Position control (Up) |  | Headlights (upward) |
|  | Emergency lights |  | Position control (Down) |  | Work light |
|  | Engine start |  | Draft control (Deep) |  | horn |
|  | Engine stop |  | Draft control (Shallow) |  | Window wiper |
|  | PTO stop |  | Cylinder rod (shorten) |  | Window wiper / Washer (front) |
|  | PTO in operation |  | Cylinder rod (extend) |  | Window wiper / Washer (rear) |
|  | Differential lock device |  | Cylinder rod (floating) |  | One side brake light (option) |

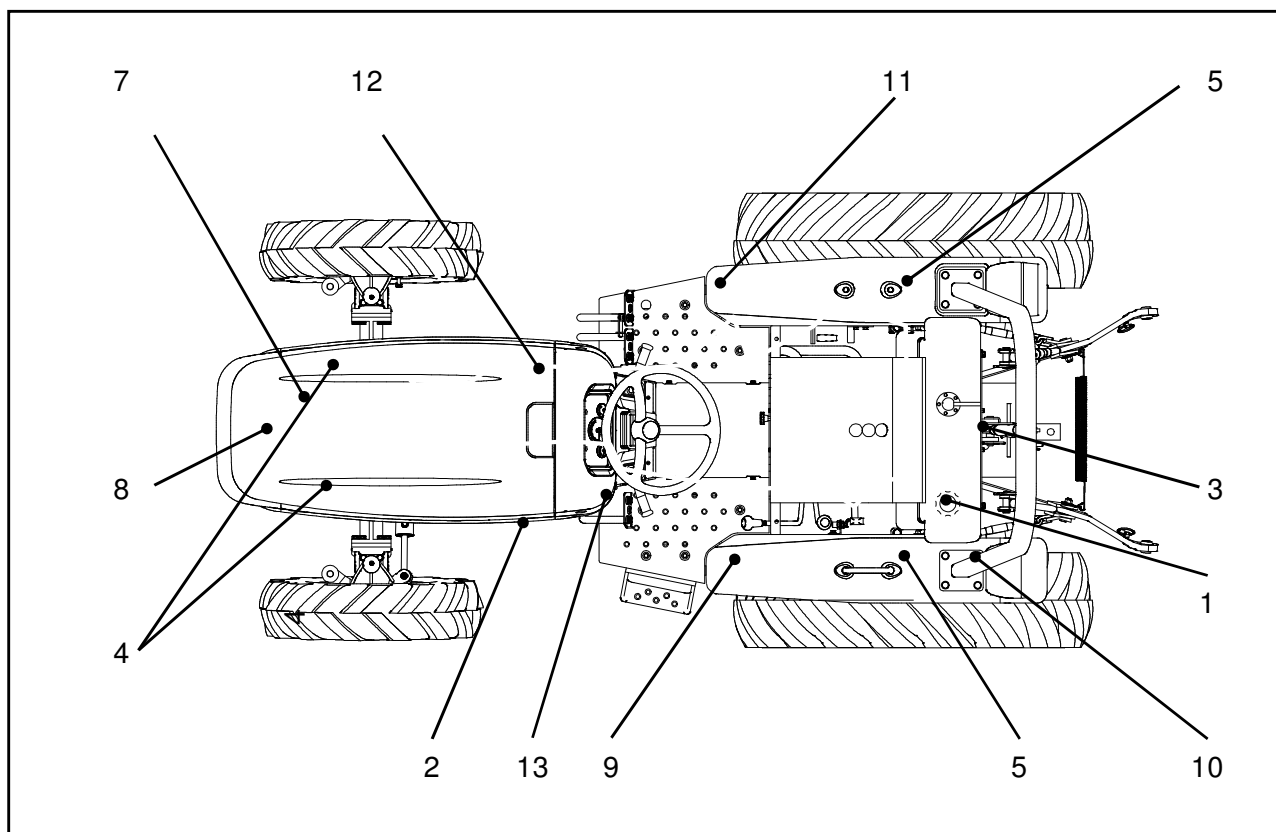
1-6. Safety Decals

(1) Handling and Maintenance of Safety Decals

- For right use and personal safety of the operator, the safety decals (labels) are attached to the parts related with safety operation.
- Before operating or maintenance of the parts, check the position and read the instructions carefully.

| | |
|---|---|
|  Caution | <ul style="list-style-type: none">▶ The instructions described on the safety decals are very important for the safety of the operator and workers around. If ignored, it may cause the death or serious injury.▶ If the decals are dirty, wash them with soap water and wipe with soft rags. DO NOT use the thinner, acetone as it may erase the instructions.▶ If the decal is detached or damaged, replace it with a new one on original position.▶ When cleaning the tractor with pressurized water, the decals can be detached.▶ When replacing the part which decal is attached, replace the decal together. |
|---|---|

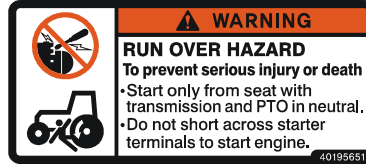
(2) Safety Decals and Attaching position



1. Position : Fuel Cap



2. Position : Starting motor



3. Position : PTO Cover



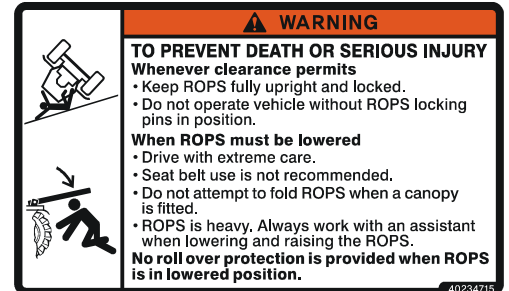
4. Position : Cooling fan



5. Position : Fender



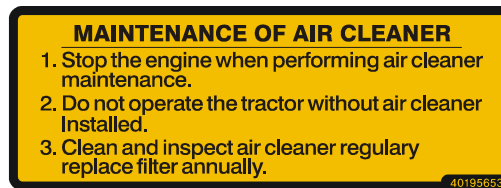
6. Position : Fender



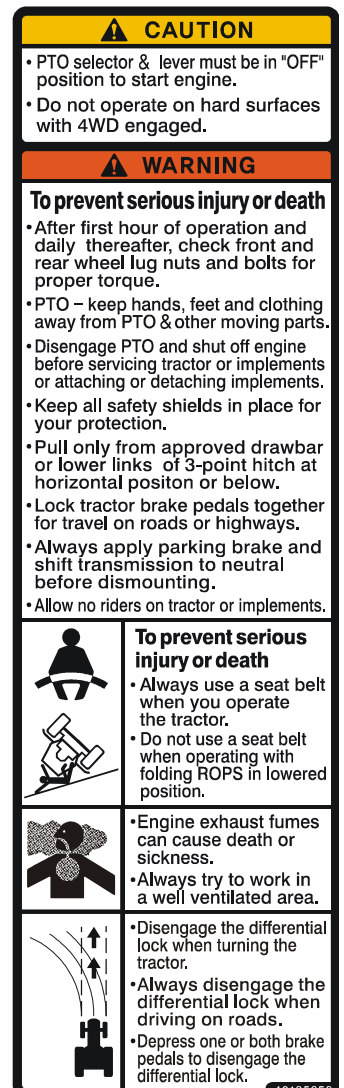
7. Position : Radiator



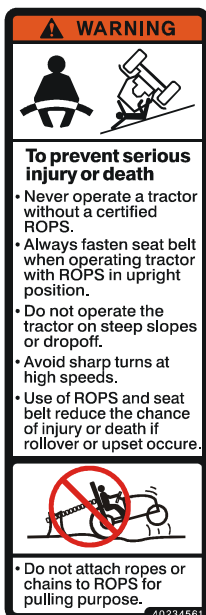
8. Position : Air cleaner



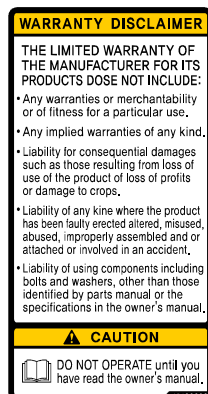
9. Position : Fender



10. Position : frame



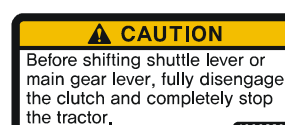
11. Position : frame



12. Position : Muffler

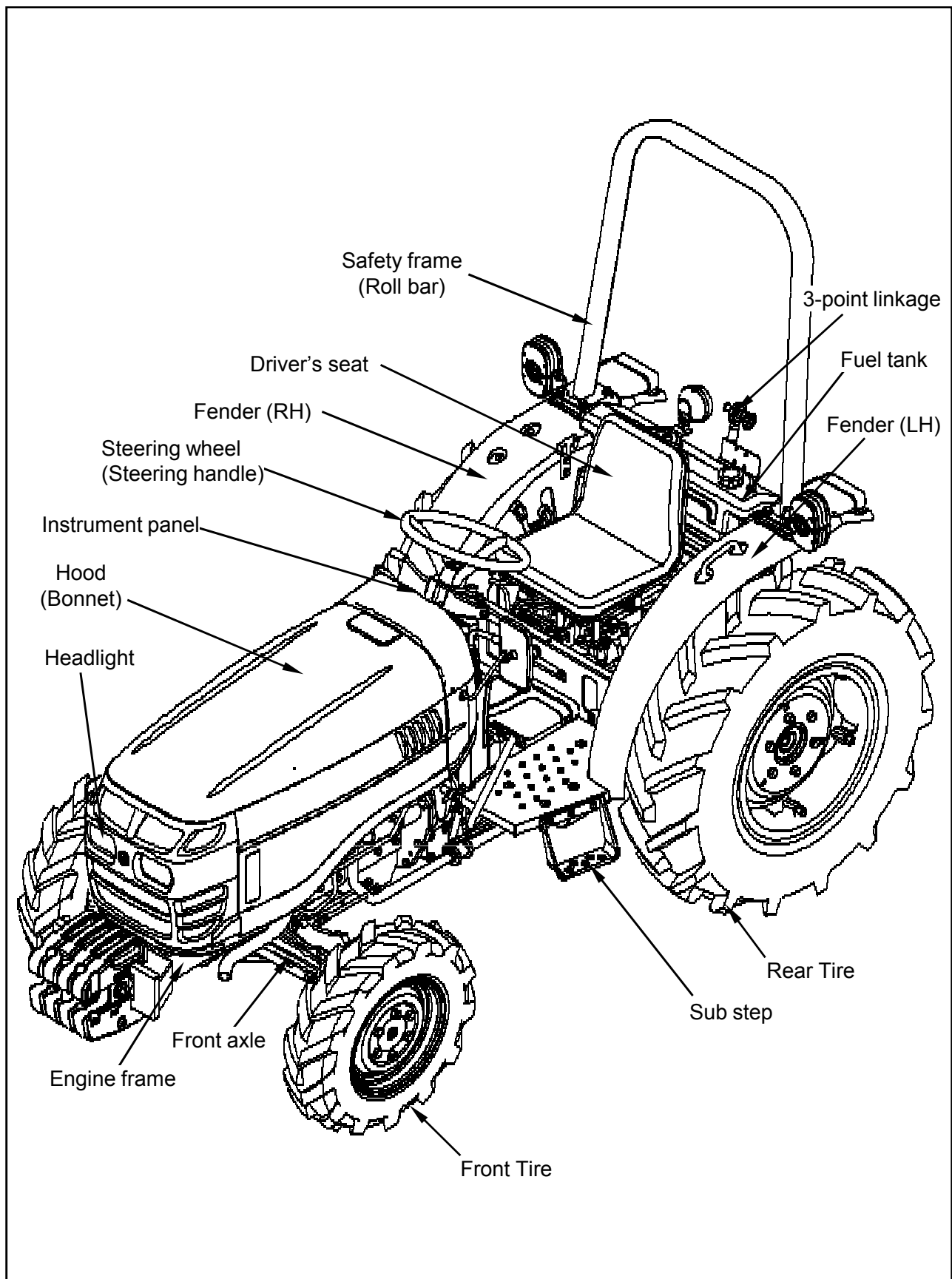


13. Position : Fender



2. The Name of Each Part

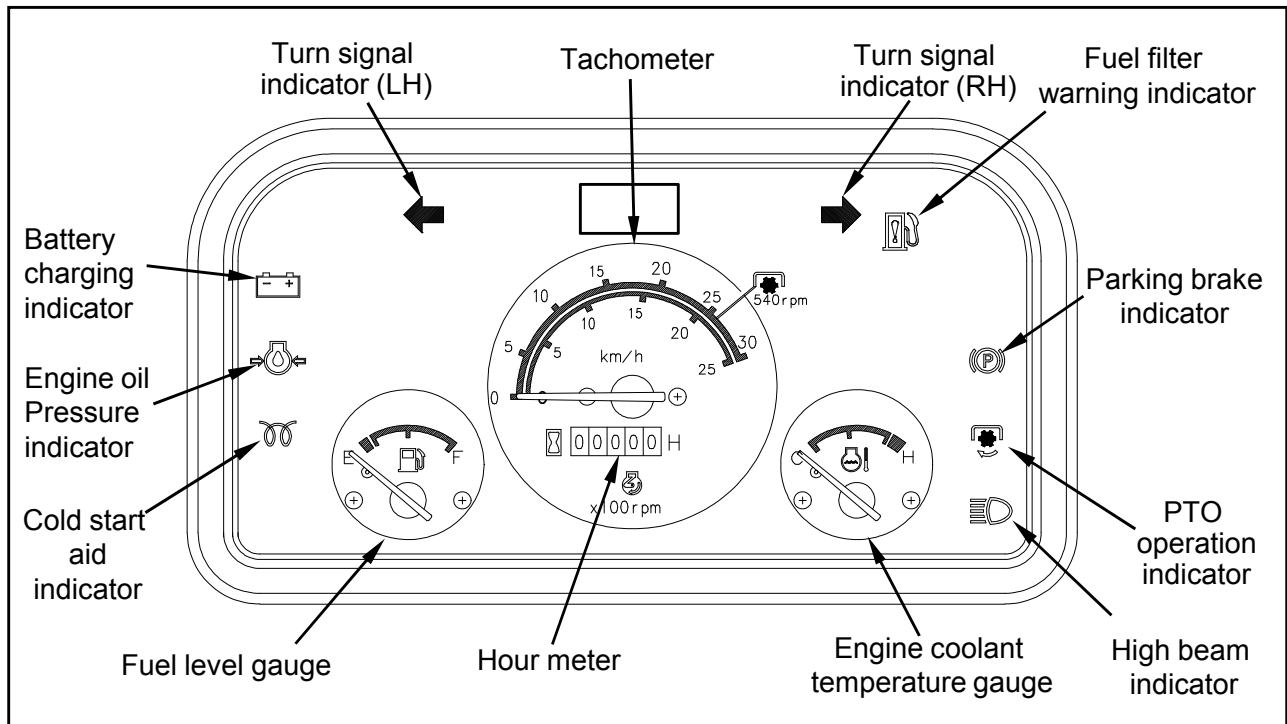
(1) Frame type



3. Instruments and Controls

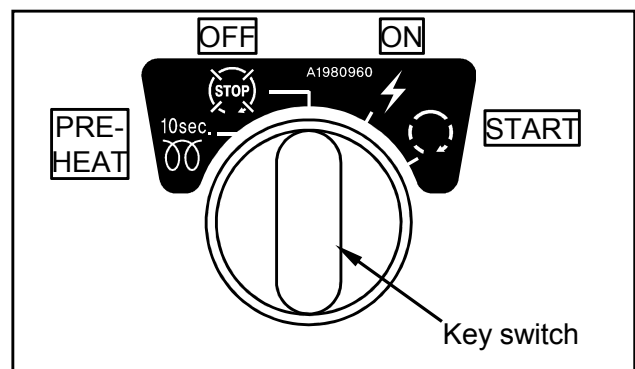
3-1. Instrument panel and Switches

(1) The name of each part



(2) Key switch

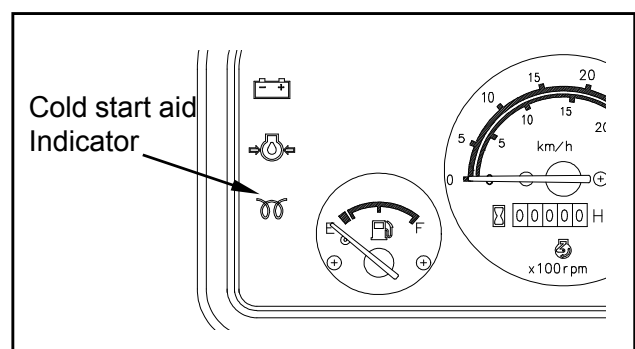
- “PREHEAT” – Engine preheating
- “OFF” – Power off (engine stop)
- “ON” – Power on
- “START” – Engine start



| | | |
|--|----------------|--|
| | Caution | <ul style="list-style-type: none"> ▶ As soon as engine starts, turn the key switch to “ON” position immediately. If not, it may cause damage to starter motor. ▶ If the tractor is not in use, the ignition key should be removed. |
|--|----------------|--|

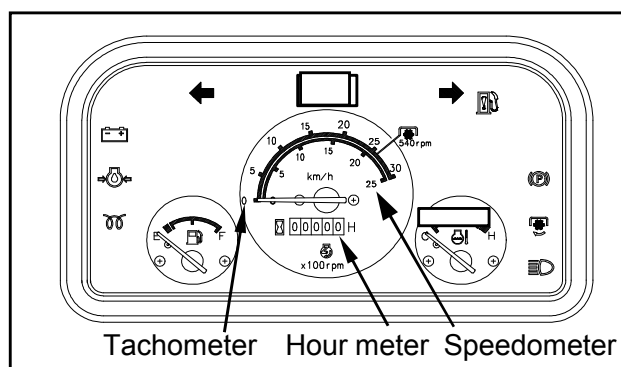
(3) Cold start aid indicator

- If the cold start aid device is working, this indicator will be ON. After the indicator is OFF, start the engine.



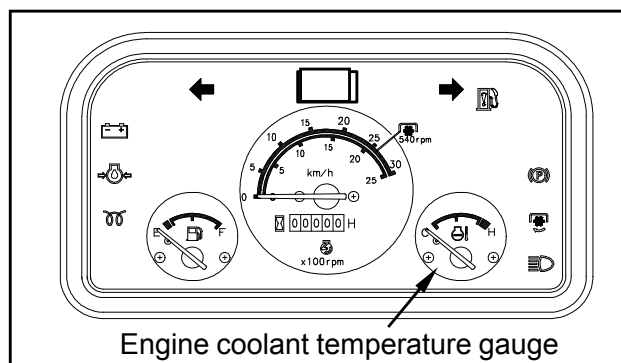
(4) Tachometer and Hour meter

- The tachometer shows the engine revolutions per minute ('30' means 3000rpm).
- Hour meter displays accumulated operating hour. For example, 0005.3 means the tractor has been operated for 5.3hr (5 hours and 18 minutes).
- The speedometer shows driving speed in km/h. (For reference)



(5) Engine coolant temperature gauge

- This gauge indicates the temperature of coolant during operation.
- The closer the needle approaches “H”, the higher the temperature of engine coolant is.

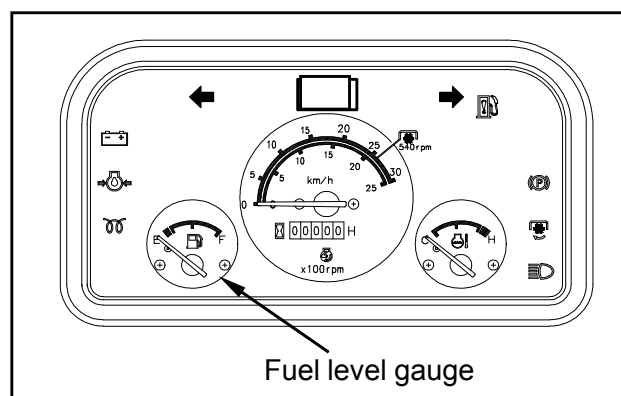


| | | |
|--|----------------|--|
| | Caution | <p>► If the needle of engine coolant temperature gauge indicates red zone,</p> <ul style="list-style-type: none"> - Stop the engine immediately and check the coolant level after engine cools down. If necessary, add coolant. - Clean the radiator screen if dry grass etc. are attached. - If the trouble is repeated, contact your authorized dealer for check. |
|--|----------------|--|

| | | |
|--|----------------|---|
| | Warning | <p>► The radiator is very hot. When opening the radiator cap, It may cause a danger of a burn due to the escape of hot coolant or steam.</p> <p>► After the coolant is cooled down sufficiently, open the radiator cap with protective gloves and clothing.</p> |
|--|----------------|---|

(6) Fuel level gauge

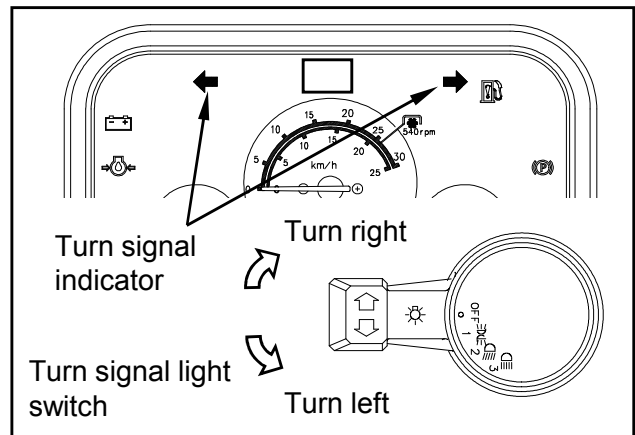
- This gauge indicates the remaining amount of fuel.
- If the needle indicates “E”, fill the fuel tank immediately.



(7) Turn signal light switch

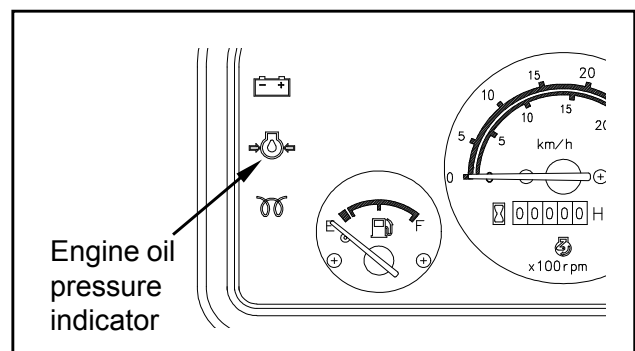
- This switch is used when turning to the left or right.
- If turning the switch to clockwise, the right turn signal light and the indicator are blinking.
 - If turning the switch to counter-clockwise, the left turn signal light and the indicator are blinking.

| | |
|--------|---|
| Notice | <p>► When changing direction during driving on the road, operate turn signal light switch to inform other vehicles of your direction.</p> |
|--------|---|



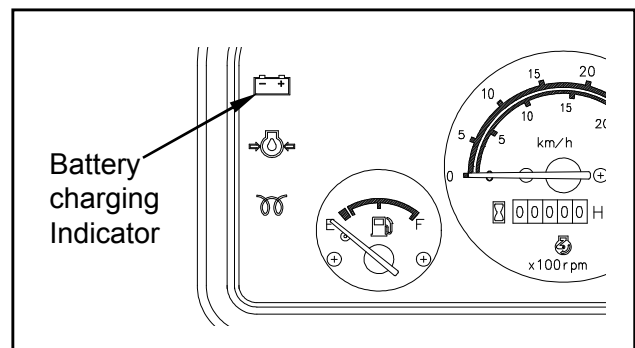
(8) Engine oil pressure indicator

- If the indicator is ON while the engine stops, this means 'Normal'.
- If the indicator is ON while the engine is running, stop the engine immediately and check the engine oil level.
 - If this indicator is ON even if the oil level is normal, contact your authorized dealer for check.



(9) Battery charging indicator

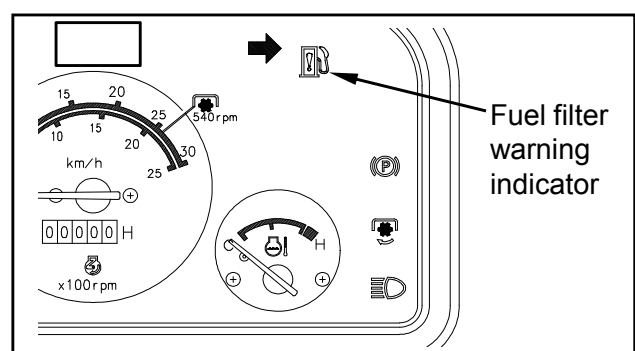
- If the indicator is ON while the engine stops, this means 'Normal'.
- If the indicator is ON while the engine is running, this means there is trouble in the charging system. In this case, contact your authorized dealer for check and repair.



| | |
|--|---|
| | <p>► If the engine oil pressure indicator or battery charging indicator is ON while the engine is running, contact your authorized dealer to check your tractor.</p> <p>► Check these indicators every time when the engine starts.</p> |
|--|---|

(10) Fuel filter warning indicator

- Not used on this unit.



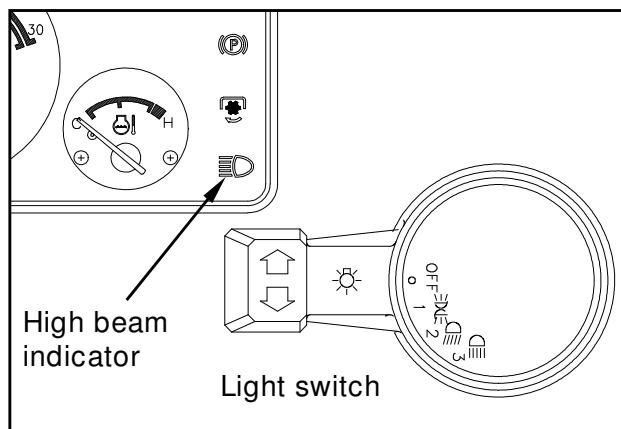
(11) Light switch

OFF - Instrument panel and all lights OFF

≡DD≡ - Instrument panel and side lights ON

≡D - Instrument panel, side lights and headlights (Low beam) ON

≡D - Instrument panel, side lights and headlights (High beam) ON

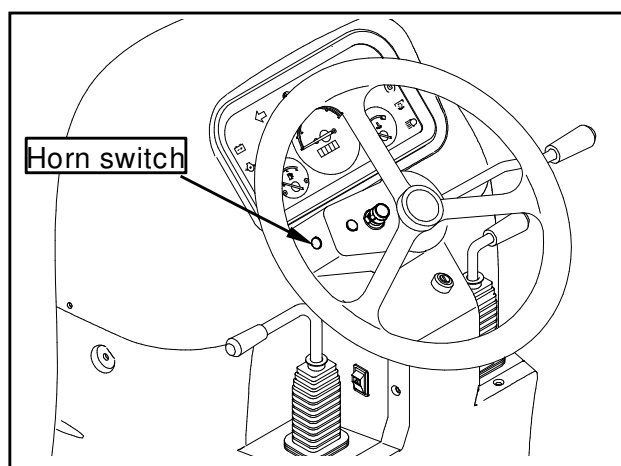


Caution

► When passing with other vehicles in the opposite lane at night, turn the headlights to low beam not to disturb on coming cars.

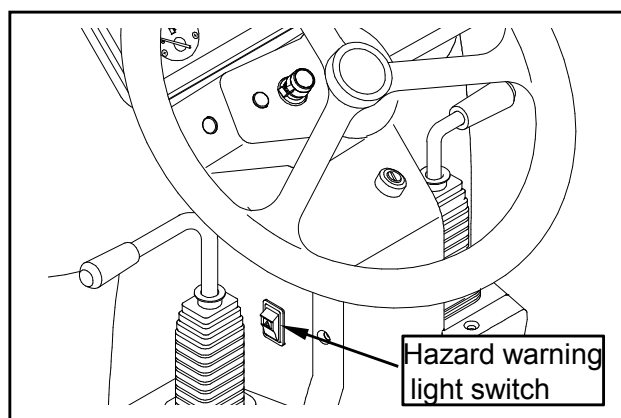
(12) Horn switch (option)

- If you press the horn switch, horn sounds.



(13) Hazard warning light switch

- This is used to warn in case of emergency status. If you press the triangle switch, all turn signal lights and indicators shall be blinking.

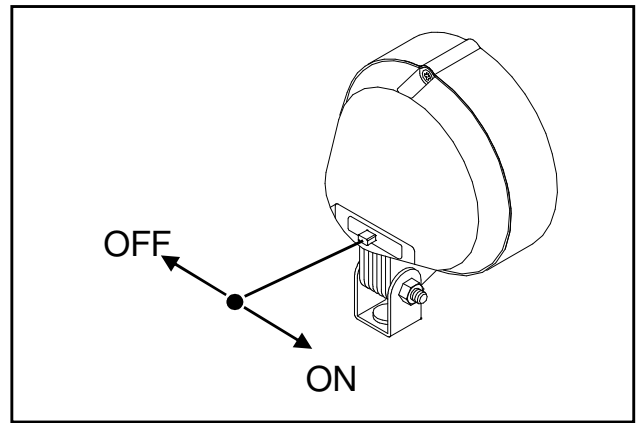


Notice

► If you use the hazard warning lights for a long time, it may cause a increase of electrical consumption. Do not use the hazard warning lights for a long time.

(14) Work light switch (option)

- There is a switch to turn on the rear work light.
- ON – place the switch to the right direction and the work light shall be ON.
- OFF – place the switch to the left direction and the work light shall be OFF.

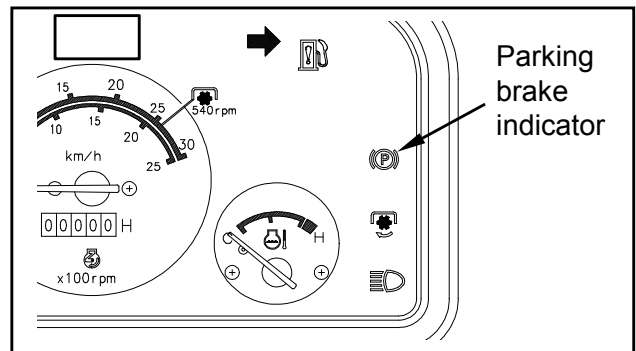


Caution

► When driving on the road at night, do not let the rear work light stay “ON”. It may cause a disturbance to the driver of the following car.

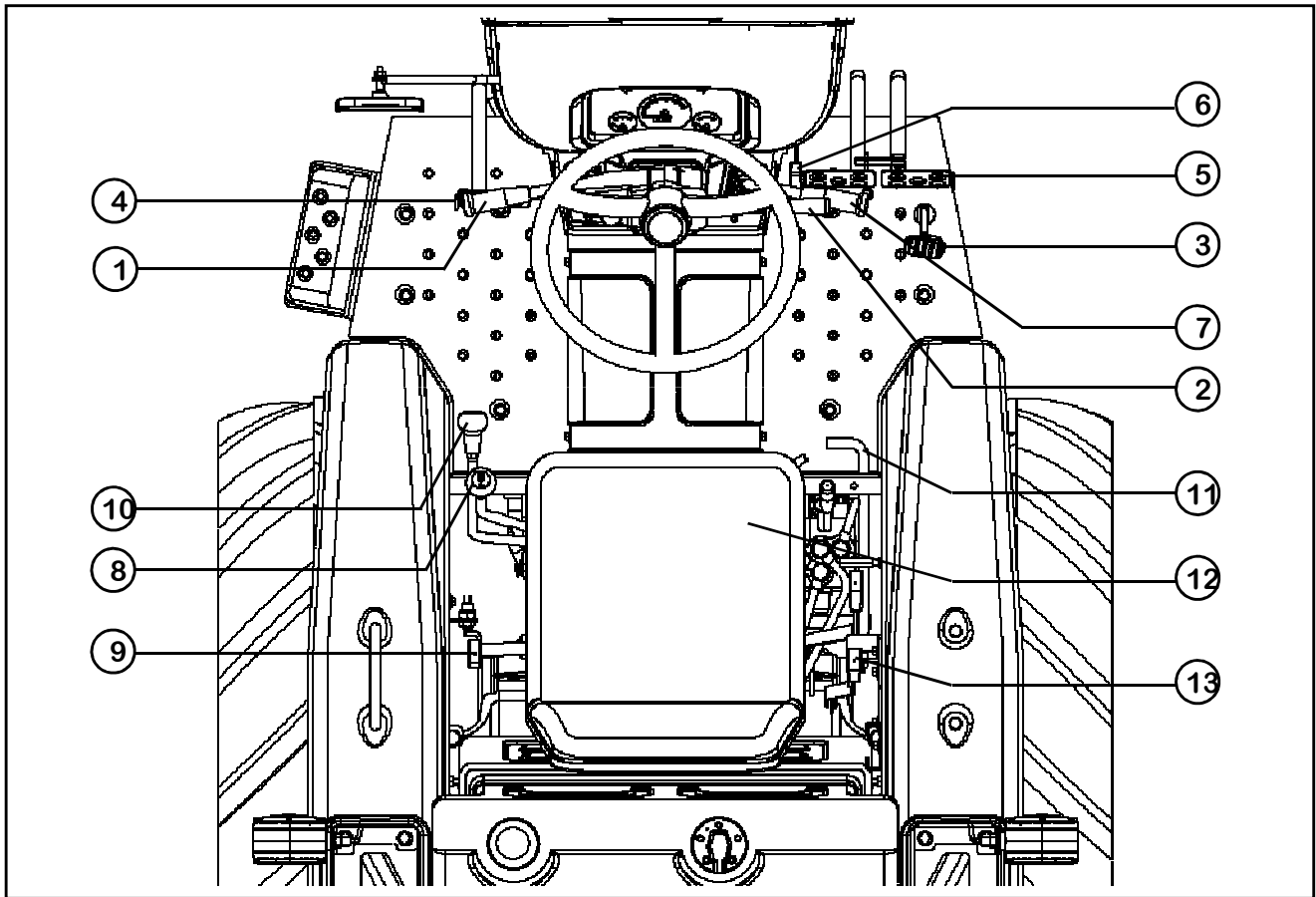
(15) Parking brake indicator

- This indicator shall be ON when applying the parking brake or pressing the brake pedal.
(See page 3-9)



3-2. Operating Levers and Pedals

Important to owner, read carefully.



1. Shuttle lever

2. Throttle lever

3. Throttle pedal

4. Clutch pedal

5. Brake pedals

6. Parking brake lever

7. Main gear shift lever

8. Range gear shift lever

9. PTO gear lever

10. 4WD lever

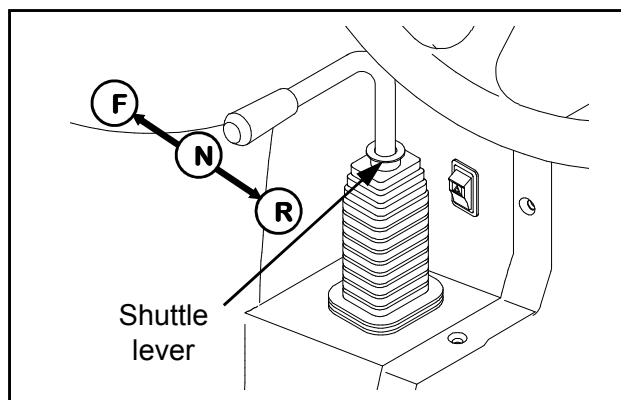
11. Differential lock pedal

12. Driver's seat

13. Mid. PTO lever (if fitted)

(1) Shuttle lever

- It is used to select Forward / Reverse.
- If you push the lever forward, it runs forward and if you pull the lever back, it runs backward.
- Before moving tractor backward, lower the engine rpm and check behind you.

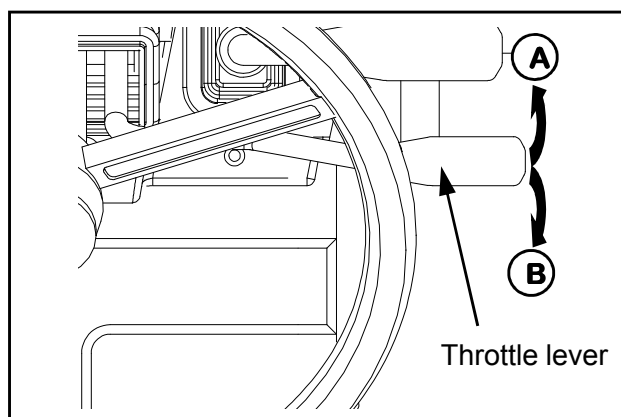


Caution

- ▶ The shuttle lever must be operated after the tractor has stopped completely. Do not operate shuttle lever while the tractor is moving, it may cause a damage of synchronizer rings and gears.

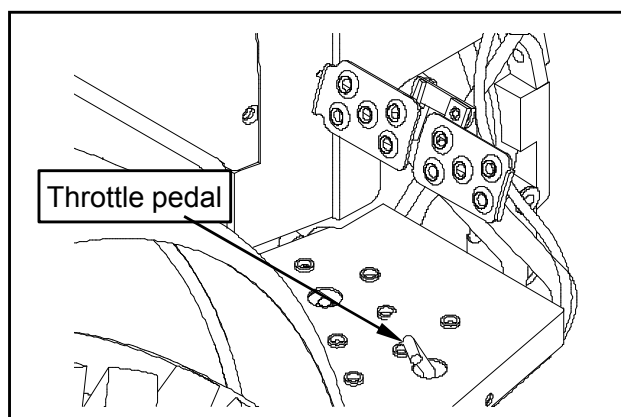
(2) Throttle lever

- The throttle lever is used to set engine speed to a fixed level.
- If you pull the lever ("B" position), it means "High speed", and If push it forward ("A" position), it means "Low speed".
- The lever must be used only for work and is not used while driving. Use foot throttle.



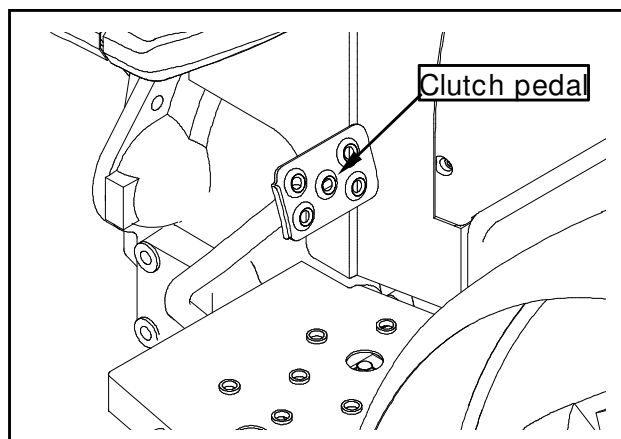
(3) Throttle pedal

- This pedal is used to control engine speed when driving on the road.
- When using the throttle pedal, the throttle lever must be placed on "Low speed".



(4) Clutch pedal

- This is used to engage or disengage the main transmission clutch and to disengage P.T.O clutch for starting engine and shifting transmission gear.
- Depress the clutch pedal quickly and fully and release it slowly.



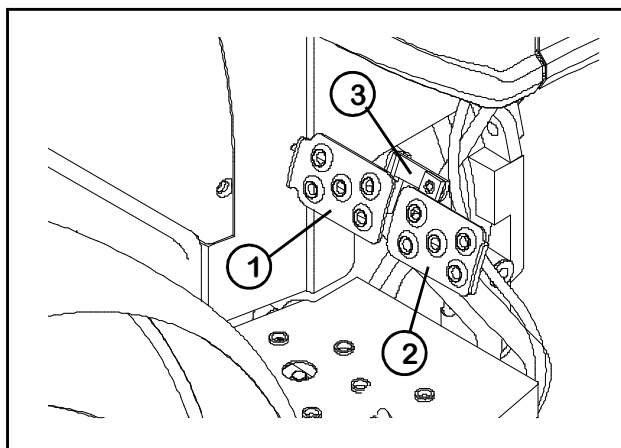
Caution

- ▶ DO NOT ride your foot on the clutch pedal while driving the tractor.
- ▶ As the start safety switch is installed for the operator's safety, depress the clutch pedal fully to start engine.

(5) Brake pedal

- When stopping, press both brake pedals together with depressing the clutch pedal.
- If disengaging the brake pedal connecting pin, you can press the left or right brake pedals one side at a time, the left and right brake is applied on the rear wheel of the pressed pedal.
- When working, If you press one brake pedal to the left or right, you can make shorter turning radius.
- DO NOT press the one side brake pedal while the differential lock is engaged. It may cause damage or failure of the axle.

- (1) : Left brake pedal
- (2) : Right brake pedal
- (3) : Brake pedal connecting pin

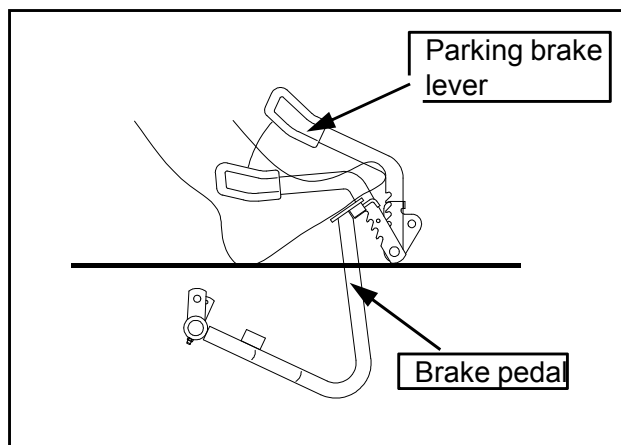


Caution

- ▶ When driving on the road, always connect the brake pedals with brake pedal connecting pin. If you press the one side brake pedal while driving, the tractor may turnover.
- ▶ DO NOT ride your foot on the brake pedals while driving. If so, it may cause failure of brakes.

(6) Parking brake lever

- If you pull the parking brake lever while pressing the brake pedals, the parking brake shall be applied.
- Release the brake pedals slowly to check the slippage of the tractor.
- To release the parking brake, press the brake pedals and push the parking brake lever forward.

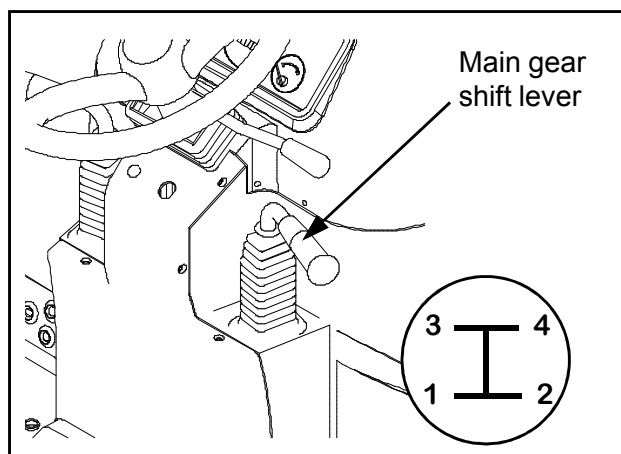


Caution

► DO NOT drive the tractor while parking brake is engaged. It may cause damage of brakes or parking brake device.

(7) Main gear shift lever

- Four speed ratios are available which are NOT synchronized.
- Main gear shift lever must be operated with depressing the clutch pedal after the tractor has stopped completely.

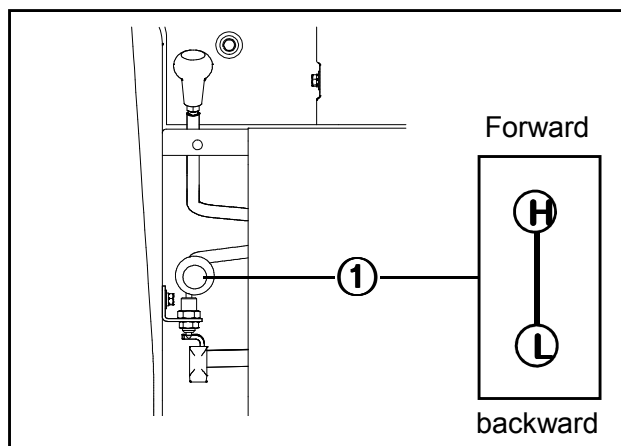


Notice

► Operate main gear shift lever correctly by “H” pattern. If operated diagonally, it may cause a failure.

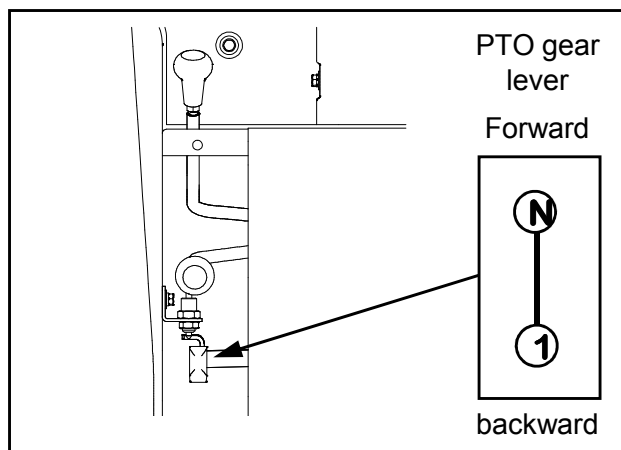
(8) Range gear shift lever

- Two speed ranges are available which are NOT synchronized.
- Push the lever forward to select the HIGH speed range and pull the lever backward for LOW speed range. (L=LOW, H=HIGH)
- Range gear shift lever (1) must be operated with depressing the clutch pedal after the tractor has stopped completely.



(9) PTO gear lever

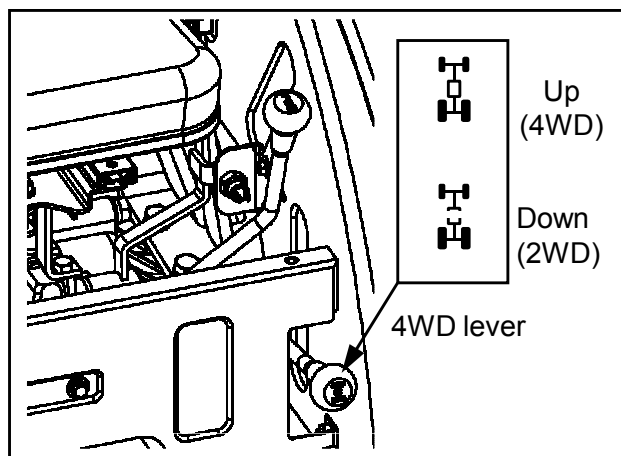
- 540 rev/min and neutral ("N") positions are available.
- Push the lever forward to select the neutral position and pull the lever backward to engage the rear PTO.
- PTO speed / Engine speed ;
- 540rev/min / Engine 2509 rev/min



| | | |
|--|----------------|--|
| | Caution | <ul style="list-style-type: none"> ▶ After depressing the clutch pedal fully and PTO shaft has stopped completely, place the lever to desired position. ▶ If the PTO gear lever is NOT engaged smoothly, lift up and down on implement to align the drive shaft. |
|--|----------------|--|

(10) 4WD lever

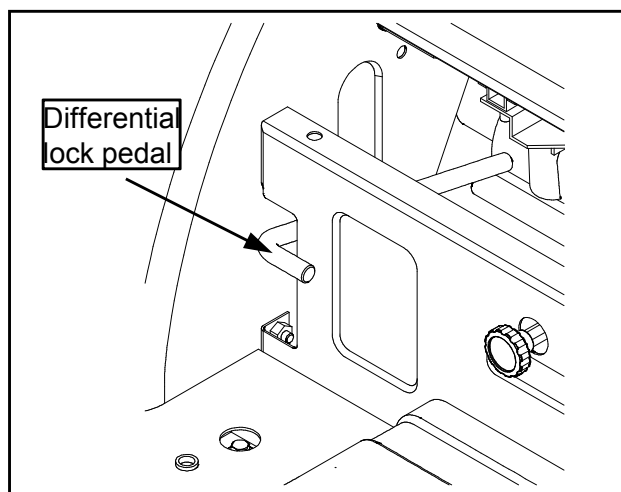
- Pull the 4WD lever up to engage the four wheel drive(4WD), and push the lever down for 2WD.
- Before driving front axle, depress the clutch pedal and stop the tractor completely and then operate the lever.
- Front wheel drive (4WD) is effective for the followings.
 - When traction is needed in plow ground.
 - When working on slippery ground.
 - When working with tiller on hard ground.
 - When crossing a ridge




| | | |
|--|----------------|--|
| | Caution | <ul style="list-style-type: none"> ▶ When driving on the road, disengage the 4WD. If not, it may cause damage of drive line and serious accident. After working, before coming out from the field, select 2WD. ▶ When driving the tractor at high speed while the 4WD is engaged, sharp steering may cause a accident. |
|--|----------------|--|

(11) Differential lock pedal

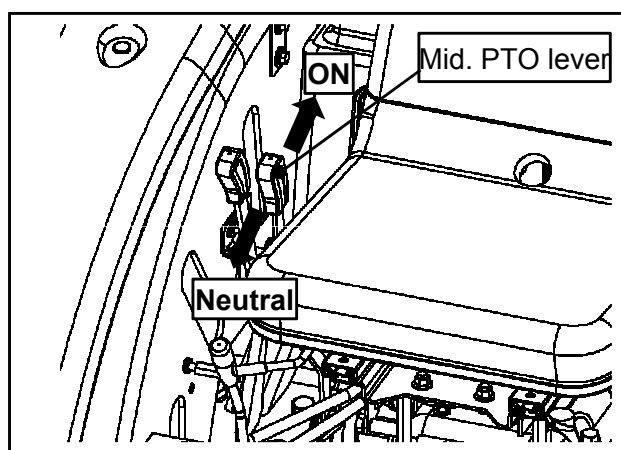
- If the tractor cannot go forward as one side rear wheels are slipping, press the differential lock pedal down.
- Differential lock is effective for working on slippery ground, and working with a plough
- If engaged, both rear wheels will rotate at equal speed. So, It disturbs steering operation and you cannot turn.
- Take your foot off the pedal to release the differential lock. If the traction is equalized, the lock is released automatically.
- If the differential lock does not disengage, i.e. if the turning radius is bigger than normal one, depress the clutch pedal and press one side brake pedal slightly for a second, and then the other.




| | |
|--|---|
|  Warning | <ul style="list-style-type: none"> ▶ Do not turn the tractor while the differential lock is engaged. ▶ Do not use the differential lock while driving on the road. ▶ Stop or slow the tractor before engaging the differential lock. |
|--|---|

(12) Mid. PTO lever (if fitted)

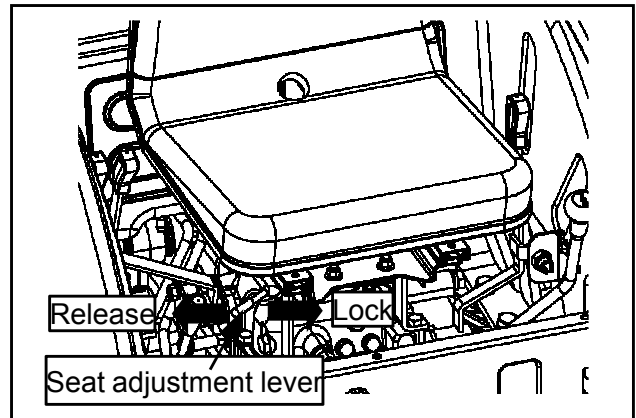
- 2000 rev/min and neutral ("N") positions are available.
- Push the lever forward to select the neutral position and pull the lever backward to engage the middle PTO.
- PTO speed / Engine speed ;
- . 2000rev/min / Engine 2529 rev/min



| | |
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|  Caution | <ul style="list-style-type: none"> ▶ After depressing the clutch pedal fully and PTO shaft has stopped completely, place the lever to desired position. |
|--|--|

(13) Seat adjustment lever

- Before operating tractor, adjust the position of driver's seat according to body size and length.
- 1) After sitting on the driver's seat, move seat adjustment lever outside to release the lock.
 - 2) Move the driver's seat forward or backward depending on driver's body length.
 - 3) Release the seat adjustment lever and check the seat is locked.



warning

- ▶ DO NOT put your hand under the seat while sitting. It may cause a injury by seat suspension.
- ▶ DO NOT adjust the seat position while driving.

3-3. Hydraulic system

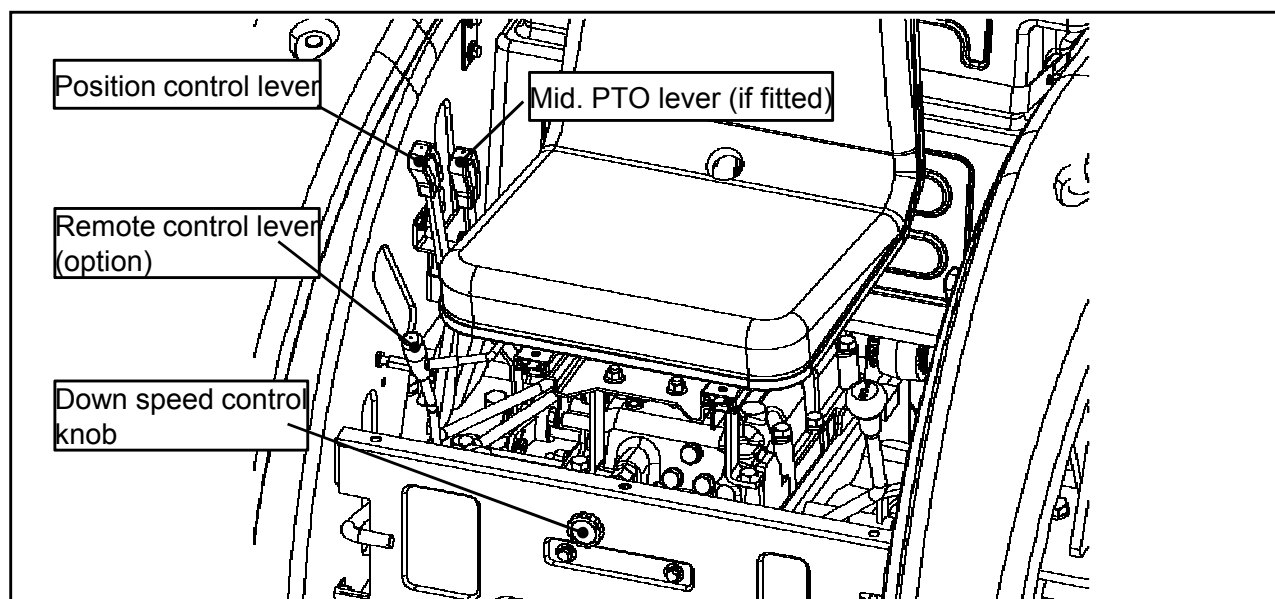
(1) Steering system

- As the steering system of your tractor has a hydraulic pump, valve and etc., it provides you more convenience to operate the steering wheel. And the non-load reaction system was applied to avoid the moving of the steering wheel by the impact of the front wheels on rough ground.
- Notices when using the steering system.
 1. If there is too much of a load in front loader bucket, it could be difficult to operate the steering wheel. In this case, reduce the size of the load.
 2. After turning the steering wheel fully, do not turn the steering wheel to the same direction again. As the unnecessary force is applied, this could damage to the steering system. Especially, DO NOT operate the steering wheel by force if the front wheel mired in the ditch. In this case, the rim could be affected and damaged.
 3. If it sounds abnormal when operating the steering wheel, this means that there is some air in the steering components and line. In this case, turn the steering wheel to the left and right fully and hold it for about 5 seconds, and the air should bleed out and if abnormal noise does not stop. If it's not cleared, contact your authorized dealer for repair.
 4. When starting engine in cold weather, a abnormal noise may occur. In this case, warm up the tractor before using to reduce the oil viscosity.
 5. If you use the tractor for a long time while turning the steering wheel fully, the oil temperature will increase which may cause the reduction of the product life or the failure of hydraulic and steering system.

| | |
|--------|---|
| Notice | <ul style="list-style-type: none">▶ If the engine stops, the operation of steering wheel becomes hard to turn and causes steering not to work. But this does not mean a failure.▶ If you turn the steering wheel while driving, the steering wheel does not return back automatically. |
|--------|---|

(2) Hydraulic Lift Controls

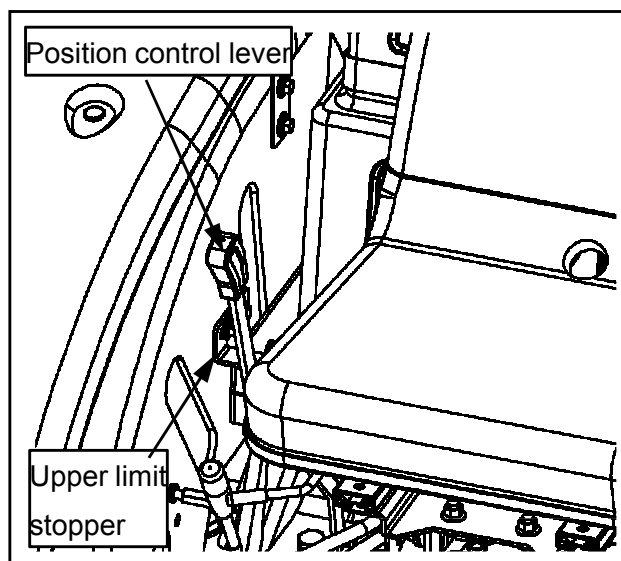
- Hydraulic lift system can be worked in position control mode



① Position control

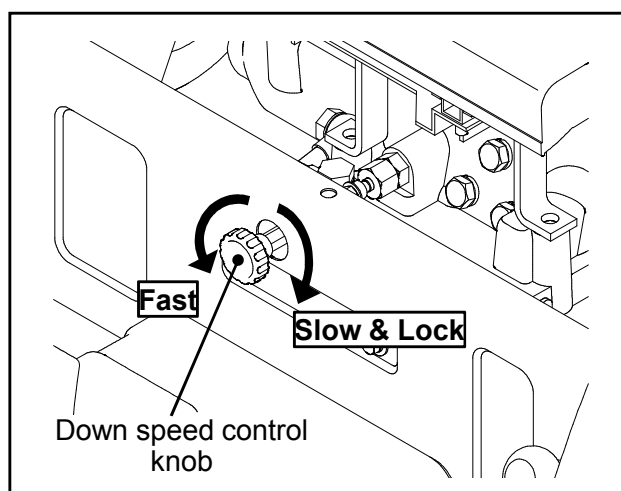
- This mode sets the position of implements freely by position control lever operation. Generally, this mode is used for tiller, fertilizer distributor, mower, rake etc. In this case, operate the lever as follows.

1. Push position control lever forward and the implement lets down by its own weight.
2. If the position control lever is on random position, the implement stops at the height corresponding to the lever position.
3. When pulling the position control lever to the highest position, the 3-point linkage goes up to highest position. At this time, if the hydraulic relief valve opens and abnormal noise sounds off, adjust the highest position of the position control lever by using upper limit stopper to prevent the relief valve opening.



(3) Down speed control knob

- Turn the valve knob to the clockwise to lower the implement slowly and to the counter-clockwise to rise speed faster. If turning clockwise fully, the implement is fixed and even if lowering down the control lever, the implement does not let down.
- Tiller : Slow in down speed
- Plough : Fast in down speed
- When working in hard ground, slow down the down speed to avoid the bounding of the implements.

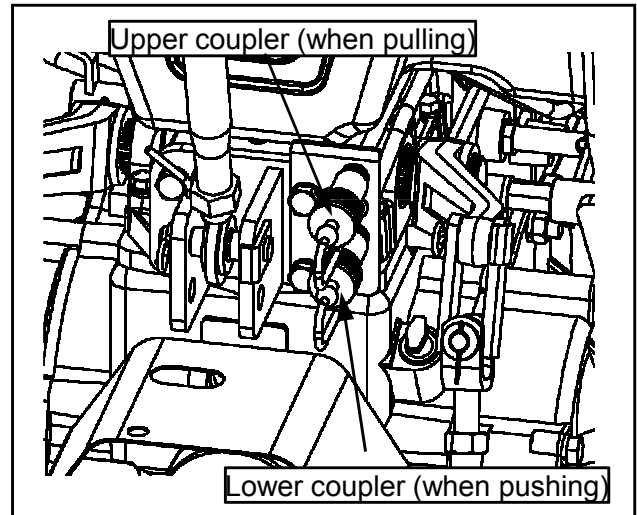
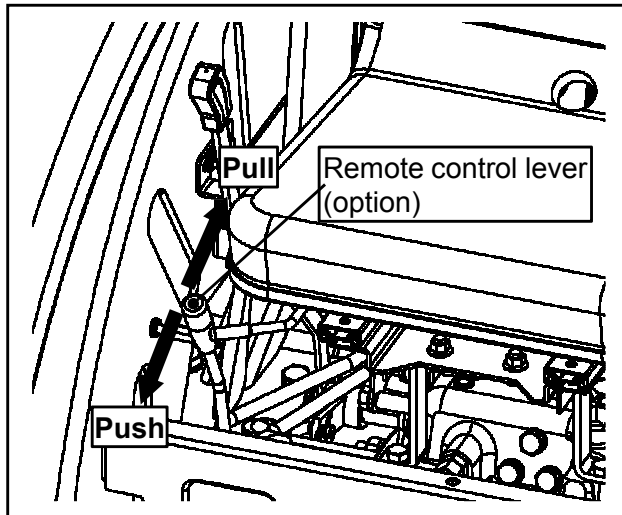


Warning

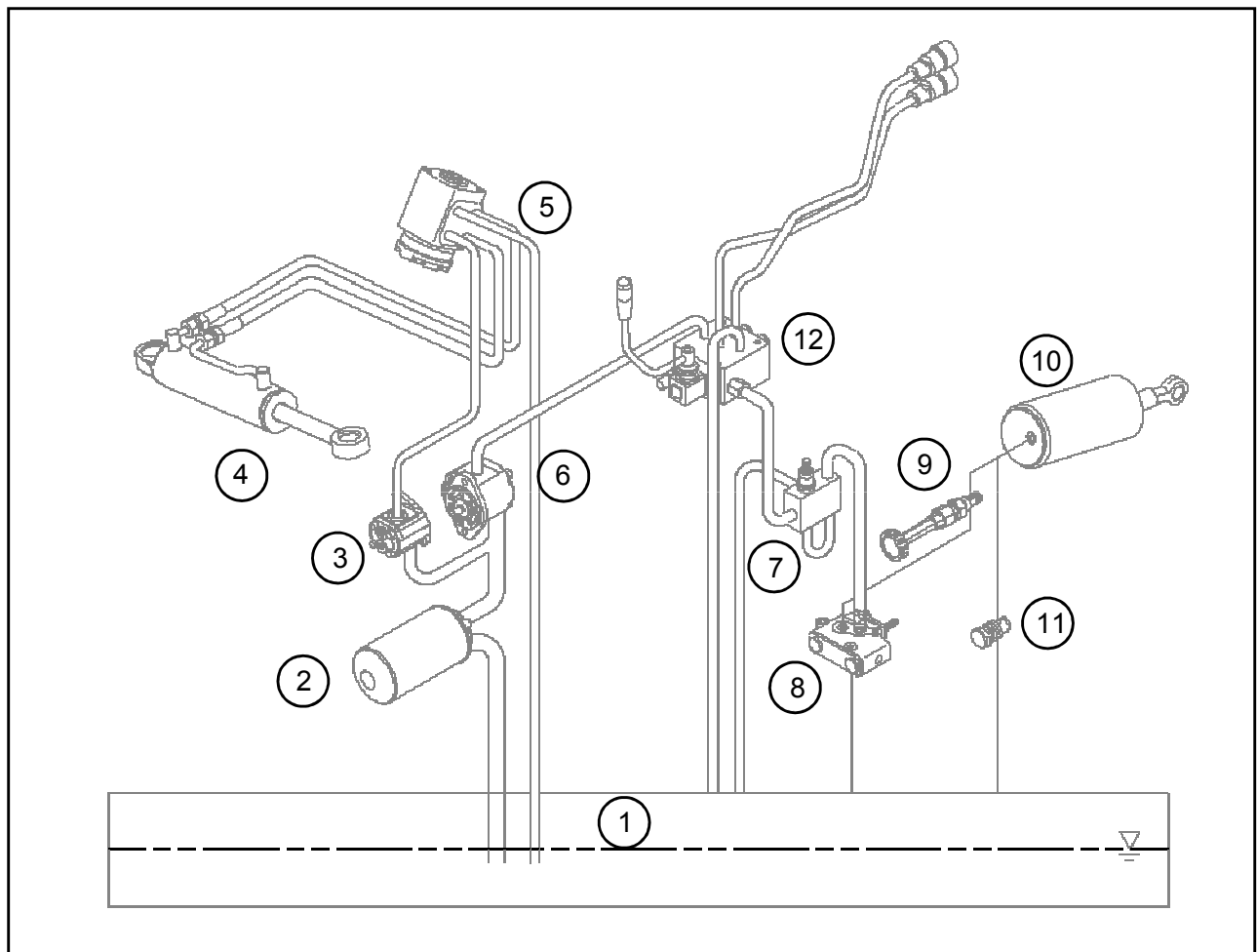
- ▶ When driving on the road, turn right the down speed control knob slightly to lock.
- ▶ When changing the blades of tiller or removing grass, stop the engine and turn the down speed control knob to right slightly to lock. (The valve knob may turn two revolutions.)

(4) Remote control lever and Quick coupler (option)

- ※ This is used to operate the implement (i.e. Dump trailer, Hydraulic conversion plough, etc) attached to the tractor by the hydraulic pressure.
- If you pull the remote control lever backward, the hydraulic pressure works to the upper coupler, and the lower coupler is connected to the drain.
- Each lever of the remote control valve operates respectively and when operating the levers at the same time, the one received less force begins to start first.



(5) Hydraulic System Diagram



1. Oil tank (Transmission case)

2. Hydraulic oil filter

3. Steering pump

4. Steering cylinder

5. Power steering unit

6. Hydraulic lift pump

7. Relief valve

8. Hydraulic lift control valve

9. Down speed control valve

10. Hydraulic lift cylinder



11. Safety valve

12. Remote control valve (option)

3-4. Safety Device

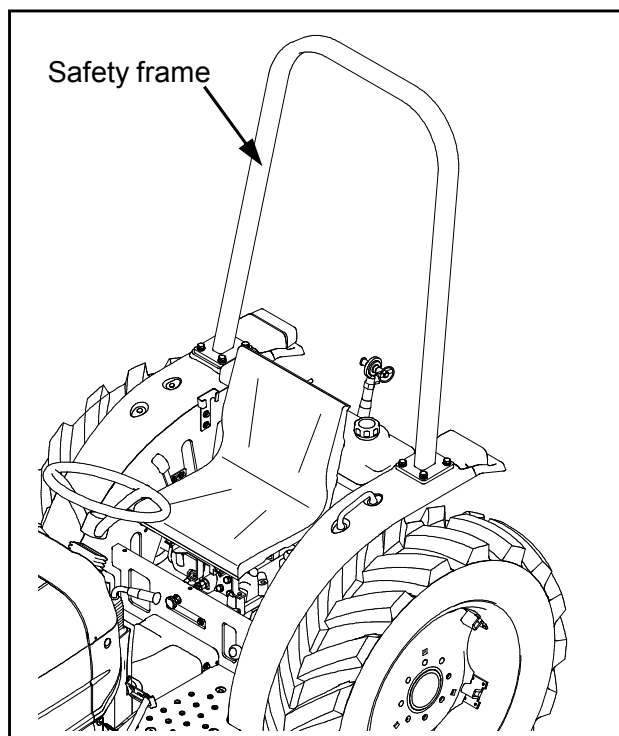
(1) Seat belt



- Always wear the seat belt before operating the tractor and adjust the belt to fit the operator.
 1. Insert the seat belt end into the buckle until a 'click' indicates it is properly engaged.
 2. To remove the seat belt from the buckle, press the red release button on the buckle.
- Check the seat belt regularly. If damaged or frayed, replace it with a new one.

| | |
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|  Warning | ▶ If not wearing the seat belt, it may cause serious injury in case of accident. |
|  | <ul style="list-style-type: none">- During operation, it must be required to wear seat belt with a cab or safety frame installed.- After wearing the seat belt, adjust the belt to fit the operator. ▶ If safety frame is folded down for frame model, do not wear the seat belt. |

(2) Safety frame (R.O.P.S type)

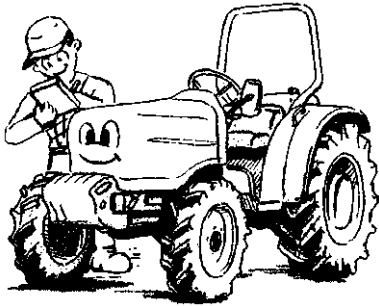
- DO NOT remove the safety frame arbitrary. This structure will reduce the risk of serious injury or death.
- DO NOT modify or repair the safety frame. The welding, bending, drilling, grinding, or cutting of any part of the safety frame, it can weaken the structure.
- If the safety frame is loosened or removed for any reason, make sure that all parts reinstalled correctly before operating the tractor.



| | |
|--|---|
|  Warning | ▶ If the safety frame is damaged or deformed, contact to your local authorized dealer to replace it with a new one. |
|  | ▶ Unless the safety frame is applied correctly, it may cause a serious accident on tractor when being overturned. |

4. Operation and Work

4-1. Engine start and stop



⚠ Caution

- ▶ Check each part before starting engine.
- ▶ Check if there is some other people around before starting.
- ▶ Place all the levers and switches in NEUTRAL or OFF position.

(1) Engine start

1. Sit in the driver's seat and apply the parking brake lever.



2. Place the main gear shift lever, shuttle lever and PTO gear lever in NEUTRAL position.



3. Place the throttle lever to the middle position of the full throttle.



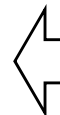
4. Turn the key switch to "ON" and check if engine oil pressure indicator, battery charging indicator is ON.



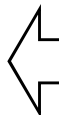
5. In cold weather, Turn key switch to "PREHEAT" and Wait until about 10 seconds.



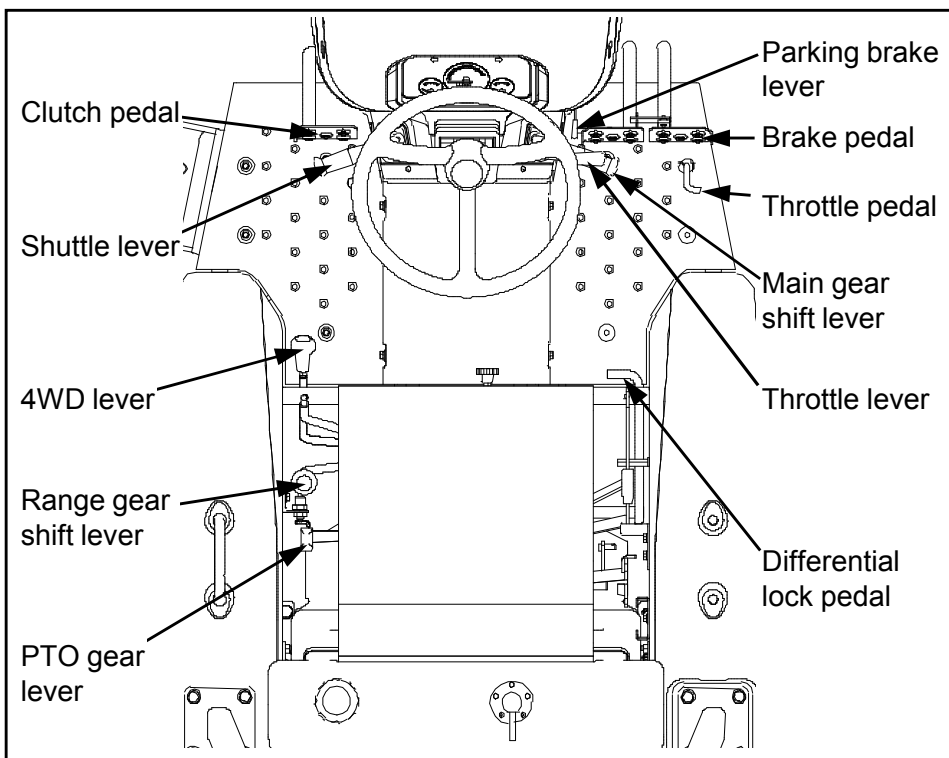
6. Depress the clutch pedal fully and turn the key switch to "START" position. As soon as the engine starts, release the key switch to "ON" position.







7. Check if engine oil pressure indicator, battery charging indicator is OFF. If any these indicators is ON, stop the engine immediately and check.



8. Run engine for 5~10 minutes to warm up the engine oil and transmission oil.




| | |
|--|---|
|  Warning | <p>▶ Only start engine outdoors or in a well ventilated place, as the engine exhaust fumes may cause sickness or death.</p> |
|   | <p>▶ To avoid an explosion, never use starting fluid to start engine.</p> <p>▶ Start the engine ONLY from the driver's seat with placing all the transmission gear levers in NEUTRAL</p> <p>▶ DO NOT start the engine by shorting across the terminals of starter motor. If the engine starts, the tractor can move suddenly.</p> |

| | |
|--|--|
|  Caution | <p>▶ If clutch pedal does not depressed fully, the engine does not start even if turning the key switch to "START" position.</p> <p>▶ DO NOT operate start motor more than 10 seconds. If engine does not start, wait for 1~2 minutes before restarting.</p> <p>▶ When the engine is running, DO NOT turn the key switch to "START" position. It may cause the failure of starter motor.</p> <p>▶ In the cold weather, carry out the warm-up. If you use the tractor in the state that the engine does not reach the normal temperature, the engine life shall be reduced.</p> |
|--|--|


(2) Start in cold weather

- Place the throttle lever to the middle position of full throttle.
- Turn key switch to "PREHEAT" and wait until about 10 seconds to heat the glow plug.
- If engine runs rough, press the throttle pedal down 2~3 times for a while.
- If engine runs smoothly, carry out the warm-up for 10~20 minutes at about 1500 rpm.
- Use the engine oil for winter in cold weather. Refer to "Lubricants and Capacity" at the end of this manual.
- Use the diesel for winter when it is very cold weather. It is much easier to start engine.

| | |
|--|--|
|  Caution | <p>▶ When storing the tractor in the cold weather, the battery must be removed and stored in a cool and dry place where it is warm and is isolated from the children.</p> <p>▶ Allowing engine to idle for a long time will waste fuel and cause a build up of carbon.</p> |
|--|--|

(3) Engine stop

- Push throttle lever forward to reduce the engine speed and turn key switch to "OFF" position. The engine shall be stopped.

| | |
|--|---|
|  Caution | <p>▶ When stopping engine after heavy work, run the engine for 1~2 minutes at low speed. If you stop the engine suddenly, the engine life could be shortened.</p> |
|--|---|

4-2. How to drive and how to stop

(1) How to drive

1. Pull the position control lever back to lift the implement up after starting engine.



2. Set the engine speed at 1500 rpm.



3. Depress the clutch pedal fully.



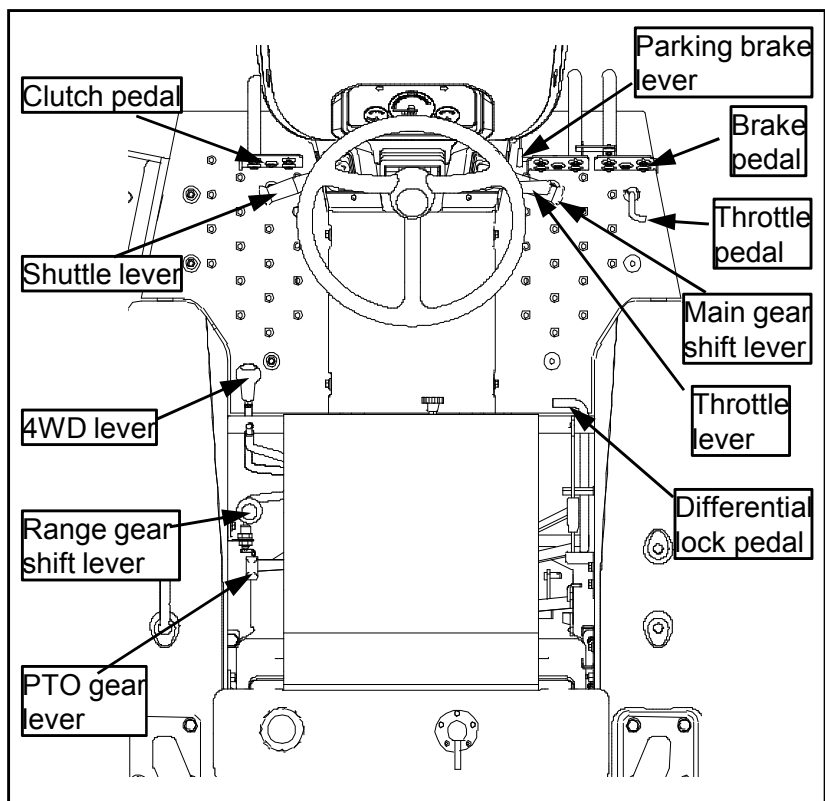
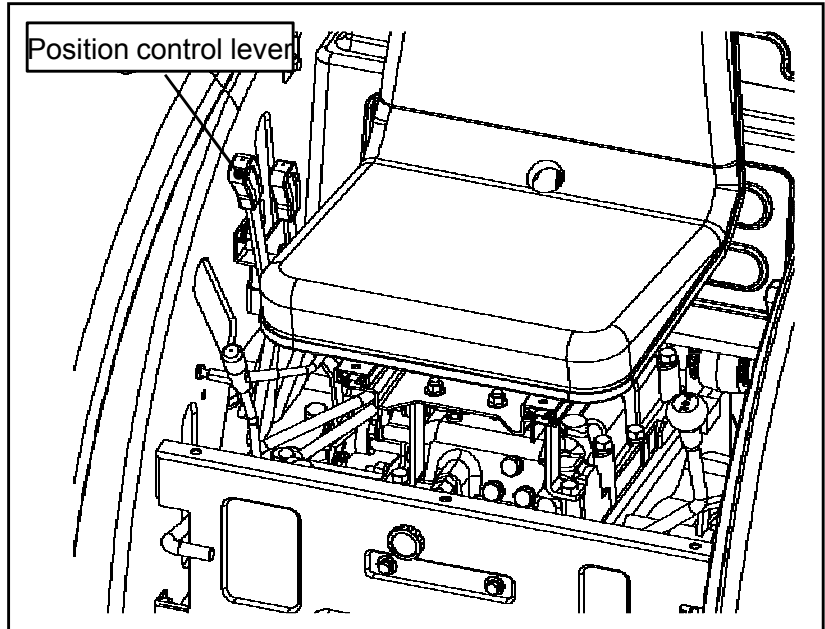
4. Place each transmission gear lever (Main, Range, Shuttle lever) on the desired position.



5. Press the brake pedal and release the parking brake lever.



6. Release the clutch pedal slowly, and the tractor starts.

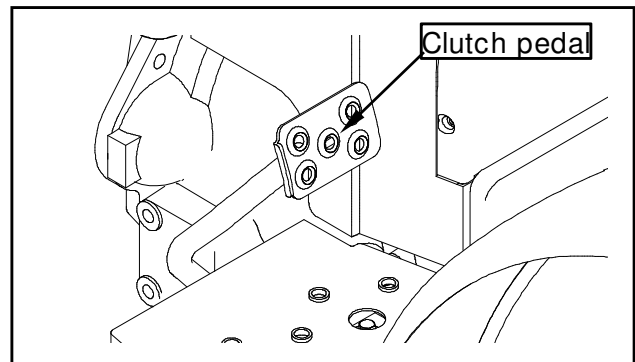


Notice

► Release the clutch pedal slowly. If you release the clutch pedal suddenly, the gear life shall be reduced and it may cause a sudden start.

(2) Changing speed

- After the tractor has stopped completely, depress the clutch pedal fully and operate all the shift lever correctly.
- For more information about transmission gear lever, refer to “Operating Levers and Pedals” in the Section 3-2. (See page 3-6)



(3) Emergency Stop

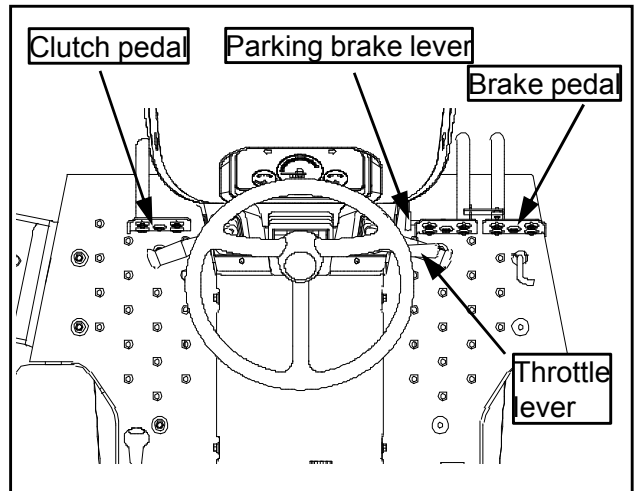
1. Press the clutch pedal and brake pedal at the same time to stop the tractor. Turn OFF the key switch.



2. DO NOT release clutch pedal until all moving parts have stopped. Apply the parking brake.



3. Apply the parking brake.



(4) Stopping tractor

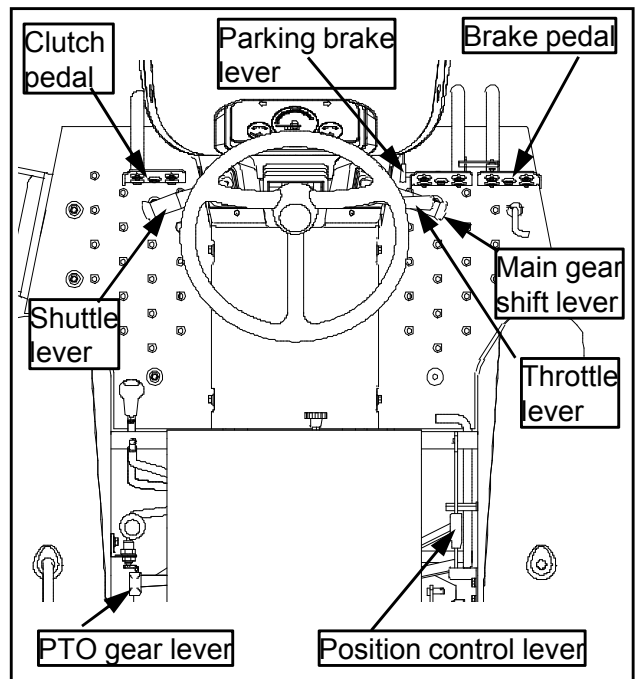
1. Press the clutch pedal and brake pedal. Place the shuttle lever, main gear shift lever and PTO gear lever in NEUTRAL position and release the clutch pedal.



2. Push the position control lever forward to lower implements to the ground. Turn key switch to “OFF” position.



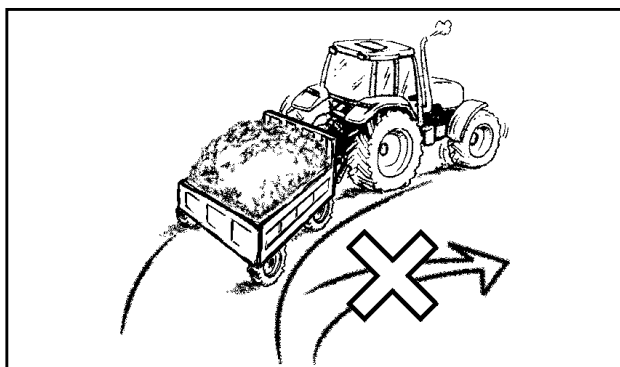
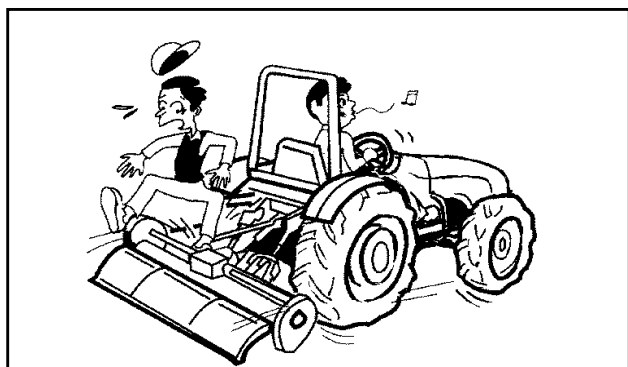
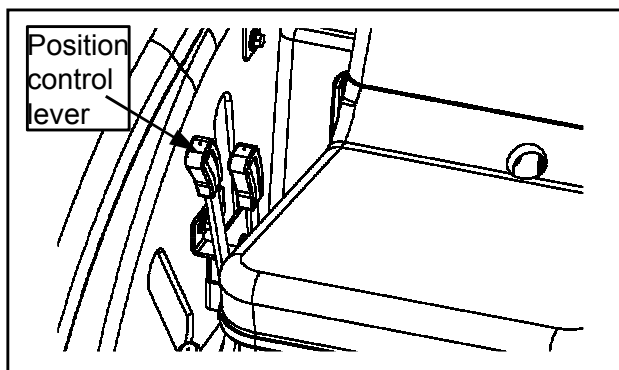
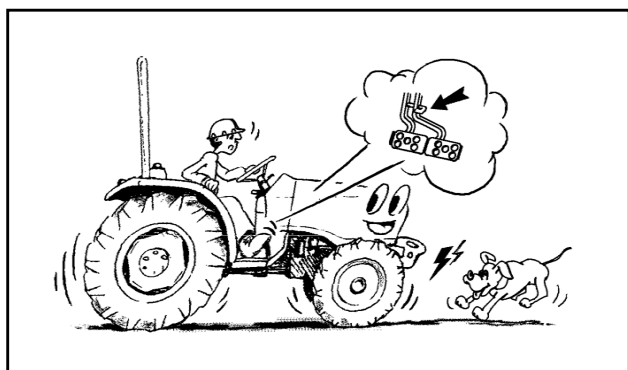
3. Apply the parking brake and release the brake pedal slowly.



- ▶ DO NOT keep apart from the tractor in the state that the transmission gear is placed in NEUTRAL and the parking brake is not applied. The tractor may roll. Apply the parking brake at all times before leaving the tractor.
- ▶ Remove the ignition key always after stopping engine.

(5) Driving tractor on the road

- When facing downhill, DO NOT place the gear lever in NEUTRAL position.
- When driving the tractor on a unpaved road by attaching an implement to 3-point linkage, place the gear lever to low speed and DO NOT lift the implement up to the highest position. When the tractor bumps an obstacle, it may cause the jolting of the implement and the failure of hydraulic system. (In this case, place the position control lever on $\frac{3}{4}$ rising position of full stroke for safety.)

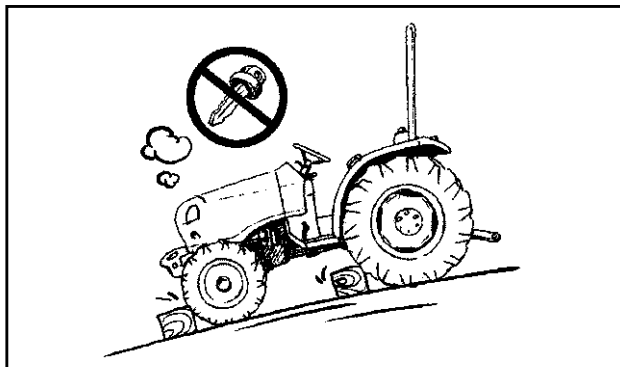


Caution

- ▶ Connect the left/right brake pedal with brake pedal connecting pin before driving (if fitted).
- ▶ Avoid a sudden start, sudden brake and sudden turning.
- ▶ DO NOT allow people on the tractor or on other implements.
- ▶ DO NOT place the baggage on the tractor or implement.
- ▶ Place PTO gear lever in NEUTRAL position.
- ▶ DO NOT use the differential lock and four wheel drive (2WD use only).
- ▶ When traveling with implement on rear 3-point linkage, tighten the stabilizer to avoid lateral movement.
- ▶ When traveling with implements installed, turn slowly by wide turning radius.
- ▶ While traveling, DO NOT ride your foot on the clutch pedal or brake pedals.
- ▶ While traveling, DO NOT operate any implement such as tiller, loader etc.

(6) Parking

- Stop the tractor on a level surface, not on a slope.
- Disengage PTO and place all the transmission gear shift lever in NEUTRAL position and apply the parking brake.
- Stop engine and remove ignition key.
- Before you leave the operator's station, wait for engine and all moving parts to stop.



Caution

► If it is necessary to park the tractor on a slope, furthermore with loaded trailer, the tractor may roll down, even though the parking brake is applied. In this case, apply the gear in low speed and apply the chocks or blocks to all the tire.

- Mechanical : downward slope \Rightarrow reverse 1 gear / upward slope \Rightarrow forward 1 gear.

4-3. How to handle new tractor

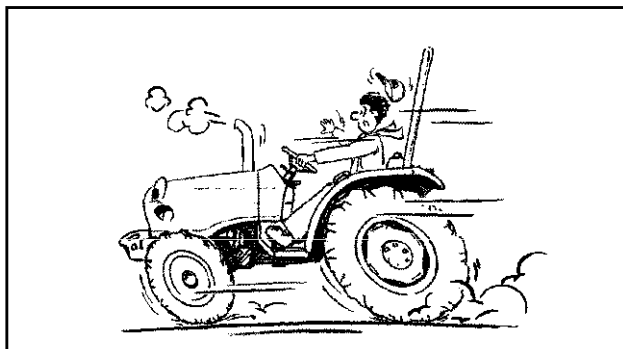
(1) Check points

- ※ For new tractor, the followings must be checked once again even though there was sufficient quality management, inspection, regulating of each part in the factory.
- Appearance check
 - Is there any damage while transporting?
- Engine cooling system check
 - Is there anti-freeze solution in the radiator? And any leakage?
- Fuel system check
 - Is there any leakage of fuel in the fuel system?
- Oil level check
 - Is there optimal oil amount in each part ?
- Electric system check
 - Is there any cut-off or any other problem in the wiring?
 - Is there any problem to operate the instruments?
 - Is the state of battery charging sufficient?

(2) Notices in handling new tractor

- To get the best performance, comply with the following instructions.

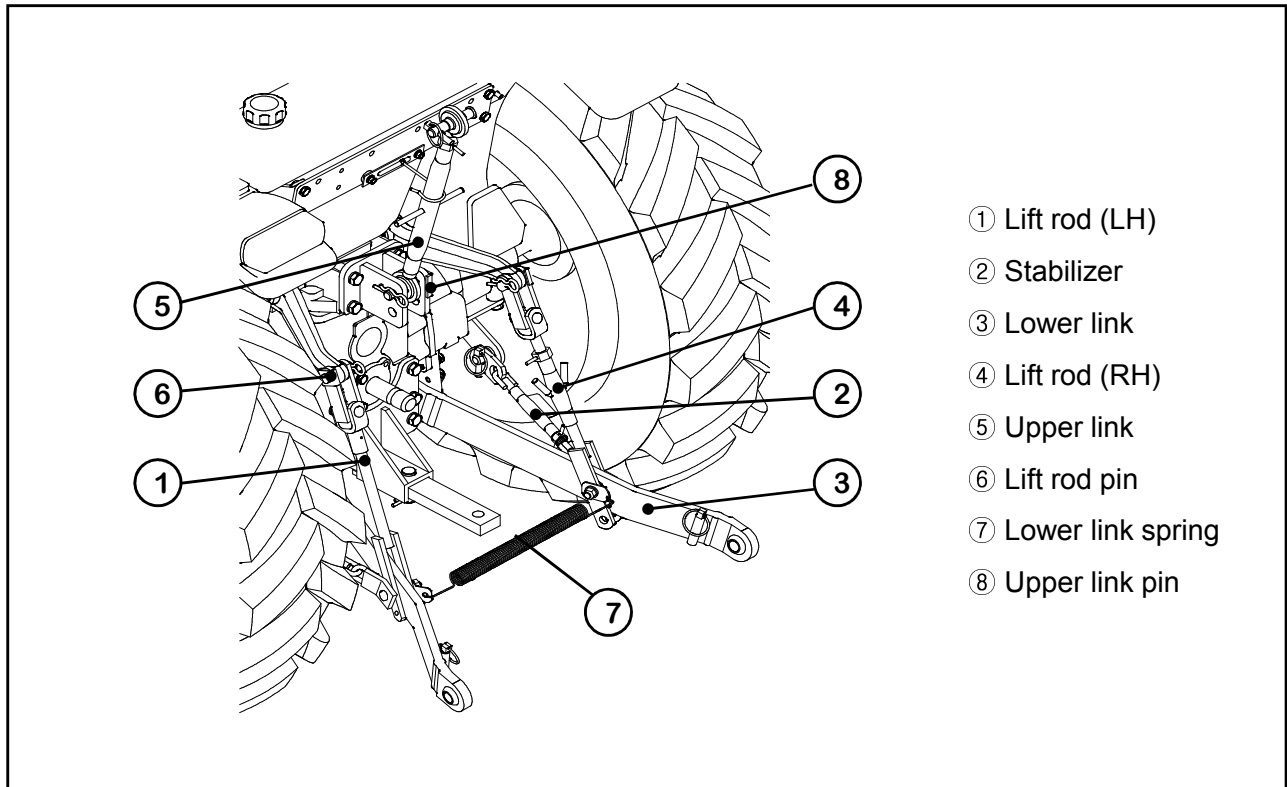
- DO NOT start or stop the tractor suddenly.
- DO NOT carry out heavy loaded work and DO NOT increase the engine rpm to high speed suddenly.
- Despite warm temperature outside, carry out warming up the engine for approximately 5~10 minutes at 1500 rev/min




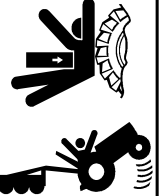
- After using first 50 hours,
 - Replace the engine oil filter and hydraulic oil filters after first 50 hours of work, and check each part of your tractor as reference of chapter 5. "Lubrication and Maintenance" (See page 5-1.)
 - If possible, contact your authorized dealer for "First 50 hour check".

4-4. Attaching Implement

(1) 3-point linkage

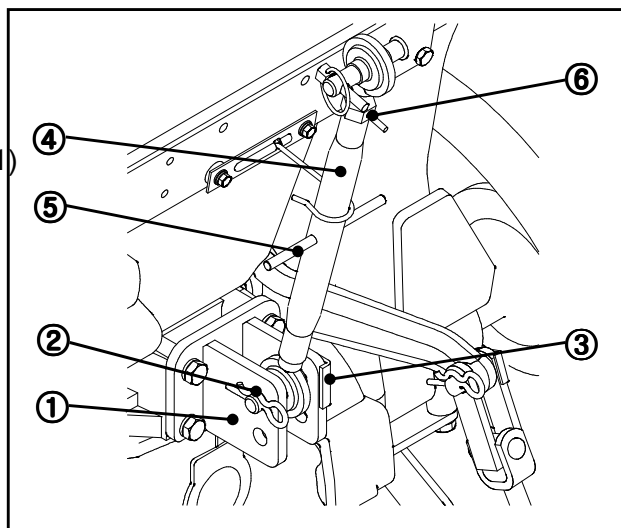


- When driving without attaching implement, comply with the followings.
 1. Fix upper link(5) with the fixing hook.
 2. Connect stabilizer(2) to the lower link(3) to avoid the lateral movement of the lower link.
 3. Connect lower link spring(7) to lower link(3) (left, right).
- If 3-point linkage is not necessary, raise 3-point linkage to maximum height and fix it by turning the down speed control knob, or remove it as follow.
 1. Remove upper link pin(8) and upper link(5).
 2. Detach rear side of the stabilizer(2) from the lower link(3) while holding lower link tightly not to fall down.
 3. Remove lift rod (LH), lift rod (RH) and stabilizer(2) step by step.
 4. Remove lower link(3) carefully not to get hurt due to its weight.

| | |
|--|---|
|  Warning | <ul style="list-style-type: none"> ▶ Before attaching/ detaching implement, place the transmission gear shift lever and PTO gear lever in NEUTRAL ,and apply the parking brake. ▶ When attaching/detaching implement, make sure to assemble and tighten the connecting parts correctly. ▶ if the tractor is used to tow heavy loads, always use the approved drawbar or hitch to avoid injury. Never connect to lower link or upper link of 3-point linkage. If not, it may cause tipping or turnover. ▶ DO NOT connect the implements that require more power than can be generated by your tractor. ▶ Never stand between implement and tractor when backing up. |
|  | |

(2) Upper link installation and adjustment

- Select the attaching hole of the upper link bracket(1) depending on the implement.
- Adjust the length of the upper link(4) using the handle(5) after releasing the locking nut (6).
- After the adjustment, fasten it with the locking nut (6).
- Adjustment range : 470 ~ 750 mm (18.5 ~ 29.5 in)

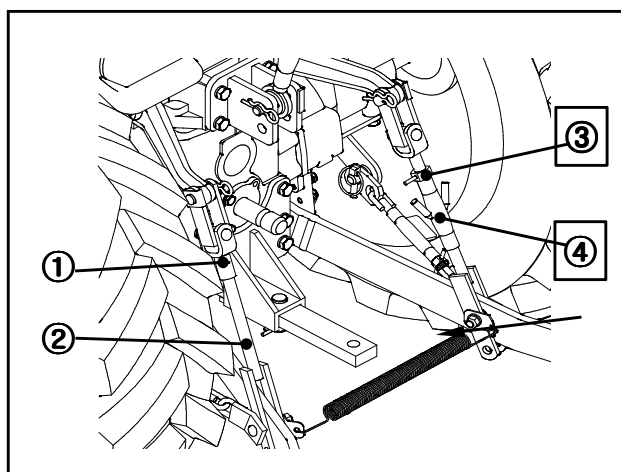


Notice

► To keep the upper link pin(3) from being escaped, be sure to fix the snap pin(2).

(3) Adjustment of the lift rod's length (Left/ Right)

- For lift rod (LH), remove the lower end(2) from the lower link and adjust the length by turning the lower end(2) or change the connecting hole.
- Adjustment range : 492~502 mm (19.4 ~ 19.8 in.) at the lowest hole.
- For lift rod (RH), loosen the locking nut(3) and turn the handle(4). If turning it to the right, the length shall be shortened. After the adjustment, tighten the locking nut(3).
- Adjustment range : 445~538 mm (17.5 ~ 21.2 in.) at the lowest hole.



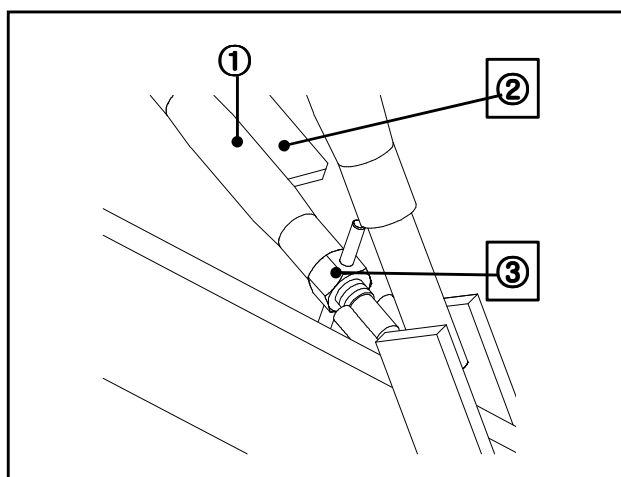
(4) Adjustment of stabilizer's length

① Check chain type

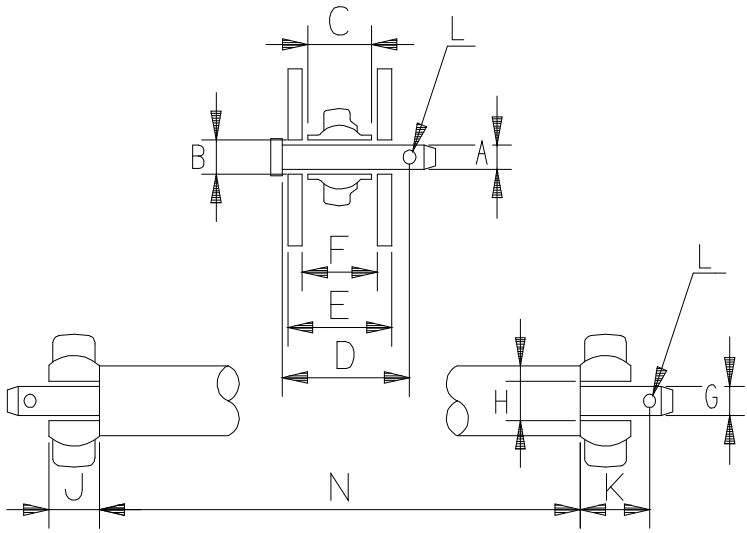
- Turn the grip(2) to adjust the length of the stabilizer(1). After the adjustment , let it tightened firmly by fixing nut(1).

Notice

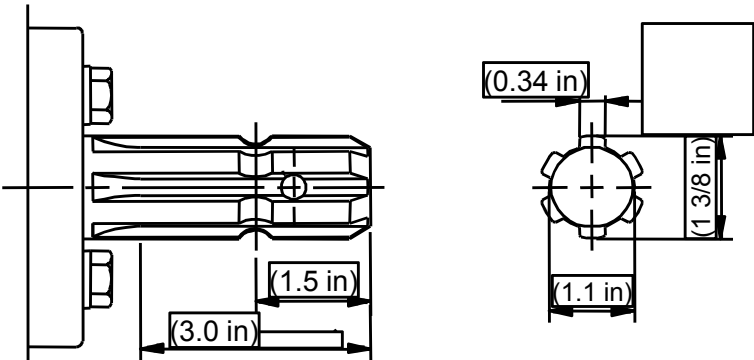
► When adjusting the stabilizer's length, adjust the implement's swinging clearance to be 20~40mm (0.79~1.57 in.) left and right.



(5) Reference of Implement installation part

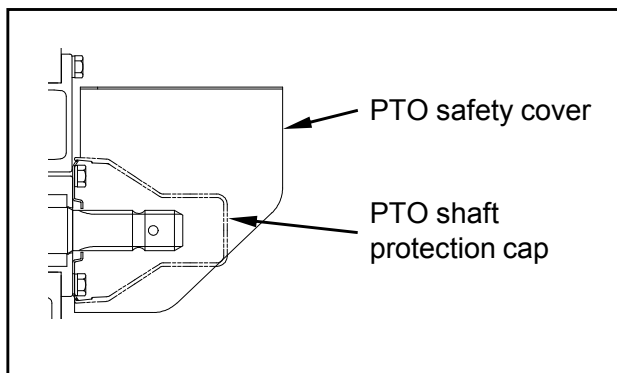
| | A | B | C (Max) | D (Min) | E (Max) | F (Min) | G | H | J | K | L | N |
|---|--------------|----------------|--------------|--------------|--------------|----------------|--------------|----------------|--------------|--------------|--------------|---------------|
| CAT.1 | 19 (0.74) | 19.3 (0.75) | 44 (1.73) | 76 (2.99) | 69 (2.71) | 44.5 (1.75) | 22 (0.86) | 22.4 (0.88) | 35 (1.53) | 39 (1.53) | 12 (0.47) | 683 (26.8) |
|  <p>Unit : mm (unit : inch)</p> | | | | | | | | | | | | |

(6) Reference of PTO shaft

| | |
|----------------------------------|--|
| Rear PTO gear | 1 |
| PTO / Engine speed | 540 / 2509 rpm |
| Revolution direction | Clockwise (direction from which looking at PTO shaft) |
| Ground clearance | 525 mm (20.67 in.) @ Dynamic load radius : 533mm(20.98 in.) |
| Shaft dimension (Unit : inch) |  |

(7) PTO safety cover and protection cap

- Attach PTO safety cover always.
- If the safety cover is damaged or removed, replace it with a new one.
- When PTO is not used, apply grease and insert the PTO protection cap.



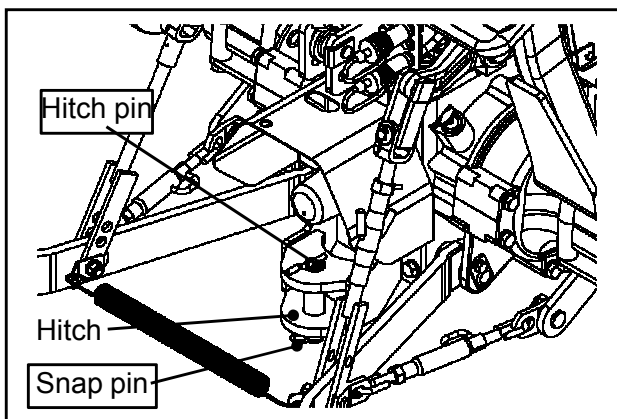
Warning



- ▶ If you contact the rotating shaft, it may cause a severe injury.
 - DO NOT touch shaft which is rotating.
 - DO NOT remove the safety cover.
 - Avoid loose clothes that can easily be rolled up in the revolving shaft.

(8) Hitch and Drawbar

- When attaching towing equipments, use the hitch or drawbar. DO NOT use the 3-point linkage or other parts. If so, the tractor could turnover.
- Insert the hitch pin and snap pin correctly after attaching/ detaching equipment.
- DO NOT exceed the maximum permissible vertical load and horizontal load on the connecting point as below.

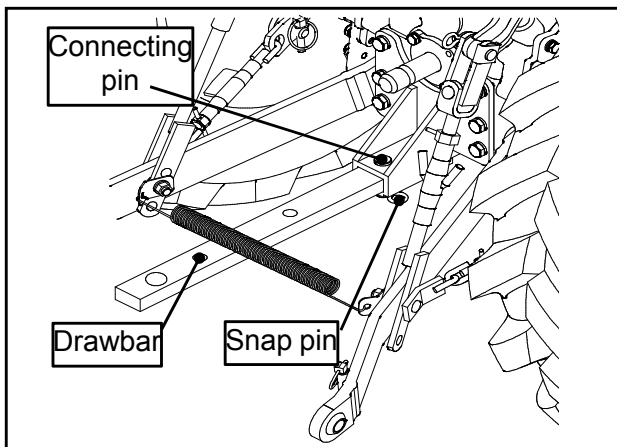


① Hitch

- Vertical load : 900kg (1984 lbs)
- Horizontal load : 3600kg (7937 lbs)

② Drawbar

- Vertical load : 350kg (Short position) (772 lbs)
450kg (Long position) (992 lbs)
- Horizontal load : 2800kg (6173 lbs)



Caution

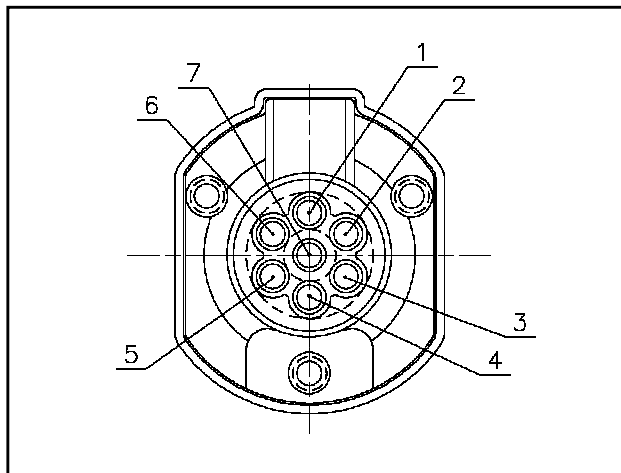
- ▶ Pulling from the tractor rear axle or any point above the axle may cause the tractor to overturn. Use always the drawbar or hitch for pulling work.
- ▶ Do not tow equipment without brakes, weighing more than twice the tractor weight.
- ▶ When locking the hitch or drawbar with pin after aligning to the towing equipment, apply the parking brake and stop the engine.
- ▶ Before transporting equipment on public roads, make sure you comply with your local traffic regulation.

(9) 7-Pole connector (option)

- The one of the standard 7-pole trailer connectors is provided and is mounted at the rear of the tractor. The connections of the 7-pole connector (viewed from the rear of the tractor) are as follows;

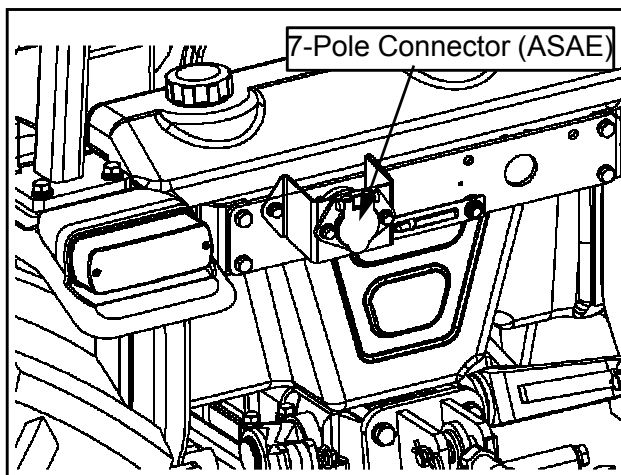
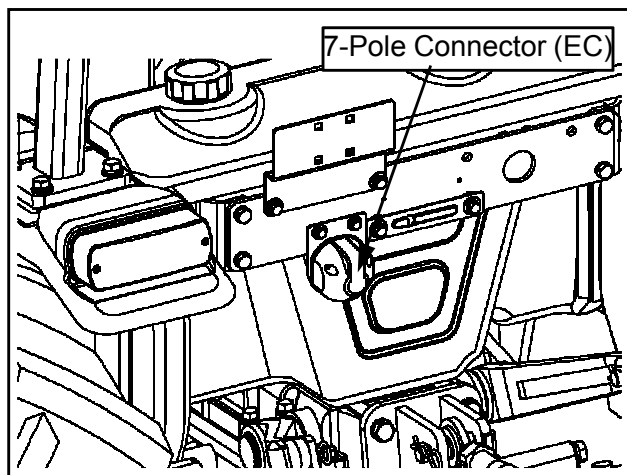
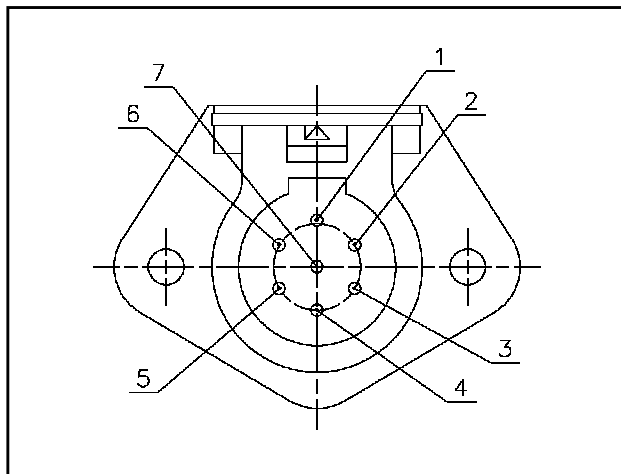
● EC Version

| Pin No. | Function |
|---------|-------------------------|
| 1 | Left turn signal light |
| 2 | NA |
| 3 | Ground (Earth) |
| 4 | Right turn signal light |
| 5 | Side light |
| 6 | Brake light |
| 7 | Side light |



● ASAE Version

| Pin No. | Function |
|---------|----------------------------|
| 1 | Ground (Earth) |
| 2 | Working light |
| 3 | Left turn signal light |
| 4 | Brake light |
| 5 | Right turn signal light |
| 6 | License number plate light |
| 7 | Auxiliary |



(10) Technically maximum permissible mass

- When working with front loader or rear heavy loaded attachments installed to the 3-point linkage, install ballast weights on the counter-part axle to maintain the front and rear weight balance of the tractor. If not, front or rear axle can be strained by the overloaded weight.
- When working with the front loader, place the attached rear weight to the highest position and turn the down speed control knob to the “lock” position.

| | All models | Remarks |
|--|------------------|---|
| Technically total maximum permissible mass | 2151kg (4742 lb) | without consideration of the load capacity of the tires |
| Front axle (*) | 969kg (2136 lb) | |
| Rear axle | 1182kg (2606 lb) | |

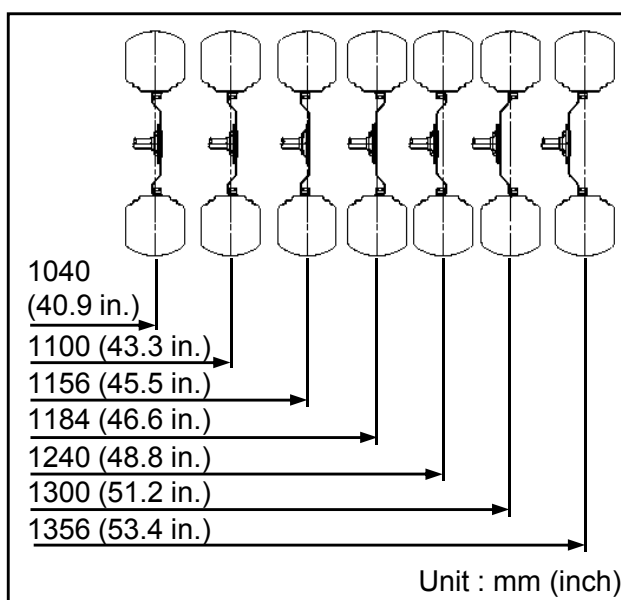
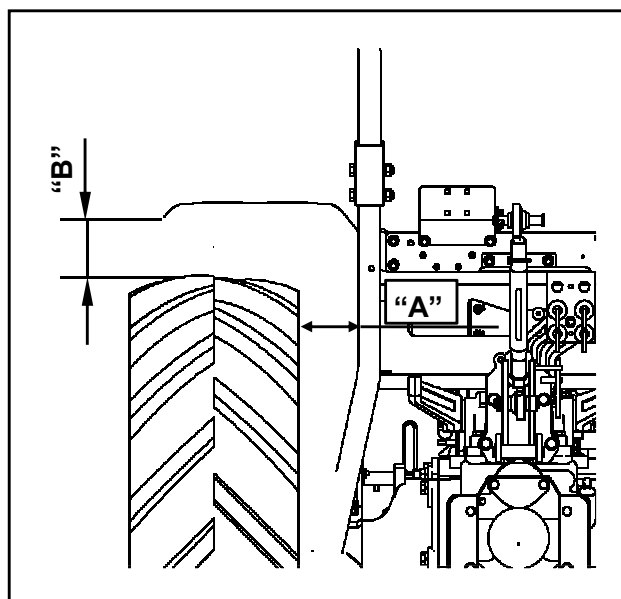
* includes front mounted equipment or loader in the raised position but without load in the bucket.

- **Restrict operation** : In case of driving speed does not exceed 8km/h (5 mph) and standard front/rear wheel track (*See next page*), Intermittent maximum permissible load of the front axle can be ;
1550kg (3417 lb) for all models - without consideration of the load capacity of the tires.

| | | |
|--|---------|---|
| | Caution | <ul style="list-style-type: none"> ▶ Maximum permissible mass is measured with only the front or rear wheels on the scales inclusive of ballasts and with mounted equipments in the raised position. ▶ Do not exceed the maximum permissible mass above. Overloaded condition may invalidate the warranty and may exceed the load rating of the tires. ▶ If the load capacity of the tire is lower than maximum permissible mass of the front axle, the maximum load on the front axle meets the load capacity of the tire. (<i>See page 4-15</i>) ▶ DO NOT change the setting pressure of the relief valve arbitrarily to increase the lift capacity of the front loader or 3-point linkage. It can cause fatal damage to the hydraulic system and front axle. |
|--|---------|---|

(11) Adjusting Wheel tracks and tire replacement (Rear wheel)

- Track between rear wheels
1040mm (40.94in.) ~ 1356mm (53.39in.)
- If the front wheel track is adjusted, check the clearance between tires and tractor body case by case. If necessary, the steering angle must be adjusted as following page.
- When adjusting rear wheel track, check the radial and lateral clearance between rear tire and tractor chassis as below.
 - **A : 15mm (0.6 in) (Minimum)**
 - **B : 30mm (1.2 in) (Minimum)**



Notice

- ▶ When adjusting the wheel track, pay attention to the direction of tire lugs.
- ▶ if it shows "Λ" shape when looked behind, it is correct.

(12) Tires and Load capacity

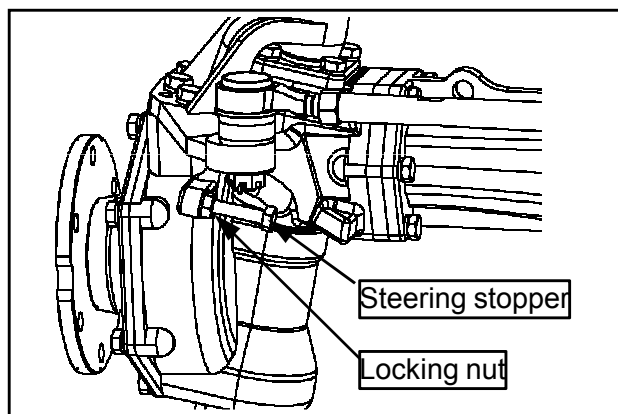
| Axle No. (*) | Tires | Standard tire air pressure (kg/cm ²) | Load capacity (x2) (kg) |
|-----------------|-----------------|--|----------------------------|
| 1 | 7-14 4PR | 1.8 (180 KPa, 26 psi) | 740 (1631 lb) |
| 2 | 11.2-24 8PR | 2.4 (240 KPa, 35 psi) | 2470 (5445 lb) |
| Optional Tire | | | |
| 1 | 7-14 6PR | 2.5 (248 KPa, 36 psi) | 898 (1980 lb) |
| 2 | 11.2-24 4PR | 1.3 (124 KPa, 18 psi) | 1496 (3298 lb) |
| 1 | 25x8.50-14 6PR | 3.5 (345 KPa, 50 psi) | 1932 (4259 lb) |
| 2 | 43x16.00-20 4PR | 1.4 (138 KPa, 20 psi) | 4118 (9079 lb) |
| 1 | 25x8.50-14 4PR | 1.5 (152 KPa, 22 psi) | 1198 (2641 lb) |
| 2 | 41x14.00-20 4PR | 1.7 (172 KPa, 25 psi) | 2794 (6160 lb) |

(*) 1 : Front axle, 2 : Rear axle

(13) Adjusting Steering angle

- If the front wheel track is adjusted or front tires are replaced with new tires having bigger diameter or width, or one of the front equipments is attached, the steering angle must be adjusted as below.

- 1) Loosen the locking nut on both sides.
- 2) Connect the front hook of the tractor to the crane by using specified wire. And, lift up the front axle off the ground sufficiently.
- 3) Lift up one side of the front axle fully and turn the steering wheel to the left and right with checking that the clearances between tire and other parts are over 20mm (0.79 in.) at least.
- 4) At this time, set each steering stopper of the both sides to be contacted with the cast. Check all the possible interferences by combinations of the steering and oscillation of the front axle.
- 5) Tighten the locking nuts of the each side.



| | |
|--------|--|
| Notice | <p>► DO NOT shorten the length of the steering stopper rather than factory condition. If the stopper does not contact at maximum steering condition, it can damage the steering cylinder or tie-rod.</p> |
|--------|--|

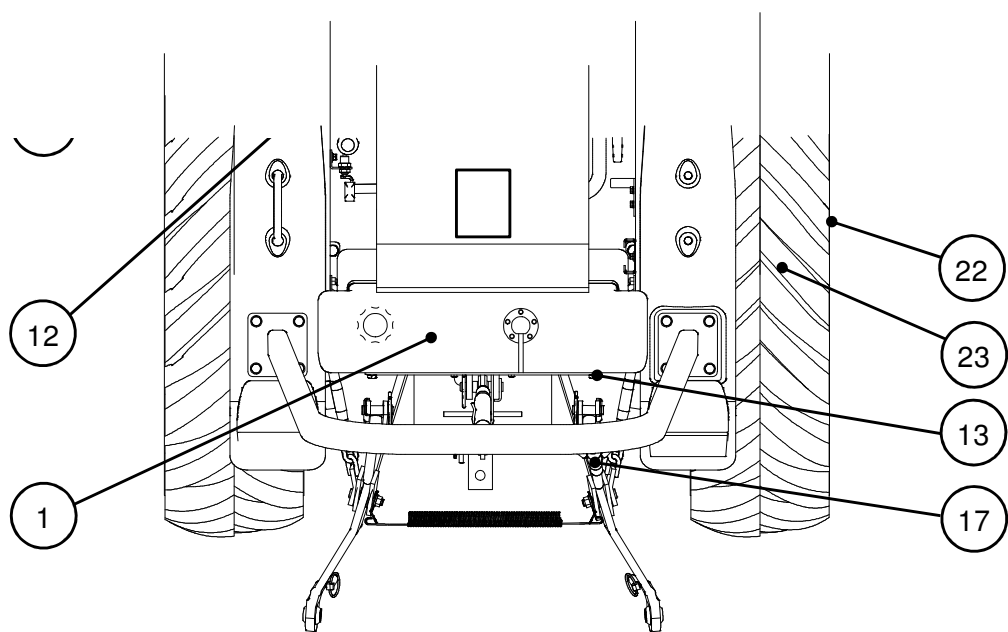
4-5. Driving speed

- The driving speed of tractor or the revolution speed of PTO depends on the work, tire and ground condition. For safety, operate the tractor at suitable speed.
- Table of driving speed (unit : Km/h -> Mile/h)

S3010

| Range gear | LOW | | | | HIGH | | | |
|------------|---------------|---------------|---------------|---------------|---------------|---------------|----------------|-----------------|
| Main gear | 1 | 2 | 3 | 4 | 1 | 2 | 3 | 4 |
| Forward | 1.2 (0.75) | 1.7 (1.06) | 2.4 (1.49) | 4.5 (2.80) | 5.5 (3.42) | 7.7 (4.78) | 11.0 (6.85) | 20.3 (12.61) |
| Reverse | 1.0 (0.62) | 1.4 (0.87) | 2.0 (1.24) | 3.6 (2.24) | 4.5 (2.80) | 6.3 (3.91) | 9.0 (5.59) | 16.7 (10.38) |

Note) Engine rated speed : 2600 rev/min, Dynamic load radius : 533mm (20.98 in.)



(2) Maintenance Table

| No. | Checking part | Type | Capacity & Dimension | Checking period (Time) | | | | |
|-----|----------------------------------|--------------|-------------------------|------------------------|----|-----|-----|------|
| | | | | Daily | 50 | 300 | 600 | 1200 |
| 1 | Fuel tank | See page 5-3 | 28 L (7.4 U.S.gals.) | ▲ | | | | |
| 2 | Fuel filter | Element | | | | ● | | |
| 3 | Engine oil | See page 5-3 | 4.5 L (1.2 U.S.gals.) | ▲ | | ● | | |
| 4 | Engine oil filter | Cartridge | | | ★ | ● | | |
| 5 | Engine coolant | See page 5-3 | 4.9 L (1.3 U.S.gals.) | ▲ | | | ● | |
| 6 | Radiator screen | | | ▲ | ■ | | | |
| 7 | Air cleaner | Dry | | ▲ | ■ | ● | | |
| 8 | Battery | | | | ▲ | | | |
| 9 | Fan belt tension | | 10~12 mm(0.39~0.47 in.) | | | ▲ | | |
| 10 | Valve clearance | | 0.25 mm(0.0098 in.) | | | | ▲ | |
| 11 | Nozzle injection pressure | | 13.7MPa (1991psi) | | | | ▲ | |
| 12 | Hydraulic oil filter | | | | ★ | ● | | |
| 13 | Transmission oil | See page 5-3 | 34 L (9.0 U.S.gals.) | | ▲ | | ● | |
| 14 | Front axle oil | See page 5-3 | 5.5 L (1.5 U.S.gals.) | | ▲ | | ● | |
| 15 | Steering cylinder | Grease | Proper amount | | ▲ | | | |
| 16 | Steering arm | Grease | Proper amount | | ▲ | | | |
| 17 | 3-Point linking | Grease | Proper amount | | ▲ | | | |
| 18 | Clutch pedal play | | 20~30 mm(0.79~1.18 in.) | ▲ | | | | |
| 19 | Brake pedal play | | 50~60 mm(1.97~2.36 in.) | ▲ | | | | |
| 20 | Turn signal lights, Lights, Horn | | | ▲ | | | | |
| 21 | Instrument panel & Indicators | | | ▲ | | | | |
| 22 | Bolts and Nuts | | | ▲ | | | | |
| 23 | Tire air pressure | | | ▲ | | | | |
| 24 | Toe-in | | 0~5 mm (0~0.20 in.) | | | ▲ | | |

★ First Replacement ● Replacement ▲ Check, Adjustment and Supply ■ Clean up

5-2. Lubricants and Capacity

| Lubricants | Capacity | International Standard | Recommended products |
|---|--------------------------|--|--|
| Engine coolant (Radiator) | 4.9 L (1.3 U.S.gals) | ASTM D5216 | Soft water (50%) + Anti-freeze (50%) |
| Fuel | 28 L (7.4 U.S.gals) | ASTM D975 No.2 | Low Sulfuric Diesel Fuel |
| Engine oil (Crank case) | 4.5 L (1.2 U.S.gals) | API CF-4, CG-4 class Winter : SAE 10W/30 Summer : SAE 20W/40 Spring/ Fall : SAE 15W/40, SAE 20 | GS Caltex RPM Dello 200 |
| Transmission oil (common use for hydraulic lift and steering system) | 34 L (9.0 U.S.gals.) | API GL4 ISO VG 46/68 | LSTH570 (LS Tractor T/M & Hyd. oil) Manufacturer : GS Caltex or S-OIL TOTAL Co. Ltd. |
| Front axle oil | 5.5 L (1.5 U.S.gals.) | API GL4 SAE 80W | EPK 80W90 (Manufacturer : S-OIL TOTAL Co. Ltd.) |
| Grease (Front axle holder, Steering cylinder pin, 3-point linkage, etc.) | Proper amount | NLGI 2 | CALTEX MAHWAK Multi purpose or CALTEX MAHWAK All purpose |

RECOMMENDED OIL VISCOSITIES

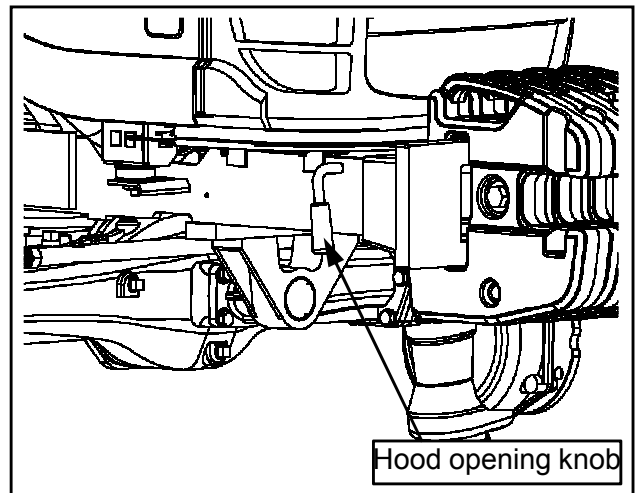
The correct engine oil viscosity grade is dependent upon ambient temperature. Refer to the chart below when selecting oil for your tractor engine.

In areas where prolonged periods of extreme temperatures are encountered, local lubricant practices are acceptable ; such as the use of SAE 5W 30 in extreme low temperatures or SAE 50 in extreme high temperatures.

| Starting Temperature ℃(°F) | -30 (-22) | -25 (-13) | -20 (-4) | -15 (-5) | -10 14) | -5 (23) | 0 (32) | -10 (50) | 20 (68) | 30 (86) | 40 (104) |
|----------------------------------|---|--------------|-------------|-------------|------------|------------|-----------|-------------|------------|------------|-------------|
| Oil Viscosity | <div> <div>SAE 5W-20</div> <div>SAE 10W-30</div> <div>SAE 15W-40</div> </div> | | | | | | | | | | |

5-3. Access for maintenance

- For safety, the hood must be closed and correctly latched before operating the tractor.
- To open the hood, pull the hood opening knob and lift the hood up, and use hood rod to hold up hood.
- To close the hood, pull the hood and push it down to locking position slightly.



Caution

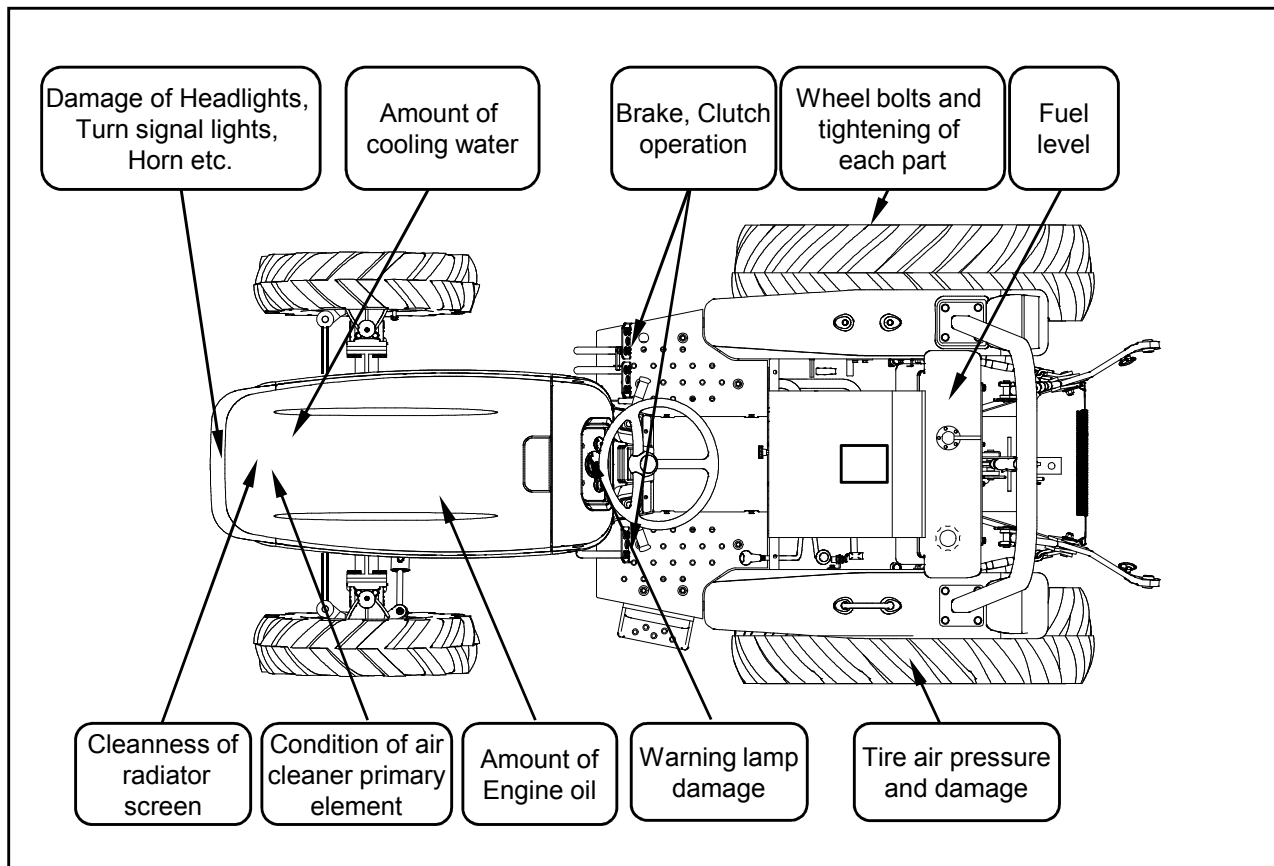
- ▶ After the engine has stopped completely, you have to open the hood for checking.
- ▶ If you open the hood while the engine is running, it can cause serious damage by the intended or unintended access to the rotating shaft, pulley, V-belt, cooling fan of the engine or engine application parts. BE CAREFUL.

5-4. First 50 hour check

- After using first 50 hours, contact your authorized dealer for maintenance if possible.
 - Replace engine oil filter. (⇒ Refer to Every 300 hour check. See page 5-14)
 - Replace hydraulic oil filter. (⇒ Refer to Every 300 hour check. See page 5-15)
 - Check transmission / rear axle / hydraulics oil level
 - Check front axle oil level
 - Check and adjust parking brake
 - Check torque of exhaust manifold bolts
 - Check and adjust V-belts and tension
 - Tighten all cooling system hose connections
 - Check torque of safety cab or frame mounting bolts
 - Check torque of front end weight clamp bolts (Where fitted)
 - Check torque of wheel bolts and nuts
 - Check tire pressures and condition
 - Clean radiator, oil cooler and A/C condenser cores (Where fitted)
 - Check radiator coolant level and specific gravity
 - Check clutch pedal free play
 - Check brake adjustment and pedal equalization
 - Lubricate all grease fittings
 - Neutral start switches operative

5-5. Checking Before Starting (Daily check)

- Before starting engine, check the followings carefully to avoid any failure or damage.



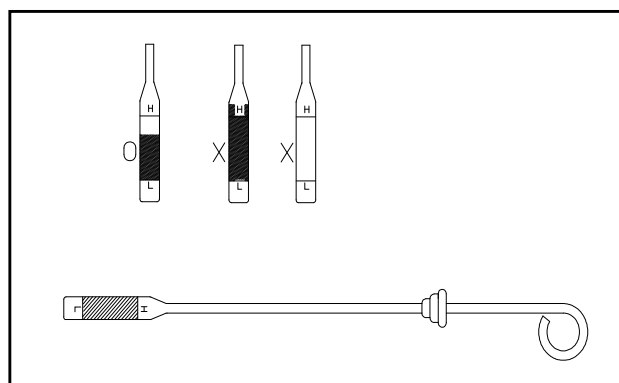
(1) Engine oil

- Oil capacity : 4.5 L (1.2 U.S.gals.)**
- Using Engine oil**
 - Diesel engine oil ; API CF-4 or CG-4 class.
 - Select Engine oil depending on the temperature as shown in the table.

| Season | Temperature | Lubricant No. |
|-----------------|-------------------------------|-------------------|
| Winter | 0°C ~ -20°C (32°F ~ -4 °F) | SAE 10W/30 |
| Spring/ Fall | 0°C ~ 20°C (32°F ~ 68 °F) | SAE 15W/40, SAE20 |
| Summer | ≥20°C ≥68 °F | SAE 20W/40 |

● Checking oil level

- Check it before starting engine or at 5 minutes later after stopping engine.
- If the oil is between “Max” and “Min” scale of oil gauge, it means “Proper amount”.
- It must only be performed while engine is STOP.

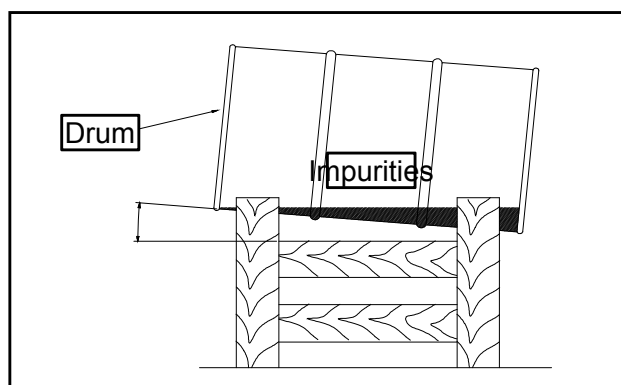


(2) Fuel tank

① Tank capacity : 28 L (7.4 U.S.gals.)

② Using Fuel

- Use low sulfuric diesel.
- If contaminants like water or dusts are mixed in the fuel, it may cause a severe damage to the engine. To fill the tank, the fuel storage facility must be equipped as shown in the figure. If possible, fill the tank at the gas station.



③ Using Diesel for winter

- General diesel fuel tends to generate paraffin dregs in winter time which may cause a bad engine start. Thus, it is recommended to use diesel for winter in winter time.
- If the ambient temperature is below -15°C (5°F), it is advised to mix diesel with kerosene as shown on the right.

| Temp. | $\geq -15^{\circ}\text{C}$ (5°F) | $\leq -15^{\circ}\text{C}$ (5°F) |
|-------|---|---|
| Fuel | Diesel fuel for winter 100% | 20% kerosene added |

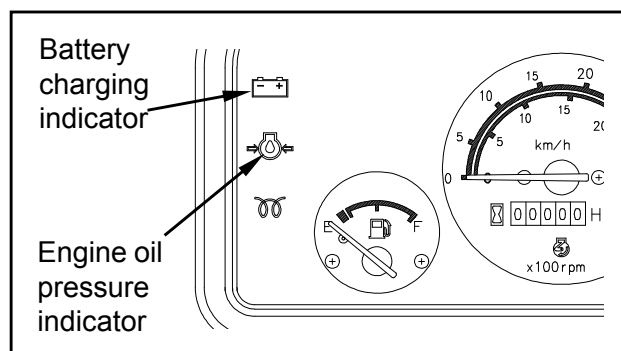
④ Checking Fuel level

- Check the fuel gauge and if it's not sufficient, fill the fuel tank with fuel.

| | |
|--------|---|
| Notice | <p>► If the engine stops after finishing work, fill the tank fully.</p> <p>As the temperature drops down, the humidity in the fuel tank is condensed and may mix with the fuel.</p> |
|--------|---|

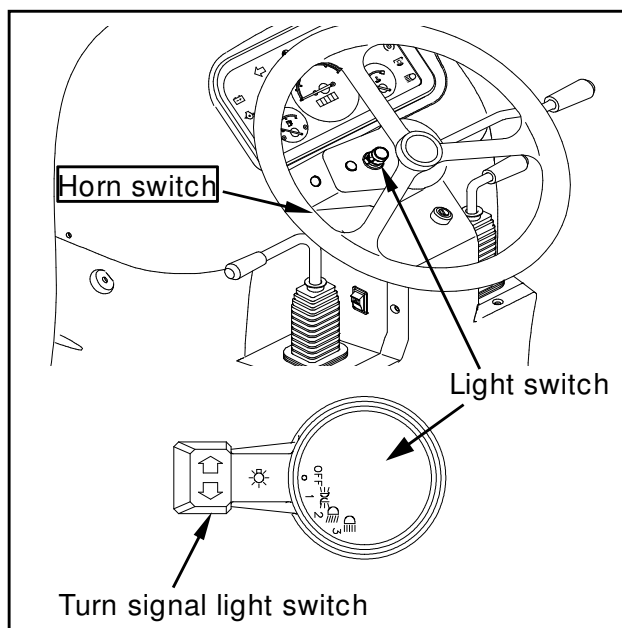
(3) Instrument panel & Indicators

- Turn the key switch to "ON" position and check if the engine oil pressure indicator and battery charging indicator are ON.
- If the indicators are not OFF after starting engine, Contact your authorized dealer for check.



(4) Turn signal lights, Lights and Horn

- Check the operation of lights, turn signal lights, horn etc.
- If the light is OFF suddenly when operating the switch, check the problems as followings.
 1. Check the corresponding fuse in the fuse box.
 2. Check the light bulb. If necessary, replace it by a new one as referring to below.



| Illuminating Lights | Light bulb specification |
|---|--------------------------|
| Headlights (High beam / Low beam) | 12V 35W / 35W |
| Turn signal lights / Side lights (front) | 12V 8W / NA |
| Turn signal lights (rear) | 12V 8W |
| Brake lights / Tail lights (rear) | 12V 10W / 5W |
| Work light | 12V 23W |
| Instrument panel lights | 12V 3.4W |
| Turn signal indicator/ Warning indicators | 14V 3.4W / 1.4W |

| | |
|--------|--|
| Notice | <ul style="list-style-type: none"> ▶ Use the bulb of rated capacity. ▶ In case of using the improper bulb, it may cause a failure of electric system |
|--------|--|

(5) Engine coolant

- Refer to “Replacement of Engine coolant” (See page 5-19)

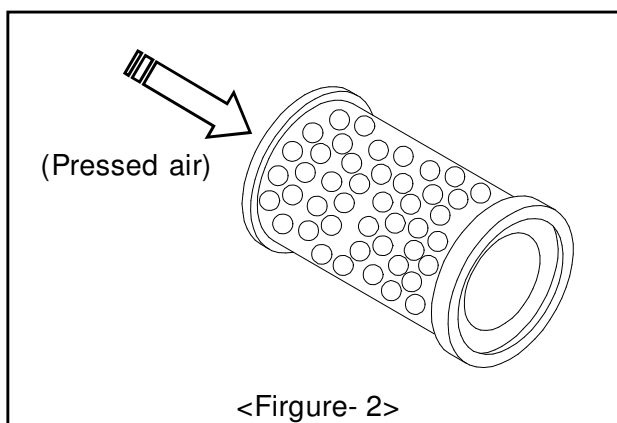
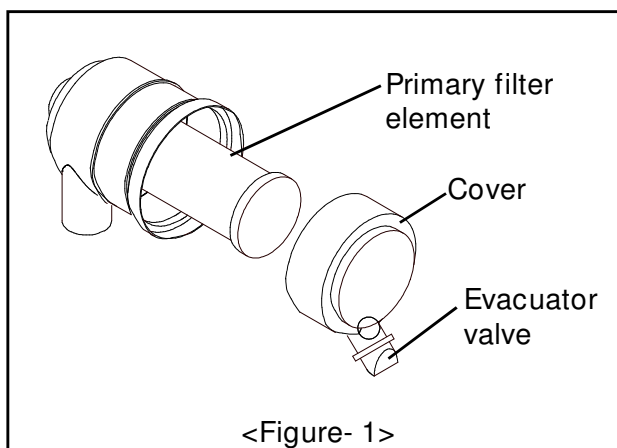
(6) Air cleaner (Dry type)

① Cleaning filter element

- Remove the cover and pull the primary filter element straight out. (Fig.-1)
- When cleaning the element in the working field, tap the element by hand to remove the dust.

| | |
|--------|--|
| Notice | <ul style="list-style-type: none">▶ Do not tap the element on a hard place when cleaning.▶ If the element is cracked, change it with new one. |
|--------|--|

- If the dust is not removed by tapping, use compressed air {less than 500kPa (5bar ; 72psi)} from inside to outside as shown in the right figure (Fig.2) to remove the dust and foreign materials. And, clean inside the filter element with a clean damp cloth.



| | |
|--------|---|
| Notice | <ul style="list-style-type: none">▶ Do not assemble a wet filter element.▶ Do not dry the wet filter element by using compressed air. The element may be torn.▶ Do not start the engine if air filter element is not assembled. |
|--------|---|

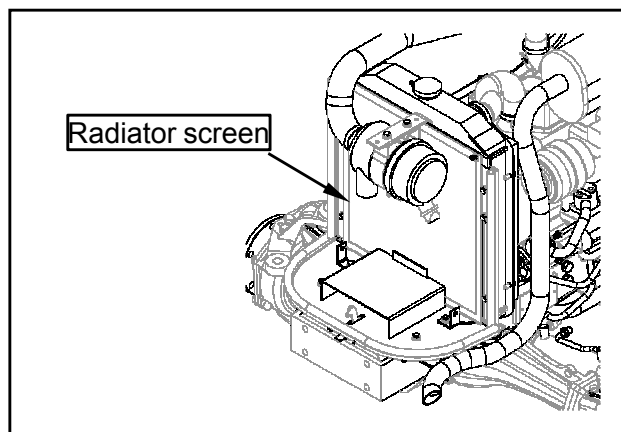
② Assembling filter element


- Clean the inside of the air cleaner housing using a clean damp cloth.
- Check if there is damage inside filter element by using a light. If there is tiny crack or small hole in the filter element or the gasket is damaged, replace it with a new one.
- Insert the filter element by pushing it deeply into the filter housing.
- Remove the dust of the evacuator valve and clean the inside of the cover.
- Assemble the cover with the evacuator valve placed downward.

| | |
|--------|---|
| Notice | <ul style="list-style-type: none">▶ DO NOT start the engine or close the hood if the filter element is not assembled. |
|--------|---|

(7) Cleaning of Radiator and Radiator screen

- Remove dust or dry grass stuck to the radiator or radiator screen daily.
- When cleaning the radiator with water, let water flow from the fan side.

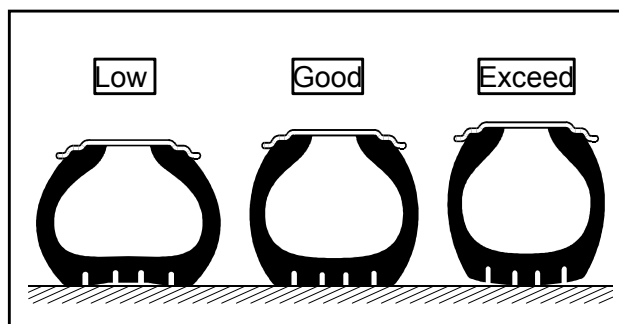



| | |
|---|---|
|  Caution | <ul style="list-style-type: none"> ▶ If there are lots of foreign materials such as dry grass stuck to the radiator screen, the cooling efficiency will be reduced and the engine can be overheated. ▶ Clean the radiator only while the engine is stopped. |
|---|---|

(8) Tire air pressure and damage

① Checking

- Check the air pressure or the damage of the tires daily. Always use the correct pressure for each axle, and If the tire is damaged, change it with a new one.
- Ensure tire pressures are not lower than the correct values, to prevent ;
 - blown tires;
 - bead wear;
 - internal damage;
 - irregular wear and short service life
- Do not over-inflate the tires, as this may lead to damage in the event of impact and, in extreme conditions, the tire rim may be deformed or the tire may burst.



| | |
|---|---|
|  Caution | <ul style="list-style-type: none"> ▶ It is not allowed to remove/attach or change the tire arbitrarily. Carry out the work in the tire repair center equipped with a expert and special safety tools. ▶ When checking tire pressures, keep the body away from the valve mechanism or cap. ▶ The tire pressures vary depending on the load weighing on the axles. |
|---|---|

② Standard air pressure – for further information, see page 4-15

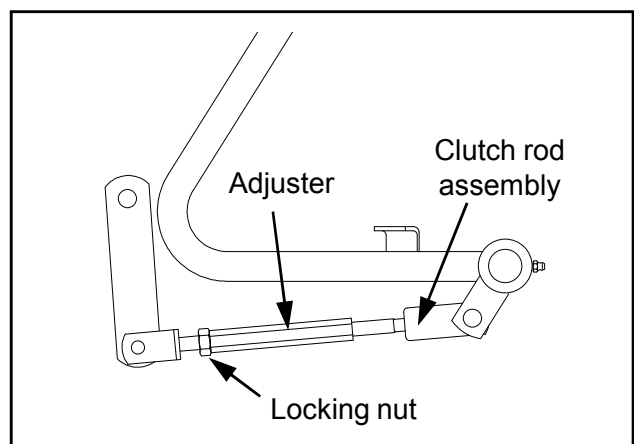
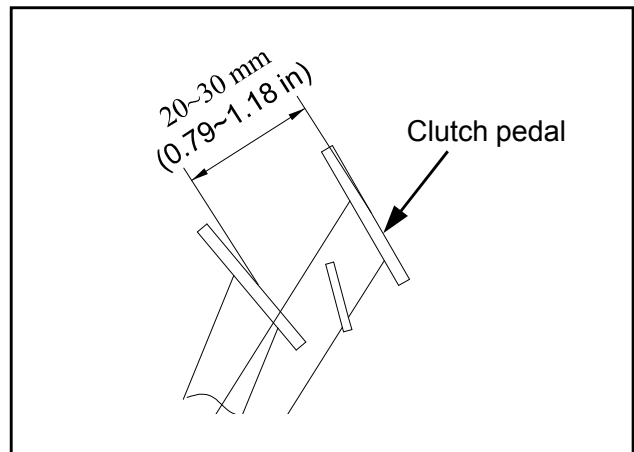
| Classification | Tire | Air pressure |
|----------------|---------------|------------------|
| Front wheel | 7-14 (4PR) | 180 KPa (26 psi) |
| Rear wheel | 11.2-24 (8PR) | 240 KPa (35 psi) |

(9) Tightening state of Bolts and Nuts of each part

- Check if the bolt or nut of each part is loosened and If loosened, tighten it again.
- Check the bolts and nuts of tires before starting engine.

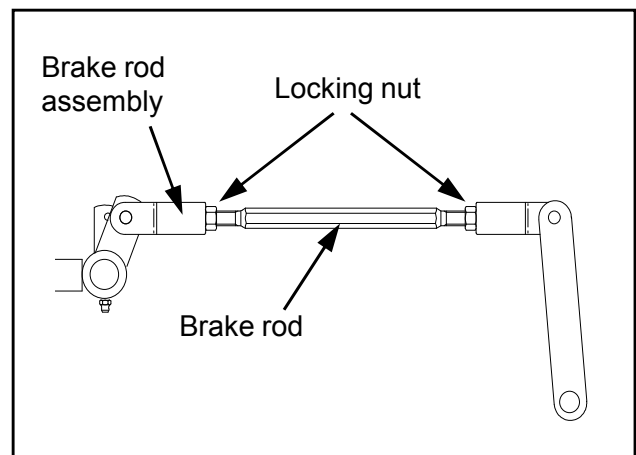
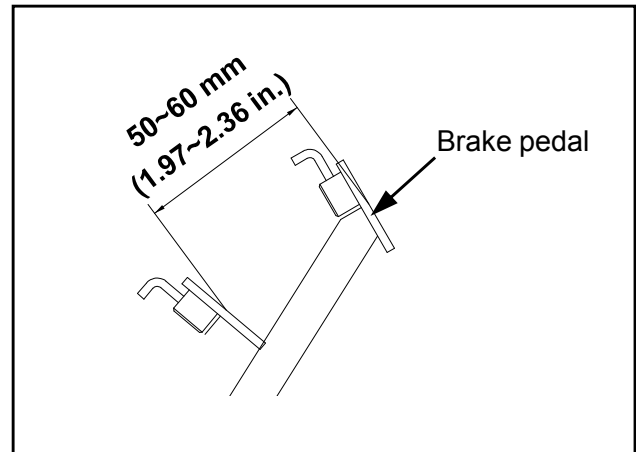
(10) Adjustment of Clutch pedal play

- Check the distance of clutch pedal play.
- **Normal distance : 20~30mm (0.79~1.18 in.)**
if the distance is over **30mm (1.18 in.)**, adjust it as below.
 1. Loosen locking nut and turn adjuster to adjust.
 2. If the adjuster is tightened, the pedal play shall be reduced, and if adjuster is loosened, it shall be increased.
 3. After adjusting the pedal play, tighten the locking nut.
 4. When pressing the clutch pedal fully, check if the clutch is disengaged completely.

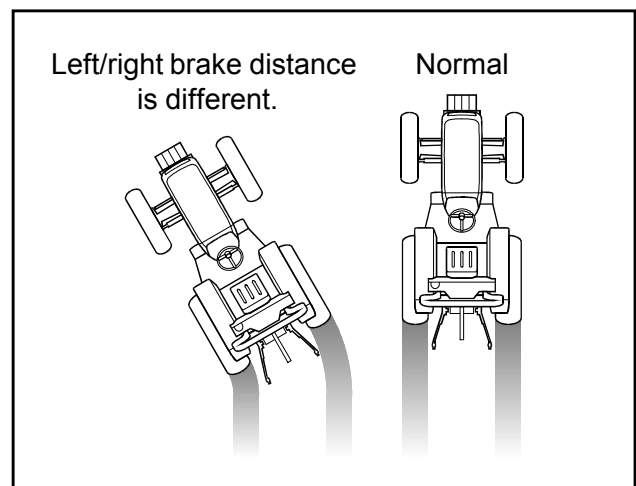


(11) Adjustment of Brake pedal play

- Check the distance of brake pedal play.
- **Normal distance : 50~60mm. (1.97~2.36 in.)**
If the pedal play distance is over **60mm (2.36 in.)**, adjust it as below.
 1. Loosen the locking nut and turn brake rod to adjust.
 2. If brake rod is tightened, the pedal play shall be reduced and if brake rod is loosened, it shall be increased.
 3. After adjusting the pedal play, tighten the locking nut.
 4. Check if the brake distance of the left and right brake is same as below.



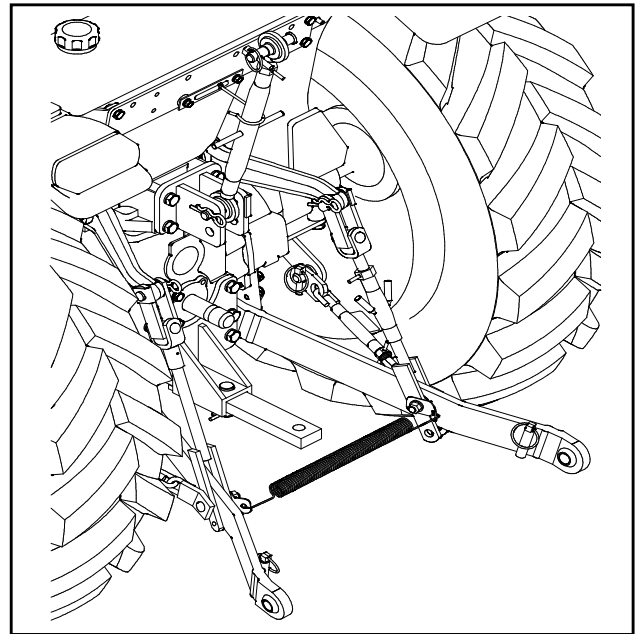
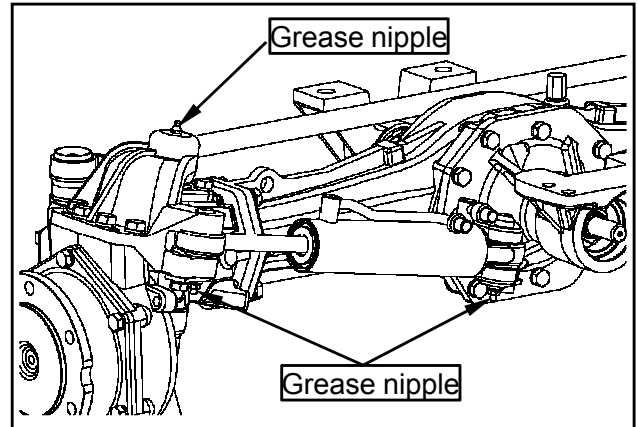
- Checking the brake distance
 1. Connect left and right brake pedal using connecting pin.
 2. Check the skid mark of the tire or stability of the tractor while driving at a suitable speed.
 3. If the brake distance is different as shown in the right figure, adjust the brake pedal play again.



5-6. Every 50 hour check

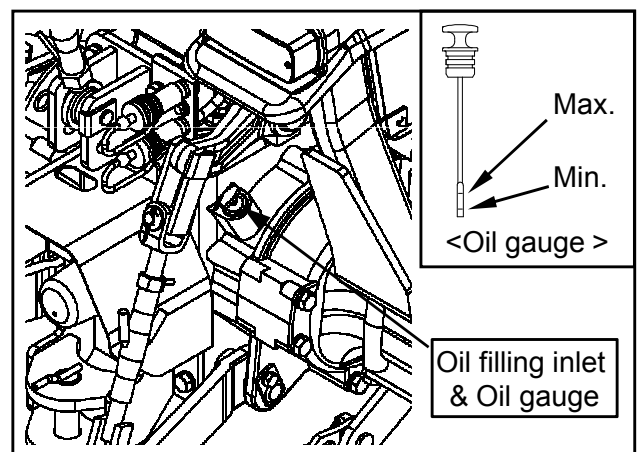
(1) Lubricating grease nipple

- Steering cylinder pins
- Steering arm (LH/RH)
- 3-point linkage ; Threads, pin-connection parts and other sliding or moving parts.



(2) Checking Transmission oil

- Stop the tractor on level surface and apply the Parking brake and lower implements to the ground.
- Clean around oil filling inlet and pull the gauge straight out.
- If oil level is between “H” and “L” of oil gauge, it means ‘Proper amount’.
- For oil specification, refer to “Lubricants and Capacity” at the end of this section.
(See page 5-3)

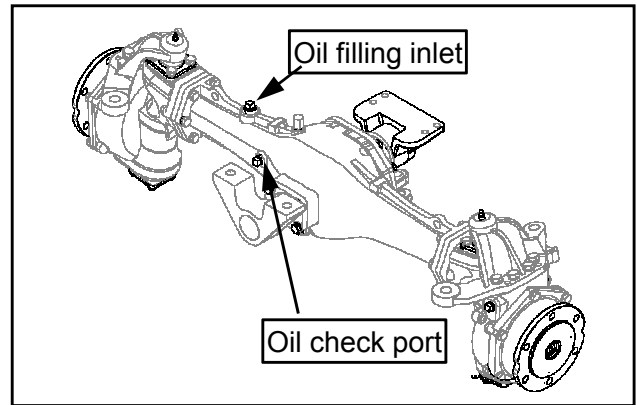


Caution

► The contaminated oil may reduce the durability of transmission and cause the failure of hydraulic system. Clean around oil filling inlet and then open the cap.

(3) Checking Front axle oil

- Open the plug of oil check port and make sure to check if the oil flows out.
- If necessary, add new oil into the oil filling inlet.
(after 5~10 minutes later, check the oil level again)
- For oil specification, refer to “Lubricants and Capacity” at the end of this section.
(See page 5-3)



(4) Battery check

- Refer to “Batter handling and Notices” (See page 5-24)

(5) Air cleaner (Dry type)

- (See page 5-8)

(6) Cleaning of Radiator and Radiator screen

- (See page 5-9)

5-7. Every 300 hour check

(1) Replacing Engine oil and Filter

① Drain Engine oil

- Run engine for a few minutes to warm oil
- Park the tractor on a level surface.
- Remove drain plug of oil pan and drain the oil completely.

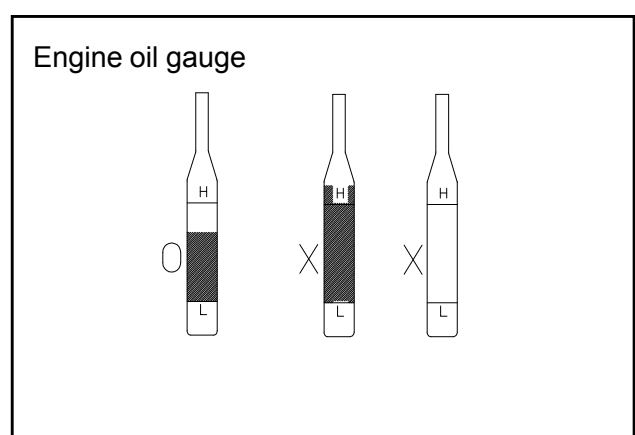
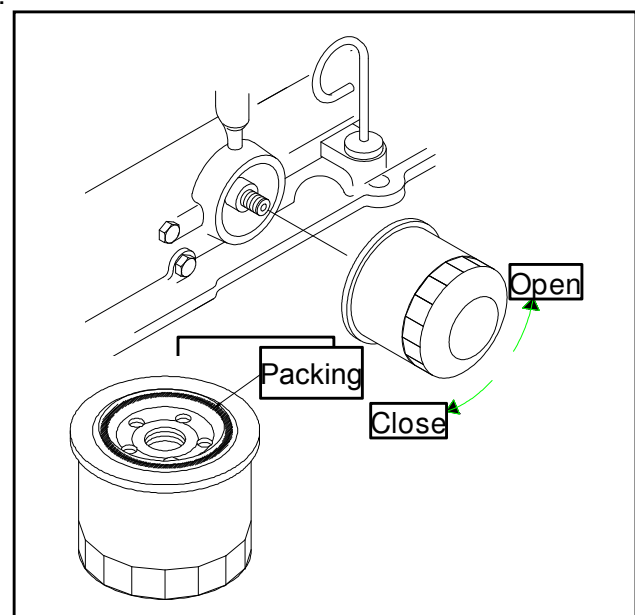
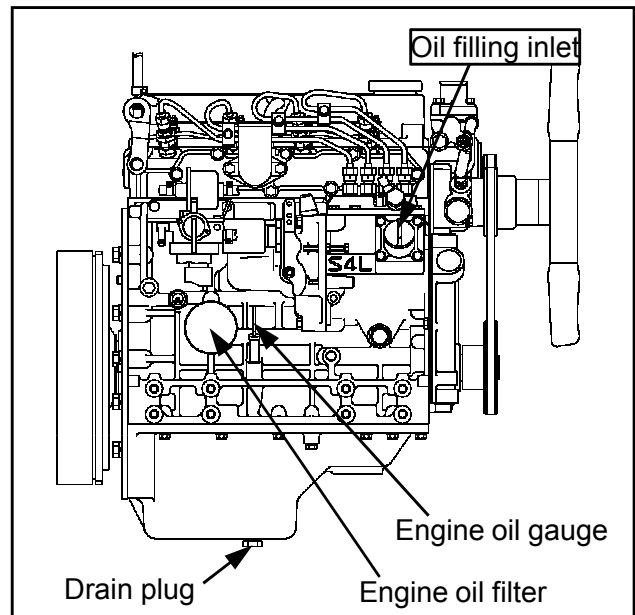
| | |
|--------|--|
| Notice | ▶ When engine oil is warm, the impurities can be drained completely. |
|--------|--|

② Replace Engine oil filter

- Clean carefully around the filter.
- Coat clean engine oil on the packing of new filter and check the packing is placed well in the groove.
- Turn the oil filter counter-clockwise to remove with filter wrench.
- Turn the new filter clockwise to assemble until the packing makes contact with the mounting surface. Tighten $\frac{3}{4}$ to 1 turn more after packing contact.
- If the metal is attached to the element of oil filter to be disassembled, contact your authorized dealer.

③ Fill Engine oil

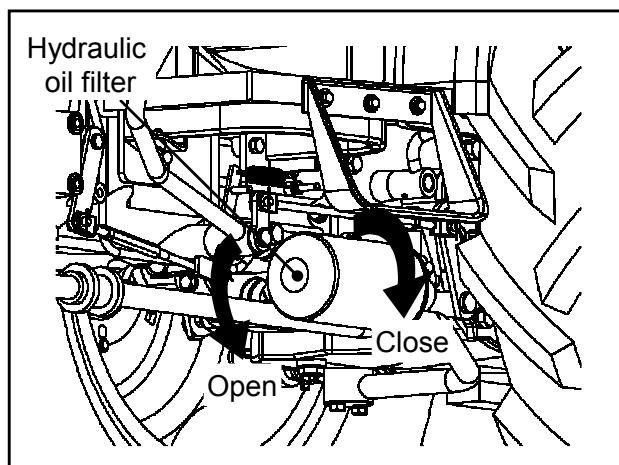
- Tighten the drain plugs. (Tightening torque : 40 ± 5 N.m) (29.5 ± 5 lbs-ft)
- Add engine oil as its capacity and check the oil level is between "MIN" and "MAX".
For oil specification, refer to "Lubricants and Capacity" at the end of this section.
(See page 5-3)
- Check any leakage of the engine while running the engine for several minutes at idle rpm.
- Stop the engine. After about 5~10 minutes later, check again the oil level is between "MIN" and "MAX".
- Install the oil gauge.



(2) Replacing Hydraulic Oil Filter

① Hydraulic oil filter (Main)

- Park tractor on level surface and apply parking brake and lower implements and stop the engine.
- Carefully clean around the filter and set a clean container under the filter.
- Coat clean hydraulic oil on the packing of new filter and check the packing is placed well in the groove.
- Turn the oil filter CCW to remove with filter wrench.
- Turn the new filter CW to assemble until the packing makes contact with the mounting surface. Tighten $\frac{3}{4}$ to 1 turn more after packing contact.
- Run the engine at idle and check any leakage.
- Check the oil level. If necessary, add new oil.



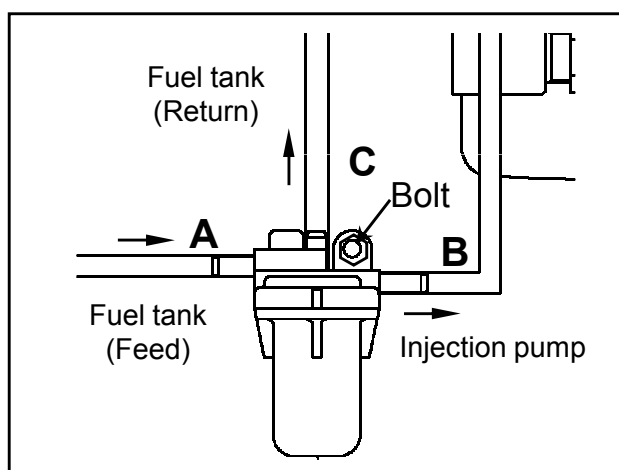
Warning



- ▶ Be sure to stop the engine before loosening the oil filter.
- ▶ If the filter or oil is very hot, it may cause serious burns. After cooling down the tractor sufficiently, replace the filters.

(3) Replacing Fuel filter cartridge

1. Stop engine and apply parking brake.
2. Set container under the fuel filter.
2. Disconnect hose-A first, and plug the hose.
3. Disconnect hose-B and C, and plug the hoses.
4. Remove the bolt from the filter.
5. Replace the fuel filter with a new one.
6. Connect the hose B, C and A step by step and tighten the bolt.
7. Disconnect hose "C" for a second to bleed the air, and connect it again.
8. Check any leakage around fuel filter.

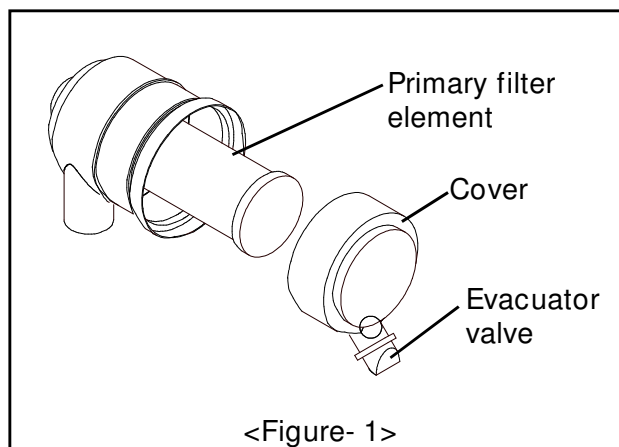


Caution

- ▶ Do not fill the new filter with fuel. The invisible fine foreign materials enter the injection pump and it may cause damage to the fuel injection system.

(4) Replacing Air cleaner element (Dry type)

- Remove the cover and pull the primary filter element straight out. (Fig.-1)
- Clean the inside of the air cleaner housing using a clean damp cloth.
- Check if there is damage inside filter element by using a light. If finding tiny crack or small holes in the filter element or the gasket is damaged, replace it with a new one.

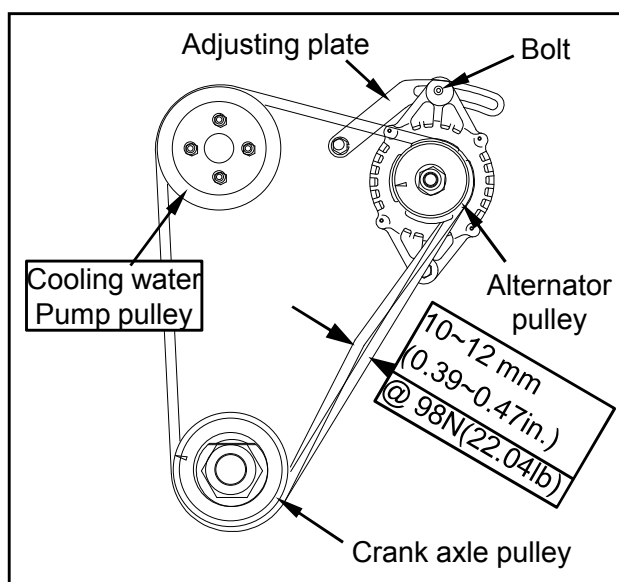


- Insert the filter element by pushing it deeply into the filter housing.
- Remove the dust of the evacuator valve and clean the inside of the cover.
- Assemble the cover with the evacuator valve placed downward.

| | |
|--------|---|
| Notice | ▶ DO NOT start the engine or close the hood if the filter element is not assembled. |
|--------|---|

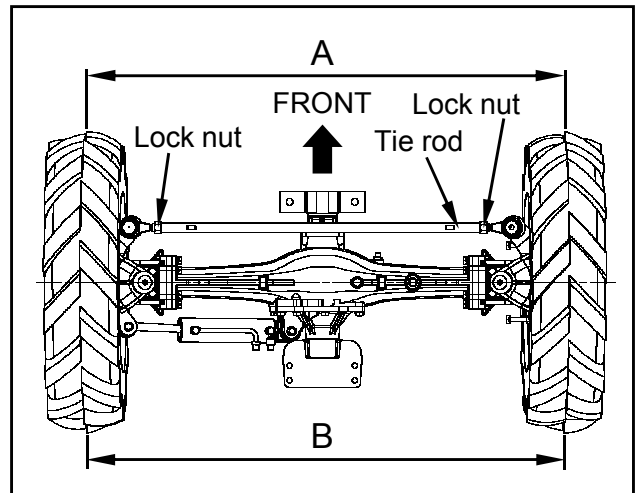
(5) Tension adjustment of Fan belt

- Check the tension of fan belt. If it's not normal, loosen the bolt and adjust the tension.
 - Belt tension : crank shaft pulley ~ Alternator pulley
 - **Normal : approx. 10~12mm (0.39~0.47in.)**
(if pressed by 98 N (22.04 lb))
- When adjusting the belt tension,
 1. loosen two locking bolts of alternator and bolt of adjusting plate slightly
 2. Tighten or loose the tension bolt to apply the standard tension to the belt.
 3. Tighten the locking bolts of alternator and adjusting plate.



(6) Toe-in

- Check and adjust Toe-in of the front wheel as follow.
Normal value ; $B - A = 0 \sim 5 \text{ mm}$ ($0 \sim 0.2 \text{ in.}$)
- Unscrew the lock nuts of the tie rod.
- If you turn the tie rod clockwise at right hand side "B-A" shall be increased.
- After checking that Toe-in is correct, tighten the lock nuts.

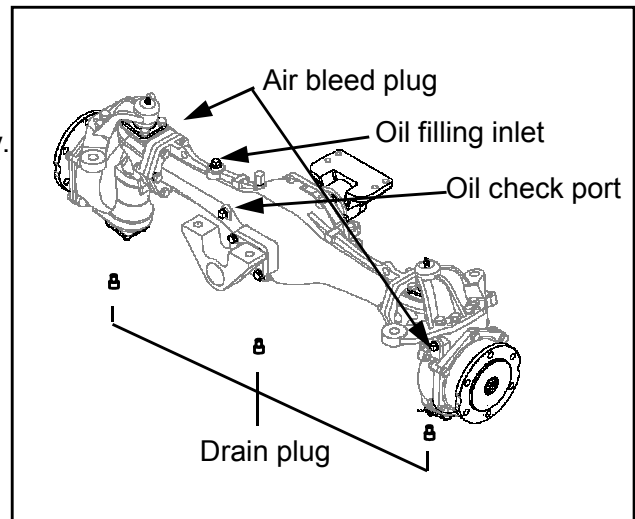


5-8. Every 600 hour check

(1) Changing Front axle oil

- Remove left/right drain plug, air bleed plug, oil check port and oil filling inlet to drain oil completely.
- Wrap the sealing tape on the drain plug and tighten the plug.
- Add new oil into the oil filling inlet with checking if the oil flows out through the oil check port.
- After 5~10 minutes later, check the oil level again and tighten all the plugs.

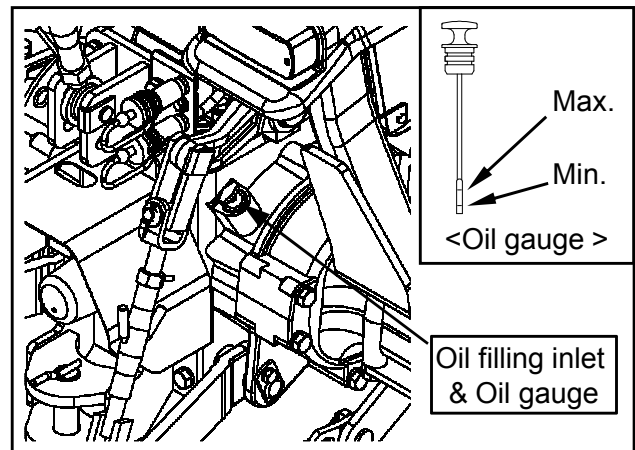
Oil capacity : 5.5 L (1.5 U.S.gals.)



(2) Changing Transmission oil

- Stop tractor on a level surface and apply parking brake. Run engine for several minutes to warm oil and lower implements and stop the engine.
- Set container under the drain plug and remove drain plug under the transmission and drain oil completely.
- Clean metal powder stuck to the drain plug and tighten drain plug again with cooper washer.
- Add new oil until the oil level is between "Min" and "Max" of the oil gauge.

Oil capacity : 34 L (9.0 U.S.gals.)



Caution



- The contaminated oil may reduce the durability of transmission and cause the failure of hydraulic system. Clean around oil filling inlet and then open the cap.

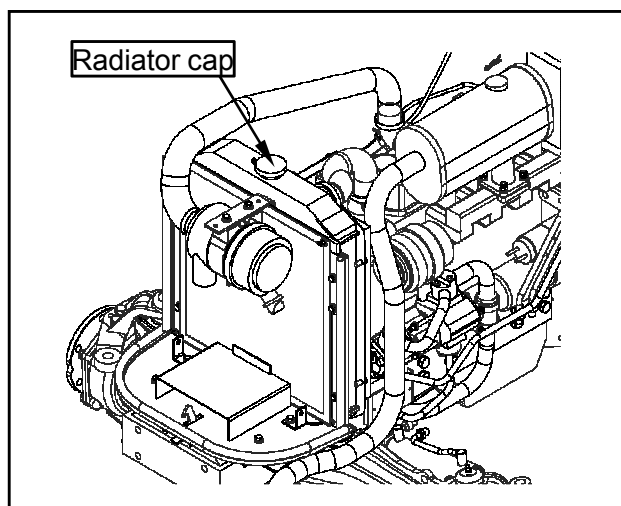
(3) Replacement of Engine Coolant

① **Capacity** : 4.9 L (1.3 U.S.gals.)

② **Check**

- Check the coolant of radiator and expansion tank whether it is insufficient or not.
- Do not open the radiator cap except to check the coolant or change it.

| | |
|--|---|
|  Warning | ▶ When opening the radiator cap, be careful of the escaping hot water or steam. |
|  | ▶ Cool down the coolant sufficiently before opening. |

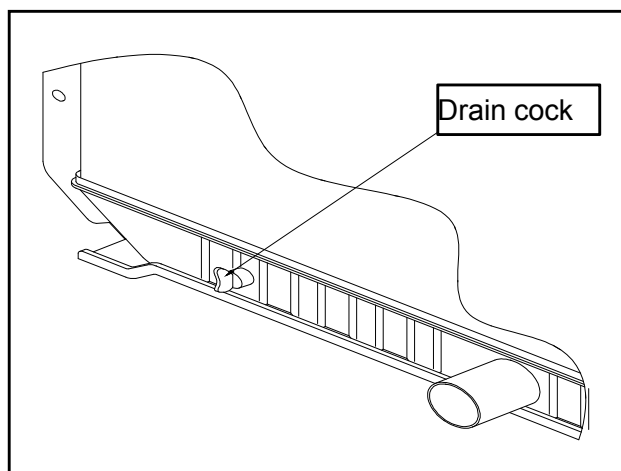


③ **Add coolant**

- Supply the clean soft water to the coolant. If not, the radiator shall be corroded or rust shall be generated.

④ **Replacing coolant**

- The drain cock must be loosened only when the engine is cooled down.
- Loosen the drain cock under the radiator to drain the coolant in the engine and radiator.
- Before supplying the coolant, wash out the radiator with clean water 2~3 times.
- Apply the overflow tube and supply the coolant up to the inlet of radiator. Fill up the expansion tank with coolant above the "MIN". Change the coolant with anti-freeze solution in cold weather.
- Anti-freeze solution is filled up from the factory. After first winter, change the coolant to remove foreign materials.



⑤ **Anti-freeze**

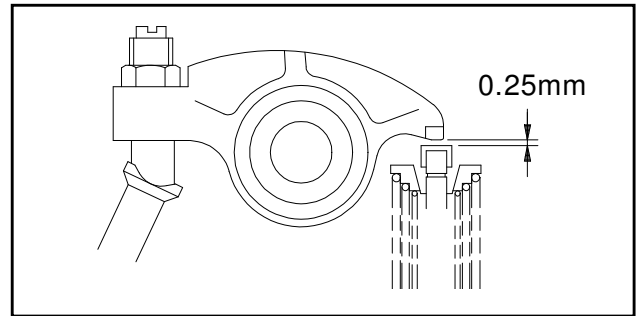
- The amount of anti-freeze in the coolant must be determined on the ambient temperature. If the amount of anti-freeze in the coolant is low, the coolant can be frozen and the engine and radiator may be damaged.
- Use anti-freeze solution always. if not, change the coolant with anti-freeze solution before winter time. (Drain port : Radiator – drain cock, Engine – engine coolant drain plug)
- Run the engine for about 5 minutes after supplying the anti-freeze to mix it with water well.

(4) Adjusting Engine Valve clearance

- Ask your authorized dealer to check the valve clearance.

Clearance : 0.25mm (0.0098 inch)

If the gap is big, the noise increase and if the gap is small, the engine power can be low.



(5) Checking Nozzle injection pressure

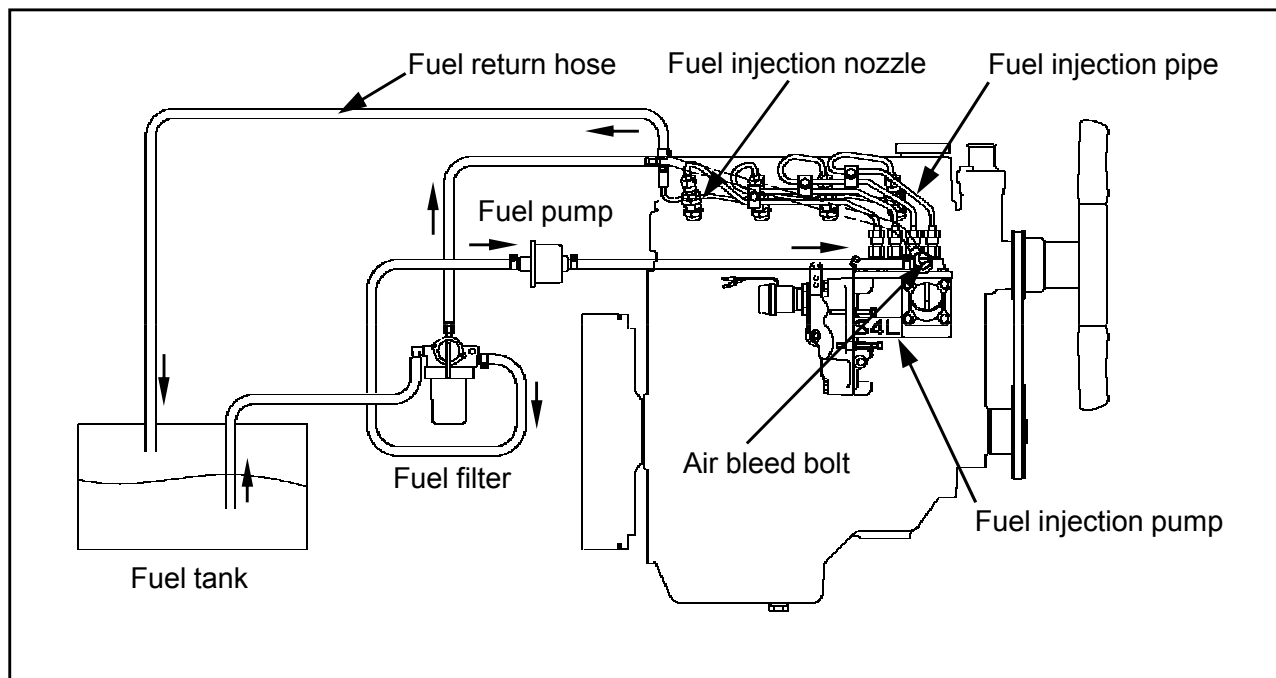
- Contact your authorized dealer.

Normal injection pressure : 13.7 MPa (1991psi)

5-9. General maintenance (When required)

(1) Air-bleeding from Fuel system

- The air in the fuel system may cause weak injection and the failure of engine start or stop. To prevent such failures, bleed the air from fuel system.

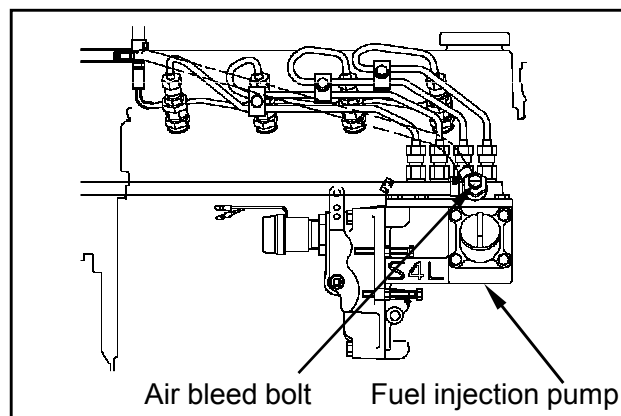


Notice

- ▶ When replacing fuel filter only, air-bleeding from fuel injection pipe is not necessary.

① Air-bleeding from Fuel injection pump

1. Turn key switch to "ON" position.
2. Loosen the air-bleed bolt by using a spanner.
3. If clean fuel without bubbles comes out, turn the key switch to "OFF" position and tighten the air-bleed bolt.



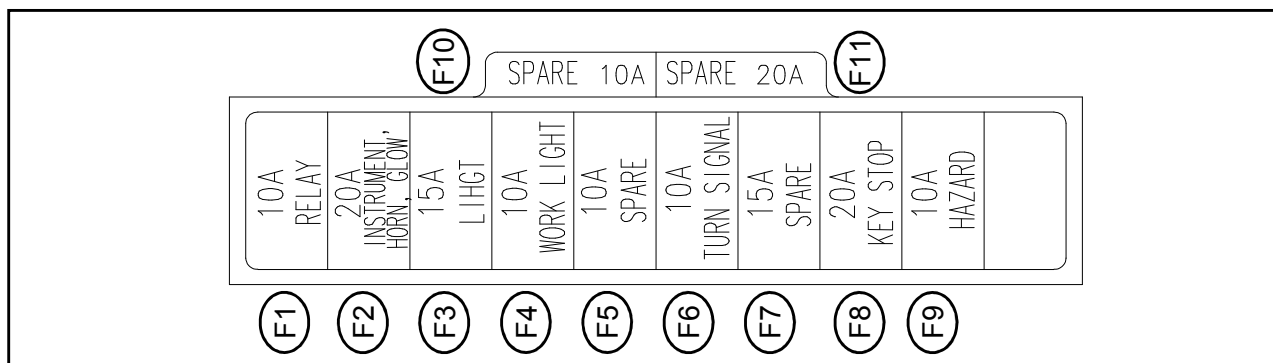
Notice

- ▶ Cover the bleeding fuel with a rag so that it does not flow to other components.


(2) Fuse & Main fuse

① Fuse check and replacement

- How to replace the fuse
 1. Remove the cover of fuse box.
 2. Check each fuse and remove the damaged fuse.
 3. Replace the new one same as damaged one.
- Capacity and function of each fuse is described in the cover of fuse box.

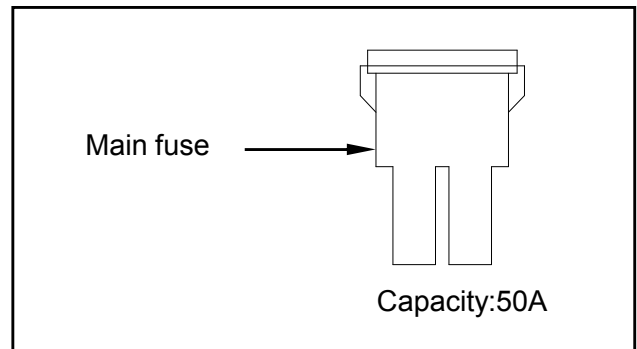



| Fuse position | Fuse capacity | Circuit |
|---------------|---------------|------------------------------------|
| F1 | 10A | Engine stop, Alternator |
| F2 | 20A | Instrument panel, horn, glow relay |
| F3 | 15A | Headlight, brake light, sidelight |
| F4 | 10A | Work light |
| F5 | 10A | Spare fuse |
| F6 | 10A | Turn signal light |
| F7 | 15A | Spare fuse |
| F8 | 20A | Instrument panel light |
| F9 | 10A | Warning indicators |
| F10 | 10A | Spare fuse |
| F11 | 20A | Spare fuse |

| | |
|--|--|
|  Caution | <p>▶ If the same function fuse is damaged repeatedly, contact your authorized dealer for check instead of using the alternatives such as wire or aluminum foil.</p> <p>▶ If using the alternatives instead of the rated capacity fuse, it may cause fire which results in the damage of tractor or injury.</p> |
|--|--|

② Main fuse (SLOW BLOW FUSE) check and replacement

- Main fuse is attached to the electric wiring on the right or left side of the engine.
- If main fuse is damaged, remove it from the wiring and replace with a genuine part.
- As main fuse is a device to protect the electric system and wiring, if damaged, check if there is trouble in the electric system. Contact your authorized dealer for check.



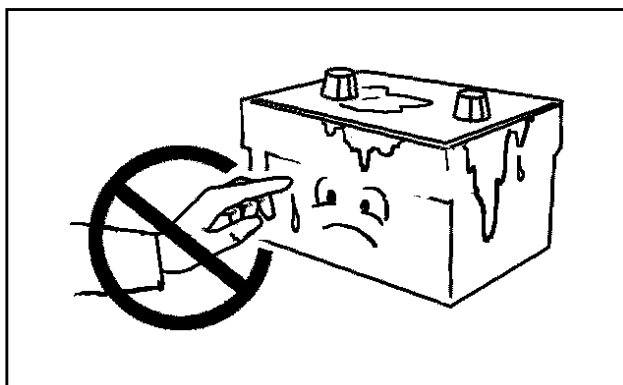
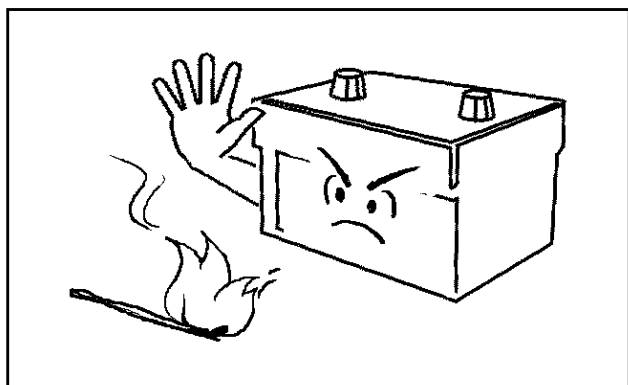
| | |
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|  Caution | <ul style="list-style-type: none">▶ If using the alternatives instead of the rated capacity main fuse, it may cause the fire which results in the damage of tractor or injury.▶ Do not connect electric wire to the battery terminals directly. It may cause a fire by spark. |
|---|--|





(3) Battery handling and Notices

- ※ **Battery fluid (Electrolyte) is a solution of water and sulfuric acid. It makes poisonous gas which is very harmful to eyes, skin and clothing. And also this gas is explosive.**
Read the following instructions thoroughly before handling the battery.

① Battery check

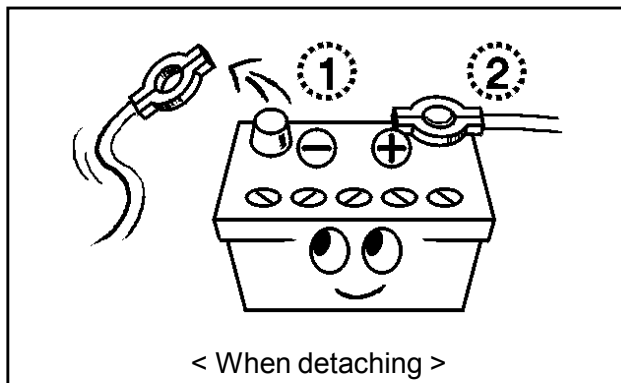
- Indicator on the top of the battery displays the battery state. If the indicator color is;
 - **“Green”** : Normal state.
If the engine does not start despite of green color, contact your authorized dealer.
 - **“Clean”** : Low charging state – charge the battery.
 - **“White” or “Red”** : replace the battery with a new one after checking the vehicle.
- If the terminals of battery harness are loosened, tighten it completely.
If the terminals of battery are corroded, clean it with warm water and apply grease.



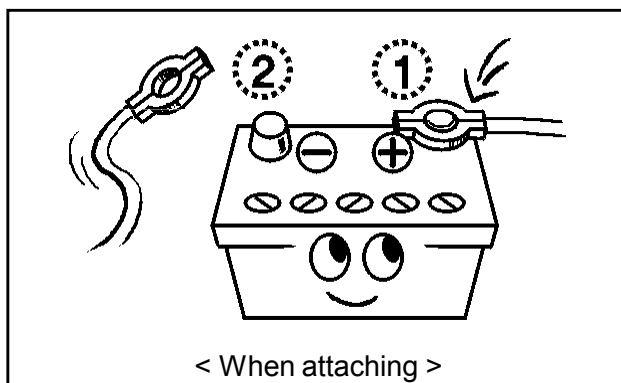
| | |
|---|---|
| <div data-bbox="183 1265 343 1332"> Caution</div> <div data-bbox="199 1456 327 1579"></div> <div data-bbox="199 1635 327 1769"></div> <div data-bbox="207 1836 319 1982"></div> | <ul style="list-style-type: none">▶ The gas generated from the battery is explosive. comply with following instructions.<ul style="list-style-type: none">- Keep cigarettes, sparks and flames away from battery. Use a flashlight to check battery electrolyte level or indicator.- Never check battery charge by placing a metal object across the terminals. Use a voltmeter or hydrometer.- Always remove grounded (-) battery clamp first and assemble it last. If not, It can cause explosion by spark.▶ Sulfuric acid in battery electrolyte is poisonous. It is strong enough to burn skin, clothing and can cause blindness if splashed into eyes.<ul style="list-style-type: none">- Never disassemble the battery.- Do not touch the battery or liquid by bare hand without gloves or any protection.- Flush eyes with clean water for about 20 minutes If the electrolyte is splashed into the eyes. Get medical attention immediately.▶ Charge the battery in an area with good ventilation and DO NOT charge a frozen battery.▶ Replace it with LS tractor genuine products or the battery with the same capacity. |
|---|---|

② Notices in attaching/detaching the battery

- When detaching the battery, remove the negative(-) terminal from the battery first.
If not, when metal object is contacted between positive(+) terminal and the body, it may cause the dangerous spark.



- When attaching the battery, the positive (+) terminal must be attached first and the negative (-) terminal must be connected last.

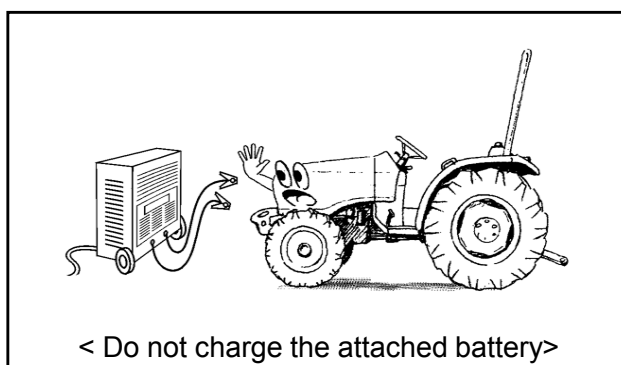
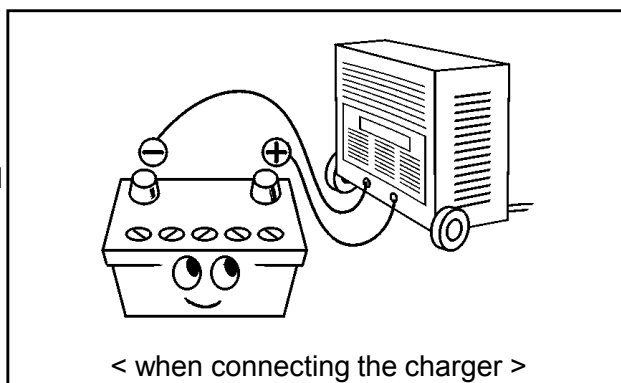


| | |
|--|---|
| | <p>▶ Stop engine and apply parking brake and remove the ignition key before replacing the battery.</p> |
| | <p>▶ Put on eye protection and gloves to protect human body from poisonous sulfuric acid before handling the battery .</p> |
| | <p>▶ Always remove grounded (-) battery clamp first and assemble it last. If not, It can cause an explosion by spark.</p> |
| | <p>▶ Keep all flames and sparks away and DO NOT smoke while you charge the battery.</p> <p>▶ Replaced old battery must be disposed of in a suitable manner, according to the national legislation or local regulations. Contact your authorized dealer.</p> <p>▶ Replace it with LS tractor genuine products or the battery with the same capacity.</p> |

③ Notices in charging the battery using separate charger

- As the battery fluid makes poisonous gas which can explode during the charging, comply with the following instructions.

1. Detach battery from the tractor.
2. Wait until the battery is warmed to room temperature.
3. Connect the cable of charger to the (+), (-) terminal of the battery correctly.
 - Connect (+) charger cable to (+) battery terminal.
: Red color
 - Connect (-) charger cable to (-) battery terminal.
: Black color
4. Plug in charger cord.
5. Charge battery with a "Slow Charge" setting.
6. Check the charging current and temperature of electrolyte during the charging.
7. Unplug charge cord and remove charger cables.
8. Attach battery to the tractor.



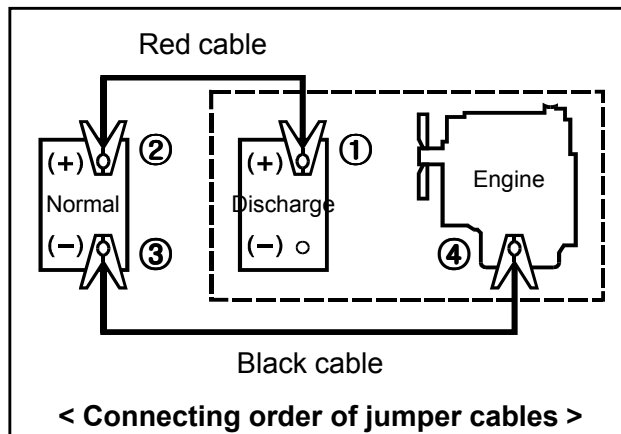
| | |
|--|--|
| | <p>▶ Put on eye protection and gloves to protect human body from poisonous sulfuric acid before handling the battery .</p> |
| | <p>▶ Always remove grounded (-) battery clamp first and assemble it last. If not, It can cause explosion by spark.</p> |
| | <p>▶ Keep all flames and sparks away and DO NOT smoke while you charge battery.</p> |
| | <p>▶ Detach battery from the tractor before charging. DO NOT charge directly while the battery is attached to the tractor.</p> |
| | <p>▶ Turn off or unplug the charger cord, before connecting or disconnecting the charger cable to or from the battery</p> |
| | <p>▶ Charge the battery in an area with good ventilation.</p> |
| | <p>▶ Do not charge the frozen battery.</p> |
| | <p>▶ Use the rated 12V-5A charger.</p> |
| | <p>▶ Never check battery charge by placing a metal object across the terminals.</p> |



④ How to use jumper cables

※ If the battery which is attached to the tractor is discharged and needs to connect a auxiliary battery, follow the instructions as below.

① Connecting Jumper cables

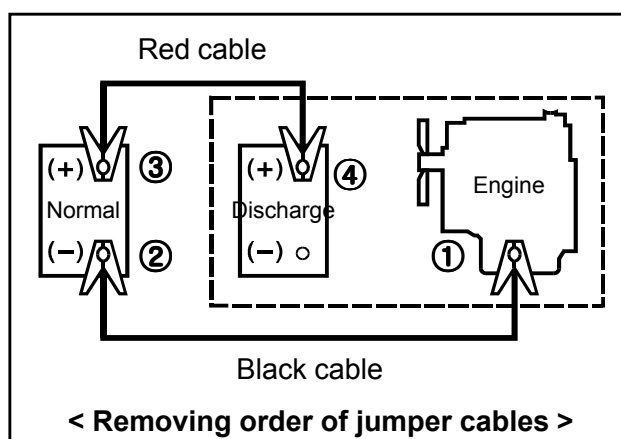
- Check followings before connecting the cables.
 - is the spring of clamp normal?
 - Is the cable and clamp cut-off?
- 1. Stop engine, apply parking brake and remove the ignition key.
- 2. Connect two (+) terminals of both batteries. with red cable.
(tractor battery-①, auxiliary battery-②)
- 3. Connect one end of black cable to (-) terminal(③) of auxiliary battery and the other end to engine block to start (④).
- 4. If engine does not start, check the electrolyte level of each battery.



| | |
|--|--|
|  Caution | <p>▶ The gas generated from the battery can be exploded by spark.</p> |
|  | <p>▶ The negative(-) cable of auxiliary battery must be connected to the engine block, not to the tractor battery.</p> <p>▶ Keep all flames and sparks away and DO NOT smoke while you charge battery.</p> |


② Removing Jumper cables

- Remove jumper cables as referring to the right figure, "Removing order of jumper cables".



| | |
|---------------|---|
| Notice | <p>▶ Pay attention not to change the (+) and (-) pole. If not, it may cause a failure of electric circuit or the damage of wire and even the polarity of battery can be changed at over-discharged state.</p> |
|---------------|---|

5-10. Troubleshooting

| | |
|--|---|
|  Warning | <p>► To avoid injury due to sudden start, apply parking brake and place the transmission gear in “Neutral”.</p> |
|--|---|

| System | Faults | Possible causes | Solutions |
|--------|--|--|--|
| Engine | The start motor does not turn when turning the key switch. | <ul style="list-style-type: none"> ▲ Start safety switch is not contacted. ▲ PTO switch is not in “OFF” position. ▲ Discharge of battery ▲ Terminal loosened ▲ Key switch failure ▲ Start motor failure | <ul style="list-style-type: none"> ▲ Depress clutch pedal fully ▲ Place PTO switch in “OFF” position ▲ Charge or replace ▲ Tighten the terminal ▲ Repair or replace ▲ Repair or replace |
| | The start motor turns but the engine does not start. | <ul style="list-style-type: none"> ▲ The battery is weak. ▲ Bad grounding ▲ Improper viscosity of engine oil ▲ Air in fuel system ▲ Fuel filter clogged ▲ Error in engine body ▲ Fuel cock closed | <ul style="list-style-type: none"> ▲ Charge or replace ▲ Tighten the ground ▲ Replace the oil with proper viscosity. ▲ Bleed the air ▲ Clean or replace the filter ▲ Repair ▲ Open the cock |
| | Engine revolution is irregular. | <ul style="list-style-type: none"> ▲ Air in fuel system ▲ Fuel filter clogged ▲ Injection nozzle clogged ▲ Fuel leakage ▲ Irregular fuel injection | <ul style="list-style-type: none"> ▲ Bleed air ▲ Clean or replace the filter ▲ Repair or replace ▲ Repair ▲ Repair |
| | Engine turns more than maximum speed. | <ul style="list-style-type: none"> ▲ impurities in governor | <ul style="list-style-type: none"> ▲ Repair |
| | Engine stops suddenly during operation. | <ul style="list-style-type: none"> ▲ Fuel shortage ▲ Fault of nozzle ▲ moving parts failure due to bad lubrication | <ul style="list-style-type: none"> ▲ Add fuel and bleed air. ▲ Repair or replace ▲ Repair |

| System | Faults | Possible causes | Solutions |
|--------|---|---|---|
| Engine | Engine stops at low speed revolution. | <ul style="list-style-type: none"> ▲ Fault of injection pump ▲ Valve gap is not correct ▲ Poor nozzle pressure | <ul style="list-style-type: none"> ▲ Repair ▲ Adjust the gap ▲ Repair |
| | Engine overheat | <ul style="list-style-type: none"> ▲ Lack of coolant ▲ Bad fan belt tension or broken ▲ Dirt attached to the radiator | <ul style="list-style-type: none"> ▲ Supplement ▲ Adjust belt tension or replace ▲ Wash |
| | The color of exhausted smoke is white. | <ul style="list-style-type: none"> ▲ Air cleaner clogged ▲ Engine oil exceeded ▲ Lack of fuel supply | <ul style="list-style-type: none"> ▲ Clean element or replace ▲ Adjust in proper level ▲ Repair |
| | The color of exhausted smoke is black. | <ul style="list-style-type: none"> ▲ Bad quality of fuel ▲ Over fuel supply ▲ Fault of nozzle | <ul style="list-style-type: none"> ▲ Use good quality fuel ▲ Repair ▲ Repair |
| | Engine power is low. | <ul style="list-style-type: none"> ▲ Injection nozzle clogged ▲ Carbon piled to valve seat ▲ Bad adjustment of valve gap ▲ Bad injection timing ▲ Lack of fuel supply ▲ Air cleaner clogged | <ul style="list-style-type: none"> ▲ Repair ▲ Repair ▲ Repair ▲ Repair ▲ Check fuel system ▲ Clean or replace |
| | Engine oil pressure indicator is ON during operation. | <ul style="list-style-type: none"> ▲ Lack of engine oil ▲ Low viscosity of engine oil ▲ Pressure switch error ▲ Fault of oil pump ▲ Engine oil filter clogged | <ul style="list-style-type: none"> ▲ Supplement ▲ Replace the proper oil viscosity ▲ Replace ▲ Repair ▲ Replace the filter |
| | Battery charging indicator is ON during operation | <ul style="list-style-type: none"> ▲ Bad electrical connection ▲ Fault of alternator ▲ Fault of battery ▲ Bad fan belt tension or broken | <ul style="list-style-type: none"> ▲ Check battery terminals, ground, and repair ▲ Repair or replace ▲ Replace ▲ Adjust belt tension or replace |
| Clutch | Clutch is slipped. | <ul style="list-style-type: none"> ▲ Wrong adjustment of clutch pedal play ▲ Friction lining worn or broken | <ul style="list-style-type: none"> ▲ Adjust the pedal play correctly ▲ Replace |
| | Clutch does not cut-off. | <ul style="list-style-type: none"> ▲ Lining damaged ▲ Clutch pedal play exceeded | <ul style="list-style-type: none"> ▲ Repair or replace ▲ Adjust the pedal play |

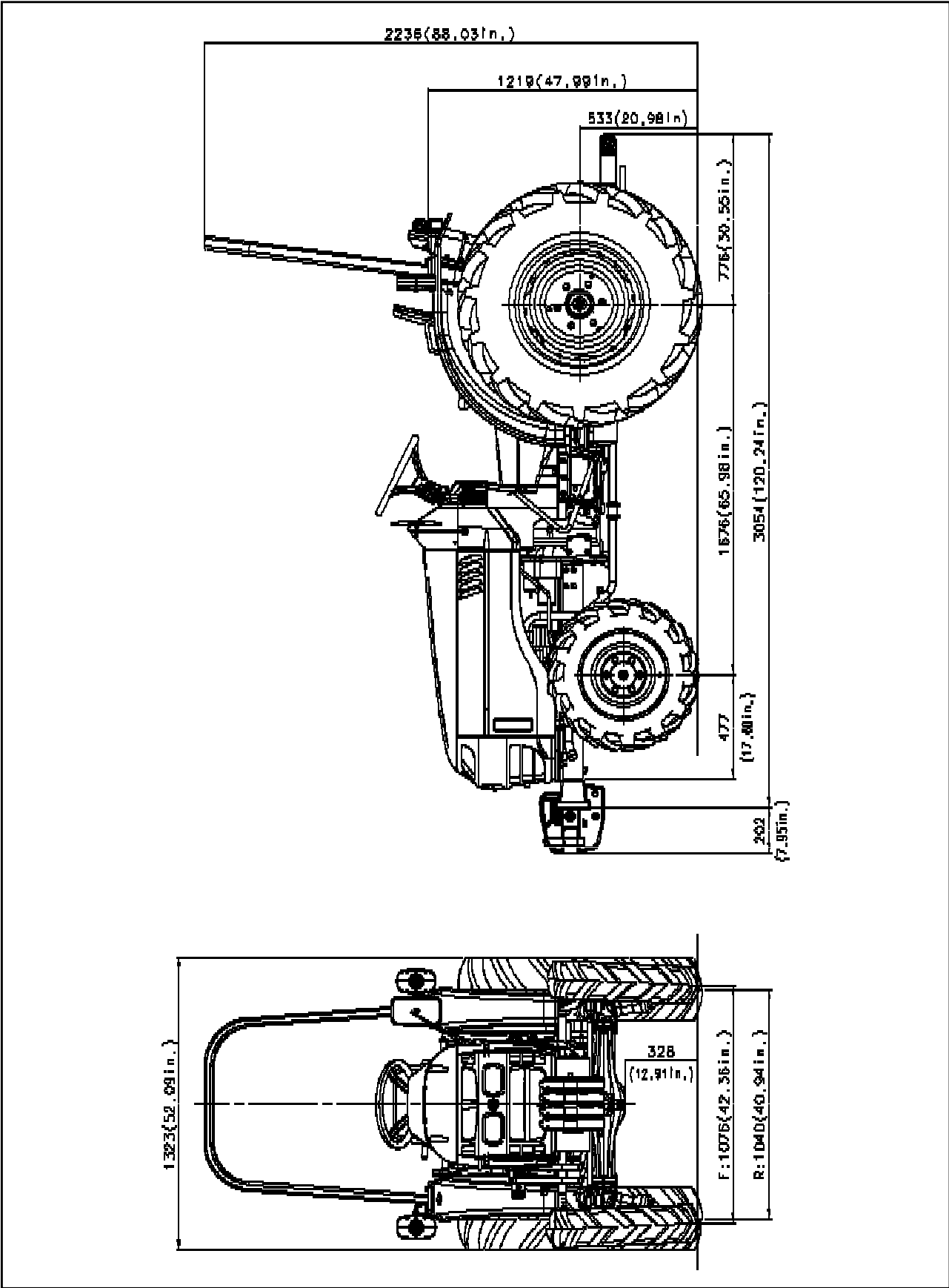
| System | Faults | Possible causes | Solutions |
|-----------------------|--|---|--|
| Brake | Brake does not work or only one side works. | <ul style="list-style-type: none"> ▲ Wrong brake pedal play. ▲ Lining worn or broken ▲ Left/right pedal play is different | <ul style="list-style-type: none"> ▲ Adjust ▲ Replace ▲ Adjust |
| | After brake pedal working, it does not return. | <ul style="list-style-type: none"> ▲ Return spring damaged ▲ Lack of grease in shaft parts | <ul style="list-style-type: none"> ▲ Replace the spring ▲ Remove the rust, apply grease |
| Hydraulic lift system | The linkage does not move up. | <ul style="list-style-type: none"> ▲ Lack of transmission oil ▲ Air in the suction pipe ▲ Hydraulic filter clogged ▲ Hydraulic pump failure ▲ Control valve failure ▲ Cylinder or cylinder related parts broken | <ul style="list-style-type: none"> ▲ Add oil ▲ Tighten the filter or replace seal of connecting part ▲ Clean the filter or replace ▲ Repair or replace ▲ Repair or replace ▲ Repair or replace |
| | Oil leakage | <ul style="list-style-type: none"> ▲ Connecting part loosened ▲ Oil seal damaged ▲ Pipe cracked | <ul style="list-style-type: none"> ▲ Tighten ▲ Replace ▲ Replace |
| | If lever is placed on the raising position, relief valve sounds off. | <ul style="list-style-type: none"> ▲ Upper limit of position control lever is changed | <ul style="list-style-type: none"> ▲ Adjust the upper limit |
| | The linkage does not move down. | <ul style="list-style-type: none"> ▲ Down speed control valve locked ▲ Control valve failure ▲ Cylinder damaged ▲ Lift shaft moving part damaged | <ul style="list-style-type: none"> ▲ Turn the knob counter-clockwise ▲ Repair or replace ▲ Replace ▲ Repair or replace |

| System | Faults | Possible causes | Solutions |
|-----------------|--|---|--|
| Steering System | Hydraulic steering system does not work. | <ul style="list-style-type: none"> ▲ Pump worn or part damaged ▲ Steering unit damaged or worn ▲ Oil leakage by steering cylinder piston seal damaged or worn ▲ Oil leakage by pipe damage | <ul style="list-style-type: none"> ▲ Repair or replace ▲ Repair or replace ▲ Repair ▲ Repair or replace |
| | Hard to operate the steering wheel. | <ul style="list-style-type: none"> ▲ Steering unit <ul style="list-style-type: none"> - Steering unit spline and column spline does not aligned - Spool and sleeve damaged by foreign material - Excessive tightening torque of end cap bolt ▲ Pump <ul style="list-style-type: none"> - Low speed - Wearing, failure ▲ Relief valve <ul style="list-style-type: none"> - Valve spool clogged - Setting pressure too low | <ul style="list-style-type: none"> ▲ <ul style="list-style-type: none"> - Check mounted condition of steering unit and column - Replace - Apply regular torque ▲ <ul style="list-style-type: none"> - Adjust RPM or Repair - Repair or replace ▲ <ul style="list-style-type: none"> - Repair or replace - Reset or adjust |
| | Cylinder does not work smoothly as steering wheel movement | <ul style="list-style-type: none"> ▲ Air in steering line if not used for a long time ▲ Air in suction pipe ▲ Piston seal damaged | <ul style="list-style-type: none"> ▲ Bleed air ▲ Repair ▲ Replace |
| | Steering wheel turns to the opposite direction. | <ul style="list-style-type: none"> ▲ Bad assembly of steering gear ▲ Bad assembly of steering hose | <ul style="list-style-type: none"> ▲ Repair ▲ Repair |
| | Oil leakage of steering pump, steering unit, cylinder and fittings | <ul style="list-style-type: none"> ▲ Seal damaged | <ul style="list-style-type: none"> ▲ Replace seal |
| | Abnormal noise | <ul style="list-style-type: none"> ▲ Lack of oil ▲ Exceeding resistance of suction line ▲ Air in system | <ul style="list-style-type: none"> ▲ Aid oil ▲ Replace filter ▲ Bleed air |

| System | Faults | Possible causes | Solutions |
|-----------------|--|---|--|
| Electric System | Battery does not charge | <ul style="list-style-type: none"> ▲ Abnormal wiring ▲ Alternator failure ▲ Lack of fan belt tension or broken ▲ Abnormal battery | <ul style="list-style-type: none"> ▲ Check the tightening state of terminals and ground ▲ Repair or replace ▲ Adjust fan belt tension or replace ▲ Replace |
| | Headlight is dark. | <ul style="list-style-type: none"> ▲ Battery capacity is low ▲ Bad wiring and contact | <ul style="list-style-type: none"> ▲ Charge or replace ▲ Check and repair |
| | Headlight is not ON. | <ul style="list-style-type: none"> ▲ Light bulb cut-off ▲ Fuse blown | <ul style="list-style-type: none"> ▲ Replace ▲ Check the cause, and replace it |
| | Horn does not sound. | <ul style="list-style-type: none"> ▲ Switch failure ▲ Abnormal wiring ▲ Horn failure | <ul style="list-style-type: none"> ▲ Replace ▲ Repair ▲ Replace |
| | Turn signal light does not work. | <ul style="list-style-type: none"> ▲ Light bulb cut-off ▲ Bad connection ▲ Fuse blown | <ul style="list-style-type: none"> ▲ Replace ▲ Tighten terminals ▲ Check the cause, and replace it |
| | Cold start aid indicator is not ON. (option) | <ul style="list-style-type: none"> ▲ Relay and timer damaged ▲ Bad connection of preheat plug wiring | <ul style="list-style-type: none"> ▲ Replace ▲ Check and tighten |
| | Other illuminating light or indicator is not ON. | <ul style="list-style-type: none"> ▲ Fuse blown ▲ Light bulb cut-off | <ul style="list-style-type: none"> ▲ Check the cause, and replace it ▲ Replace |

6. Dimension and Specification

The data on the following pages is provided for your information and guidance and are based on the latest information available at time of publication. The right is reserved to make changes at any time without notice.



| | | S3010 |
|----------------------------|-------------------------------|---|
| WEIGHT | Mechanical Type | 1179Kg (2599 lb) |
| | HST Type | - |
| | Bumper | 21Kg (46.3 lb) |
| | Front weight | 20Kg (44.1 lb) x 4 |
| ENGINE | Model | S4L |
| | Type | 4 strokes, vertical, water cooling, swirl chamber |
| | No. of cylinder | 4 |
| | Diameter x stroke | 78 x 78.5mm (3.07 x 3.09 in) |
| | Displacement | 1,500cc (91.54 in3) |
| | Rated speed | 2600rpm |
| | Maximum speed | 2800rpm |
| | Engine rated power | 28ps |
| FUEL INJECTION PUMP | Type | Distribution type |
| | Speed regulation | Centrifugal type |
| | Fuel filter | Replaceable cartridge type |
| | Air cleaner | Dry element type |
| | Injection order | 1-3-4-2 |
| LUBRICATION SYSTEM | Type | Compressed type |
| | Pump | Gear pump type |
| | Filter | Replaceable cartridge type |
| COOLING SYSTEM | Pump | Centrifugal type |
| | Temperature control | Thermostat |
| CLUTCH | Type (MAIN / PTO) | Dry type dual clutch |
| | Operation (MAIN / PTO) | Pedal |
| | Return system (MAIN / PTO) | Diaphragm |

| | | | S3010 |
|-------------------|---|--------------|---|
| TRANSMISSION | Forward / Reverse | | Synchro-shuttle type |
| | Gear type | Main gear | Spur / Sliding gear type |
| | | Range gear | Spur / Sliding gear type |
| | | Creeper gear | - |
| | Gear stage | Main gear | 4 |
| | | Range gear | 2 |
| | | Creeper gear | - |
| DIFFERENTIAL LOCK | Gear type | | Spiral bevel |
| | Operation | | Mechanical pedal operation |
| PTO | Type | | Independent |
| | No. of speed | | 1 |
| | PTO / Engine | | 540 rpm / 2509 rpm |
| HYDRAULIC LIFT | 3 Point linkage | | CAT1 |
| | Draft load detection | | N/A |
| | Lowering speed control and cylinder fixing device | | Lock valve |
| | Pump | | Gear type, engine drive |
| | Rated flow | | 23.4 LPM (6.2 GPM) (STD) 31.2 LPM (8.2 GPM) (option) |
| | System pressure | | 15MPa (2176 psi) (STD) |
| | Lift capacity (24" behind lift point) | | 652 Kgf (1437 lbf) |
| REMOTE CONTROL | No. of spool | | 1 (option) |
| | Valve operation mode | | Double acting mechanical lever |

| | | S3010 |
|-----------------|---|---------------------------------|
| REMOTE CONTROL | No. of Quick coupler | 2 (option) |
| | Aux. Valve for front loader | N/A |
| STEERING SYSTEM | Wheel position | Center |
| | Type | Hydraulic |
| | Min. turning radius (w/ brake) | 2.5m (8.2 ft) |
| | Max. steering angle | 52° / 44° |
| | No. of steering turns | 3.5 turns (LH) / 3.9 turns (RH) |
| | Oil | Transmission case (common use) |
| ALTERNAT OR | Rated output | 12V-50A |
| | Voltage control | Built-in (IC type) |
| BATTERY | Voltage | 12V |
| | Capacity | 80AH |
| START MOTOR | Output power | 12-2.0KW |
| | Operation | Solenoid type |
| LIGHTS | Headlights (Upper / Lower) | 12V 35W / 35W |
| | Turn signal lights Side lights (front) | 12V 8W / NA |
| | Turn signal lights (rear) | 12V 8W |
| | Stop light / Taillight (rear) | 12V 10W / 5W |
| | Work light | 12V 23W |
| OTHERS | Instrument lights | 12V 3.4W |
| | Indoor light (CAB) | N/A |
| | Instrument indicator light | 14V 3.4W / 1.4W |
| | Cold start aid | Preheating plug |

[illegible]

Lubricants and Capacity

| Lubricants | Capacity | International Standard | Recommended products |
|---|--------------------------|--|--|
| Engine coolant (Radiator) | 4.9 L (1.3 U.S.gals) | ASTM D5216 | Soft water (50%) + Anti-freeze (50%) |
| Fuel | 28 L (7.4 U.S.gals) | ASTM D975 No.2 | Low Sulfuric Diesel Fuel |
| Engine oil (Crank case) | 4.5 L (1.2 U.S.gals) | API CF-4, CG-4 class Winter : SAE 10W/30 Summer : SAE 20W/40 Spring/ Fall : SAE 15W/40, SAE 20 | GS Caltex RPM Dello 200 |
| Transmission oil (common use for hydraulic lift and steering system) | 34 L (9.0 U.S.gals.) | API GL4 ISO VG 46/68 | LSTH570 (LS Tractor T/M & Hyd. oil) Manufacturer : GS Caltex or Total Isu Oil Co. Ltd. |
| Front axle oil | 5.5 L (1.5 U.S.gals.) | API GL4 SAE 80W | EPK 80W90 (Manufacturer : Total Isu Oil) |
| Grease (Front axle holder, Steering cylinder pin, 3-point linkage, etc.) | Proper amount | NLGI 2 | CALTEX MAHWAK Multi purpose or CALTEX MAHWAK All purpose |

RECOMMENDED OIL VISCOSITIES

The correct engine oil viscosity grade is dependent upon ambient temperature. Refer to the chart below when selecting oil for your tractor engine.

In areas where prolonged periods of extreme temperatures are encountered, local lubricant practices are acceptable ; such as the use of SAE 5W 30 in extreme low temperatures or SAE 50 in extreme high temperatures.

| Starting Temperature °C(°F) | -30 (-22) | -25 (-13) | -20 (-4) | -15 (-5) | -10 14) | -5 (23) | 0 (32) | -10 (50) | 20 (68) | 30 (86) | 40 (104) |
|-----------------------------------|---|--------------|-------------|-------------|------------|------------|-----------|-------------|------------|------------|-------------|
| Oil Viscosity | <div> <div>SAE 5W-20</div> <div>SAE 10W-30</div> <div>SAE 15W-40</div> </div> | | | | | | | | | | |